# SERVICE MANUAL




## VK and TR GAS FRYERS W/Wo KleenScreen PLUS

**VK Series**
**TR Series**
**VFRY18 (after SN 481819109)**

**- NOTICE -**

**This Manual is prepared for the use of trained Hobart Service Technicians and should not be used by those not properly qualified.**

**This manual is not intended to be all encompassing. If you have not attended a Hobart Service School for this product, you should read, in its entirety, the repair procedure you wish to perform to determine if you have the necessary tools, instruments and skills required to perform the procedure. Procedures for which you do not have the necessary tools, instruments and skills should be performed by a trained Hobart Service Technician.**

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F45474 Rev. D (0822)

# TABLE OF CONTENTS

Service Updates ..... 4
SERVICE UPDATES ..... 4
TIS DOCUMENT LIST - VK & TR GAS FRYERS ..... 4

GENERAL ..... 6
INTRODUCTION ..... 6
MODEL AND ML NUMBERS ..... 6
MODELS, FEATURES AND OPTIONS ..... 7
KLEENSCREEN PLUS FILTRATION SYSTEM: (KSP) ..... 7
SERIAL NUMBER LOCATION ..... 8
CONTROL PANELS ..... 8
INSTALLATION ..... 9
OPERATION ..... 9
CLEANING ..... 9
TOOLS ..... 9
SPECIFICATIONS ..... 9

REMOVAL AND REPLACEMENT OF PARTS ..... 11
COVERS AND PANELS ..... 11
CONTROL PANEL (SOLID STATE AND COMPUTER) ..... 11
BASKET LIFT COVERS ..... 11
ANALOG CONTROL ..... 12
INTERFACE CONTROL - D AND C SERIES ..... 13
POWER SWITCH - D AND C SERIES ..... 13
TEMPERATURE PROBE ..... 14
HIGH LIMIT THERMOSTAT ..... 15
POWER SUPPLY BOX ..... 16
POWER SUPPLY BOX COMPONENTS BEFORE 12/1/12 ..... 17
IGNITION MODULE ..... 17
BLOWER CONTROL BOARD ..... 17
TIME DELAY TIMERS ..... 17
BLOWER RELAY ..... 17
FILTER RELAYS (24 VAC AND 120 VAC) ..... 17
120 VOLT TRANSFORMER ..... 18
POWER SUPPLY BOX COMPONENTS AFTER 12/1/12 ..... 18
120 VOLT TRANSFORMER ..... 18
CONTROL BOARD ..... 19
FILTER RELAYS ..... 19
BURNER & GAS VALVE ASSEMBLY ..... 19
GAS VALVE ..... 20
BASKET LIFT TUBE ..... 21
BASKET LIFT MOTOR ..... 21
BASKET LIFT CAM SWITCH ..... 22
BASKET LIFT CAM ..... 22
FILL SOLENOID VALVE (KSP) ..... 23
FILTER HOSE SWITCH (KSP) ..... 24
FILTER PUMP AND MOTOR (KLEENSCREEN FRYERS ONLY) ..... 24
DRAIN VALVE INTERLOCK SWITCH (DVI) ..... 25
FRY TANK ..... 26

SERVICE PROCEDURES AND ADJUSTMENTS ..... 28
ELECTRIC CONNECTIONS ..... 28
HARMONIC TONE ..... 28
TEMPERATURE PROBE FAULT CODES ..... 28
TEMPERATURE PROBE TEST ..... 28
COOKING CONTROL CALIBRATION ..... 29
FLAME SENSE CURRENT CHECK PRIOR TO 12/1/12 ..... 30

FLAME SENSE CURRENT CHECK AFTER 12/1/12 ..... 31
ELECTRONIC IGNITION CONTROL ..... 31
IGNITION MODULE LOCKOUT ..... 31
ELECTRONIC IGNITION SYSTEM ..... 32
MODULATING GAS VALVE ADJUSTMENTS ..... 32
BASKET LIFT ARM ADJUSTMENT ..... 32
SOLID STATE CONTROL ..... 33
OPERATION ..... 33
SERVICE PROGRAMMING ..... 33
ERROR MESSAGES ..... 33
ENTER SERVICE MODE ..... 33
ALARM MESSAGES ..... 35
COMPUTER CONTROL ..... 37
OPERATION ..... 37
SERVICE PROGRAMMING ..... 37
ENTER SERVICE SETTING MODE ..... 37
ALARM MESSAGES ..... 40
GAS INLET PRESSURE CHECK ..... 41
ALTERNATE GAS INLET PRESSURE CHECK (BATTERY UNITS) ..... 41
DISPLAY, LED AND KEYPAD TEST - COMPUTER CONTROL ..... 42
BLOWER CONTROL BOARD SETTINGS (BEFORE 12/1/12) ..... 42
HIGH/LOW FIRE TIMER (SETTING BEFORE 2/1/12) ..... 43
AIR FILTER ..... 43
SPARK GAP SETTING BEFORE 12/1/12 ..... 44
SPARK GAP SETTING AFTER 12/1/12 ..... 44

ELECTRICAL OPERATION ..... 46
COMPONENT FUNCTION - FRYER CONTROLS ..... 46
COMPONENT FUNCTION - KLEENSCREEN FILTER CONTROLS ..... 47
COMPONENT LOCATION ..... 47
SEQUENCE OF OPERATION - A SERIES - AFTER 12/1/12 ..... 48
SEQUENCE OF OPERATION D AND C SERIES ..... 49
FILTER SEQUENCE OF OPERATION D AND C SERIES ..... 50
SCHEMATIC DIAGRAMS ..... 53
WIRING DIAGRAMS ..... 57

TROUBLESHOOTING ..... 62
TROUBLESHOOTING ..... 62
INTERFACE CONTROL BOARD PIN-OUTS ..... 63
D AND C COOKING CONTROL PIN IN-OUTS ..... 64

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# Service Updates

## SERVICE UPDATES

**August 2022**
- Updated KLEENSCREEN PLUS FILTRATION SYSTEM: (KSP).
- Updated SERIAL NUMBER LOCATION.
- Updated SPECIFICATIONS.
- Updated HIGH LIMIT THERMOSTAT.
- Updated GAS VALVE.
- Updated BASKET LIFT CAM.
- Updated FILL SOLENOID VALVE (KSP).
- Updated FILTER PUMP AND MOTOR (KLEENSCREEN FRYERS ONLY).
- Updated TEMPERATURE PROBE FAULT CODES.
- Updated COOKING CONTROL CALIBRATION.
- Updated MODULATING GAS VALVE ADJUSTMENTS.
- Updated SOLID STATE CONTROL.
- Updated COMPUTER CONTROL.
- Updated BLOWER CONTROL BOARD SETTINGS (BEFORE 12/1/12).
- Updated HIGH/LOW FIRE TIMER (SETTING BEFORE 2/1/12).
- Updated AIR FILTER .
- GAS INLET PRESSURE CHECK
- Added new, GAS INLET PRESSURE CHECK.
- Updated SEQUENCE OF OPERATION - A SERIES - AFTER 12/1/12.
- Updated FILTER SEQUENCE OF OPERATION D AND C SERIES.
- Updated TROUBLESHOOTING.
- Added new, D AND C COOKING CONTROL PIN IN-OUTS.

**October 2020**
- Updated gas supply pressure in SPECIFICATIONS.
- Added GAS INLET PRESSURE CHECK.

**November 2018**
- Added TIS Document List.

**November 2017**
- Updated SPECIFICATIONS.

**September 2017**
- Added INTERFACE CONTROL BOARD PIN-OUTS.

## TIS DOCUMENT LIST - VK & TR GAS FRYERS

| SERVICE TAB | |
|---|---|
| **Document Title** | **Document Type** |
| VK and TR GAS FRYERS W/Wo KleenScreen PLUS Service Manual | Service Manual |
| DVI Switch Malfunction on Fryers with or without Kleenscreen Plus Filtering Systems | Temporary Service Instructions (TSI) |

| SERVICE TAB (Multimedia) | |
|---|---|
| **Document Title** | **Document Type** |
| VK/TR Analog Control W/Kleenscreen Fryer Wiring Diagram | Electrical Diagram |
| VK/TR Analog Control W/E.I. Stand Alone Fryer Wiring Diagram | Electrical Diagram |
| VK/TR D & C Fryer Wiring Diagram | Electrical Diagram |
| KleenScreen Filtration System User's Guide | Instructions |
| Repair Flood-Damaged Equipment | Misc |
| Fryer Computer Control Guide | Operator |

| SERVICE TAB (Multimedia) | |
|---|---|
| VK Series Gas Fryers with KleenScreen Plus Filtration Systems I & O Manual | Operator |
| Fryers, Mobile Filters, Gas & Electric Service Information | Service Instructions |
| Fundamentals of Gas | Service Instructions |
| Hobart Fryers with TDI Computer Control Quick Reference Programming Guide | Service Instructions |
| Hobart Gas Fryers with Drawer Filter System Solid State Controller Kits - Part No. 913012-6 & 913012-7 Installation Instructions | Service Instructions |
| Pilot & Burner Problems on Units without Powered Burners Service Information | Service Instructions |
| Vulcan Fryers Part No. 415144-17 & 415144-18 Control Board Instructions | Service Instructions |
| Rating Plate Locations ON Current Vulcan-Hart/Wolf Range Equipment | Technical Service Bulletin (TSB) |
| TSB 0559 Fryers - Contractor Bags | Technical Service Bulletin (TSB) |
| TSB 1037A Hobart to Vulcan "Common" Model Cross Reference List | Technical Service Bulletin (TSB) |
| TSB 1159 Floor & Battery Fryers (Gas & Electric) - "Continuous Hinge" Door Assembly | Technical Service Bulletin (TSB) |
| TSB 1254 Gas & Electric fryers - New Door Magnet (Hobart & Vulcan) | Technical Service Bulletin (TSB) |
| TSB 1301 Onwatch Quicklook 72 for Gas Cooking Equipment | Technical Service Bulletin (TSB) |
| TSB 1304 Gas Millivolt Controls | Technical Service Bulletin (TSB) |
| TSB 1324 Solid State Control - Software Revision 3.0 & Higher / Hobart & Vulcan Gas & Electric Fryers | Technical Service Bulletin (TSB) |
| TSB 1325 Computer Control - Software Revision 3.0 & Higher / Hobart & Vulcan Gas & Electric Fryers | Technical Service Bulletin (TSB) |
| TSB 1345 Fryer Tank Assembly - Drain Size Change | Technical Service Bulletin (TSB) |
| TSB 1352 Hobart & Vulcan Gas & Electric Fryers - AFC to NCC Computer Control Conversion Kits | Technical Service Bulletin (TSB) |
| SB 1056 TR, VK, VFRY Backfire | Service Instructions |

| PARTS TAB | |
|---|---|
| **Document Title** | **Document Type** |
| VK & TR Series Fryers Parts Catalog | Parts Catalog |

# GENERAL

## INTRODUCTION

This service manual covers the specific service information related to the models listed in the chart below. The VK and TR series gas fryers come equipped with solid state analog (A), solid state digital (D) or programmable computer (C) controls. This manual covers single floor model fryers, battery fryers as well as fryers with the KleenScreen *PLUS*® Filtration System. All pictures and illustrations will be of a 2VK45A unless otherwise noted.

All of the information, illustrations and specifications contained in this manual are based on the latest product information available at the time of printing.

## MODEL AND ML NUMBERS

| MODEL | ML # | | MODEL | ML # | | MODEL | ML # |
|---|---|---|---|---|---|---|---|
| 1VK45A | 136885 | | 1VK45D | 136886 | | 1VK45C | 136887 |
| 1VK65A | 136888 | | 1VK65D | 136889 | | 1VK65C | 136890 |
| 1VK85A | 136891 | | 1VK85D | 136892 | | 1VK85C | 136893 |
| 1VK45AF | 136684 | | 1VK45DF | 136895 | | 1VK45CF | 136896 |
| 1VK65AF | 136897 | | 1VK65DF | 136898 | | 1VK65CF | 136899 |
| 1VK85AF | 136900 | | 1VK85DF | 136901 | | 1VK85CF | 136902 |
| 2VK45AF | 136903 | | 2VK45DF | 136904 | | 2VK45CF | 136905 |
| 2VK65AF | 136906 | | 2VK65DF | 136907 | | 2VK65CF | 136908 |
| 2VK85AF | 136909 | | 2VK85DF | 136910 | | 2VK85CF | 136911 |
| 3VK45AF | 136912 | | 3VK45DF | 136913 | | 3VK45CF | 136914 |
| 3VK65AF | 136915 | | 3VK65DF | 136916 | | 3VK65CF | 136917 |
| 3VK85AF | 136918 | | 3VK85DF | 136919 | | 3VK85CF | 136920 |
| 4VK45AF | 136921 | | 4VK45DF | 136922 | | 4VK45CF | 136923 |
| 4VK65AF | 136935 | | 4VK65DF | 136941 | | 4VK65CF | 136937 |
| 4VK85AF | 136938 | | 4VK85DF | 136939 | | 4VK85CF | 136940 |
| 1TR45A | 136946 | | 3TR45CF | 136959 | | 3TR65CF | 136972 |
| 1TR45AF | 136947 | | 4TR45CF | 136960 | | 1TR85A | 136973 |
| 2TR45AF | 136948 | | 1TR65A | 136961 | | 1TR85AF | 136974 |
| 3TR45AF | 136949 | | 1TR65AF | 136962 | | 2TR85AF | 136975 |
| 4TR45AF | 136950 | | 2TR65AF | 136963 | | 3TR85AF | 136976 |
| 1TR45D | 136951 | | 3TR65AF | 136964 | | 1TR85D | 136977 |
| 1TR45DF | 136952 | | 1TR65D | 136965 | | 1TR85DF | 136978 |
| 2TR45DF | 136953 | | 1TR65DF | 136966 | | 2TR85DF | 136979 |
| 3TR45DF | 136954 | | 2TR65DF | 136967 | | 3TR85DF | 136980 |
| 4TR45DF | 136955 | | 3TR65DF | 136968 | | 1TR85C | 136981 |
| 1TR45C | 136956 | | 1TR65C | 136969 | | 1TR85CF | 136982 |

| MODEL | ML # | | MODEL | ML # | | MODEL | ML # |
|---|---|---|---|---|---|---|---|
| 1TR45CF | 136957 | | 1TR65CF | 136970 | | 2TR85CF | 136983 |
| 2TR45CF | 136958 | | 2TR65CF | 136971 | | 3TR85CF | 136984 |
| 4TR65AF | 136985 | | 4TR65DF | 136986 | | 4TR65CF | 136987 |
| 4TR85AF | 136988 | | 4TR85DF | 136989 | | 4TR85CF | 136990 |

## MODELS, FEATURES AND OPTIONS

| MODELS, FEATURES AND OPTIONS | | | | |
|---|---|---|---|---|
| MODEL | FEATURES | | | OPTIONS |
| | FRYER WIDTH (INCHES) | SHORTENING CAPACITY PER FRYER (POUNDS) | BTU/HR/SECTION | AUTOMATIC BASKET LIFTS |
| 1VK/TR45A /D / C / AF / DF / CF | 15.5" | 45 - 50 | 70,000 | SINGLE OR DUAL |
| 1VK/TR65A / D / C AF / DF / CF | 21.0" | 65 - 70 | 80,000 | SINGLE OR DUAL |
| 1VK/TR85A / D / C / AF / DF / CF | 21.0" | 85 - 90 | 90,000 | SINGLE OR DUAL |
| 2VK/TR45AF / DF / CF | 31.0" | 45 - 50 | 70,000 | SINGLE OR DUAL |
| 3VK/TR45AF / DF / CF | 46.5" | 45 - 50 | 70,000 | SINGLE OR DUAL |
| 4VK/TR45AF / DF / CF | 62.0" | 45 - 50 | 70,000 | SINGLE OR DUAL |
| 2VK/TR65AF / DF / CF | 42.0" | 65 - 70 | 80,000 | SINGLE OR DUAL |
| 3VK/TR65AF / DF / CF | 63.0" | 65 - 70 | 80,000 | SINGLE OR DUAL |
| 4VK/TR65AF / DF / CF | 84.0" | 65 - 70 | 80,000 | SINGLE OR DUAL |
| 2VK/TR85AF / DF / CF | 42.0" | 85 - 90 | 90,000 | SINGLE OR DUAL |
| 3VKTR85AF / DF / CF | 63.0" | 85 - 90 | 90,000 | SINGLE OR DUAL |
| 4VK/TR85AF / DF / CF | 84.0" | 85 - 90 | 90,000 | SINGLE OR DUAL |

## KLEENSCREEN PLUS FILTRATION SYSTEM: (KSP)

The KleenScreen *PLUS*® filtration system is integrated into the VK Series fryer battery. The filter is housed in a pullout drawer assembly at the base of the fryer. The filtering components in the drawer include a stainless steel filter tank, a stainless steel mesh filter screen with a stainless steel insert, a suction tube and a knurled knob that holds the assembly together. In addition, the KSP has a second filtering system option; a microfiltration fabric envelope (3), a dedicated stainless steel insert and stainless steel clip that holds the assembly together. With the filter drawer closed, a self-sealing oil return line provides the path to return the filtered shortening back into the fry tank.

This system is designed to provide a thorough and easy method to filter the shortening. Some of the benefits include:

- Self-contained system eliminating the use of external filter equipment.
- Paperless filtering system.
- Easy to clean and low maintenance.
- Extends the life of the shortening.

KSP fryer batteries can be in a single and up to a maximum of a four fryer battery in most cases. Batteries are made up of only fryers, no warming stations.

## SERIAL NUMBER LOCATION

Serial number plate is attached to door of fryer.




**Fig. 1**

This serial number plate supplies more than the serial number. It also contains electric requirements, gas requirements, clearances and agency approvals. This plate is pop riveted to the door and should not be removed.

## CONTROL PANELS




24318

**ANALOG CONTROL**



24321

**SOLID STATE CONTROL**



21322

**COMPUTER CONTROL**




**USB Port**

## INSTALLATION

Refer to the Instruction Manual for detailed installation instructions.

## OPERATION

Refer to the Instruction Manual for specific operating instructions.

## CLEANING

Refer to the Instruction Manual for specific cleaning instructions.

## TOOLS

**STANDARD**

- Standard set of hand tools.
- VOM with minimum of NFPA-70E CATIII 600V, UL/CSA/TUV listed. Sensitivity of at least 20,000 ohms per volt. Meter leads must also be rated at CAT III 600V.

**SPECIAL**

- Temperature tester (thermocouple type).
- Manometer.
- Combustion analyzer.
- Set of metric hex wrenches (must include a 2 mm wrench).
- Set of jeweler's screwdrivers.
- Grounding kit.
- Burndy pin extraction tool RX2025 GE1; Newark Electronics Catalog Number 16F6666. Used for removing pin terminals on Burndy connectors.
- Thumb drive.

**NOTE:** Customer to supply program for uploading menu items.

## SPECIFICATIONS

**ELECTRICAL:**

- 120VAC supply.
  - Filter motor/pump
  - Basket lift motors
  - Transformer
- 24VAC transformer
  - Fryer controls
  - Basket lift relays
  - Filter relay

**MANIFOLD GAS PRESSURES (per fryer section)**

- Natural 0.08" W.C.
- Propane 0.08" W.C.

**BUILDING SUPPLY PRESSURE (RECOMMENDED)**

- Natural 7-9" W.C.
- Propane 11" W.C.

Building supply pressure max ½ psi. (14" W.C.)

**NOTICE**

A separate high pressure step-down gas regulator (not supplied with unit) must be used for pressures exceeding maximum. On fryers built between 12/1/12 thru 4/7/16 have an incoming gas pressure regulator is installed on the fryer that has a max supply pressure rating of ½ PSI (14" W.C.).

| VK INPUT BTU RATING | |
|---|---|
| **VK SERIES** | **BTU/HR/SECTION** |
| VK45A, VK45AF, VK45D, VK45DF, VK45C, VK45CF | 70,000 |
| VK65A, VK65AF, VK65D, VK65DF, VK65C, VK65CF | 80,000 |
| VK85A, VK85AF, VK85D, VK85DF, VK85C, VK85CF | 90,000 |

| TR INPUT BTU RATING | |
|---|---|
| **TR SERIES** | **BTU/HR/SECTION** |
| TR45A, TR45AF, TR45D, TR45DF, TR45C, TR45CF | 70,000 |

| TR INPUT BTU RATING | |
|---|---|
| **TR SERIES** | **BTU/HR/SECTION** |
| TR65A, TR65AF, TR65D, TR65DF, TR65C, TR65CF | 80,000 |
| TR85A, TR85AF, TR85D, TR85DF, TR85C, VK85CF | 90,000 |

# REMOVAL AND REPLACEMENT OF PARTS

## COVERS AND PANELS




**⚠ WARNING**

**Disconnect the electrical power to the machine and follow lockout / tagout procedures.**




**⚠ WARNING**

**Shut off the gas before servicing the unit and follow lockout / tagout procedures.**

**Control Panel (Solid State and Computer)**

1. Remove screws at top of control panel and rotate panel downwards.




**Fig. 6**

2. Disconnect wiring harness then lift panel off.

**NOTE:** The cooking control, control box, interface board and wiring harness are now accessible.

3. Reverse procedure to install.

**Basket Lift Covers**




**⚠ WARNING**

**Shut off the gas before servicing the unit and follow lockout / tagout procedures.**

**⚠ WARNING**

**All gas joints disturbed during servicing must be checked for leaks. Check with a soap and water solution (bubbles). Do not use an open flame.**

**NOTE:** This procedure applies to fryers with automatic basket lift option only.

1. Remove basket assembly lift arms from support rods.
2. Remove screws securing upper cover to flue wrap.




**Fig. 7**

   A. Lift upper cover over support rods and place cover to the side.

3. Remove screws securing lower cover to motor mounting base.




**Fig. 8**

4. Reverse procedure to install.

## ANALOG CONTROL




**⚠ WARNING**

**Disconnect the electrical power to the machine and follow lockout / tagout procedures.**




**⚠ WARNING**

**Shut off the gas before servicing the unit and follow lockout / tagout procedures.**

1. Open the door.
2. Unplug wiring harnesses from bottom of control box.
3. Remove control box from frame of fryer.
4. Loosen set screw in control knob and remove from shaft.




**Fig. 9**

5. Remove control box cover.

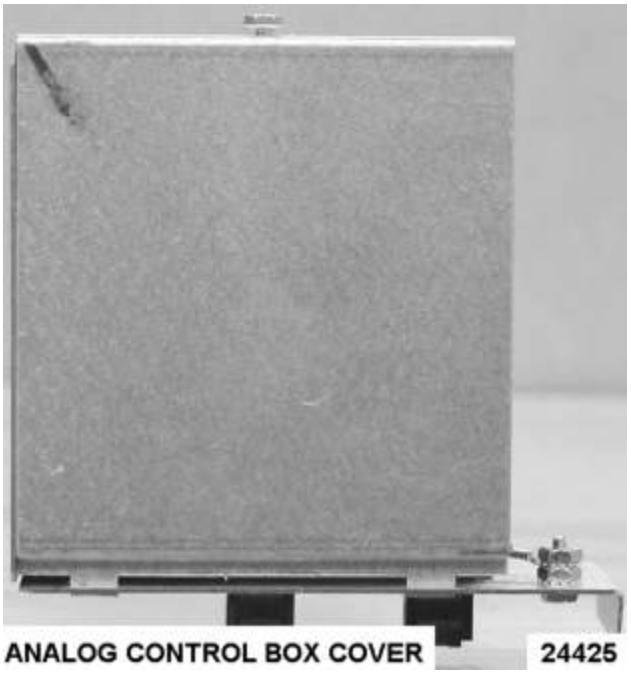



**Fig. 10**

6. Disconnect lead wires as necessary to remove control.

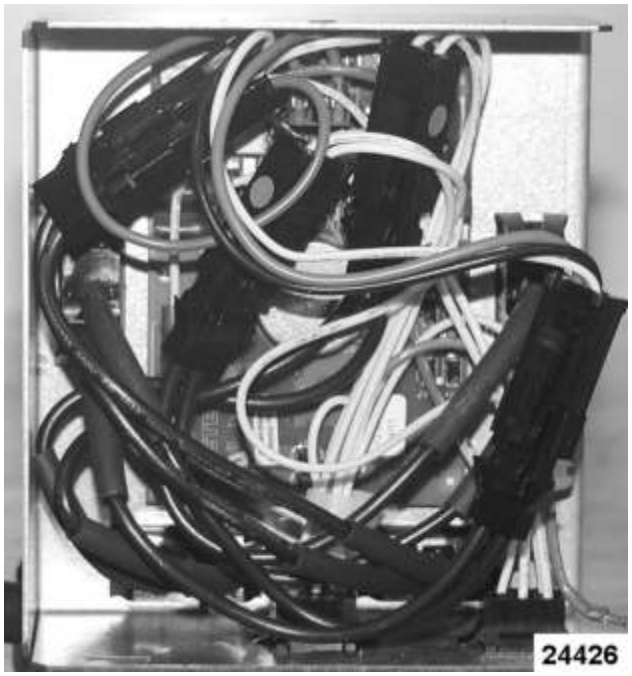



**Fig. 11**

7. Remove screws from front of control panel and remove control.

## INTERFACE CONTROL - D and C SERIES




**⚠ WARNING**

**Disconnect the electrical power to the machine and follow lockout / tagout procedures.**




**⚠ WARNING**

**Shut off the gas before servicing the unit and follow lockout / tagout procedures.**

1. Remove CONTROL PANEL.
2. Note lead wire locations and remove wiring.
3. Remove screws securing control to fryer and remove.

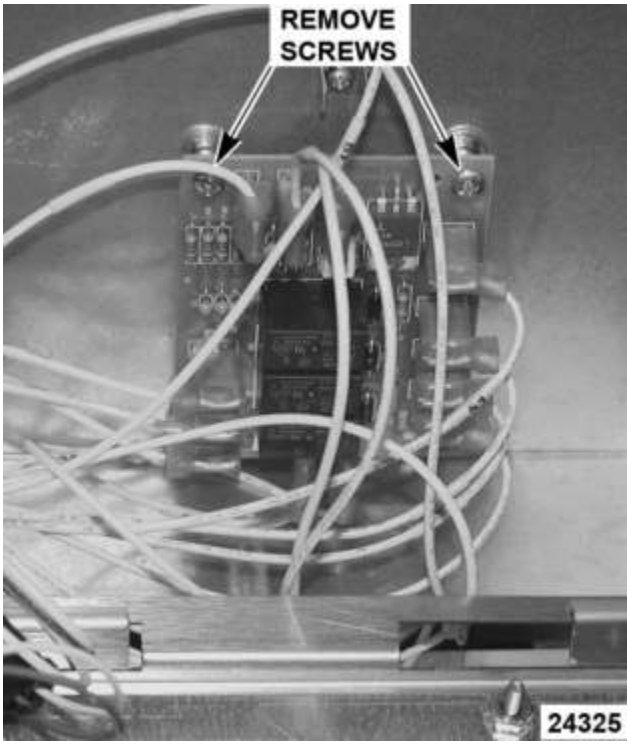



**Fig. 12**

4. Reverse procedure to install and check for proper operation.

## POWER SWITCH - D and C SERIES




**⚠ WARNING**

**Disconnect the electrical power to the machine and follow lockout / tagout procedures.**

**NOTE:** This procedure is for solid state and computer controls. Power switch for analog controls is part of the analog control box.

1. Open fryer door to access power switch.

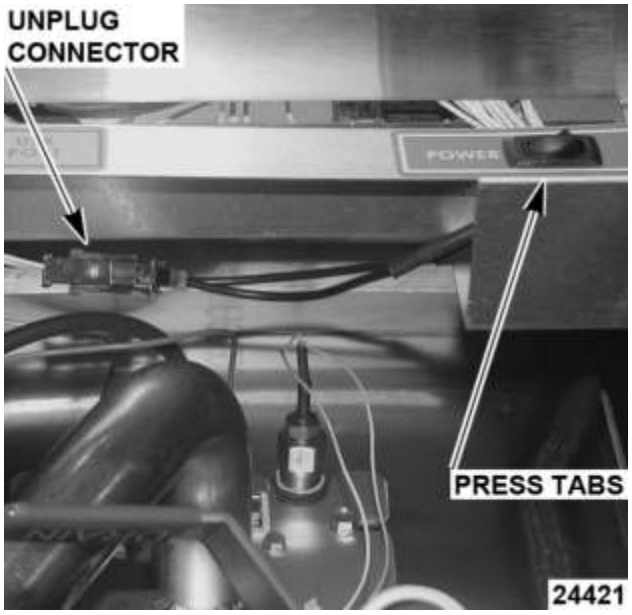



**Fig. 13**

2. Unplug power switch connector.
3. Reach behind power switch and press tabs on both sides of power switch to remove switch.

**NOTE:** Power switch is removed from front of the panel.

4. Reverse procedure to install new power switch.
5. Check operation of machine.

## TEMPERATURE PROBE




**⚠ WARNING**

**Disconnect the electrical power to the machine and follow lockout / tagout procedures.**




**⚠ WARNING**

**Shut off the gas before servicing the unit and follow lockout / tagout procedures.**

1. Drain shortening from fryer tank.
2. Unplug temperature probe lead wire connector.




**Fig. 14**

**NOTE:** This picture shows the probes with the burner removed.

3. Loosen compression nut and remove probe from fryer.

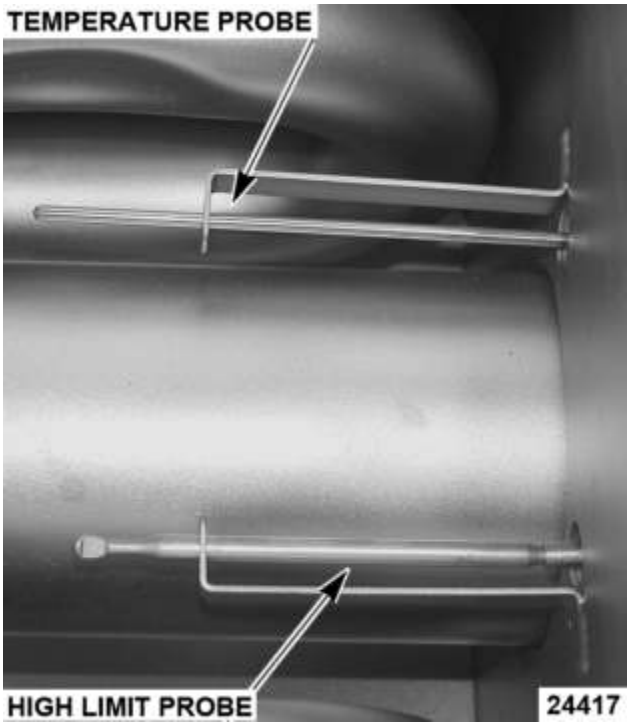



**Fig. 15**

4. Install new probe making sure that probe is installed into bracket shown.

## HIGH LIMIT THERMOSTAT




**⚠ WARNING**

**Disconnect the electrical power to the machine and follow lockout / tagout procedures.**




**⚠ WARNING**

**Shut off the gas before servicing the unit and follow lockout / tagout procedures.**

**NOTICE**

Do not sharply bend or kink the high limit capillary tube or damage may occur.

**NOTE:** Units manufactured before 8/10/17 will utilize the Robertshaw capillary wire with probe type. Units manufactured beginning 8/10/17 will use a Fenwal cartridge type high limit with no capillary.

1. Drain shortening from fryer tank.
2. Disconnect lead wires from high limit thermostat.
3. Remove screws securing high limit to mounting bracket.

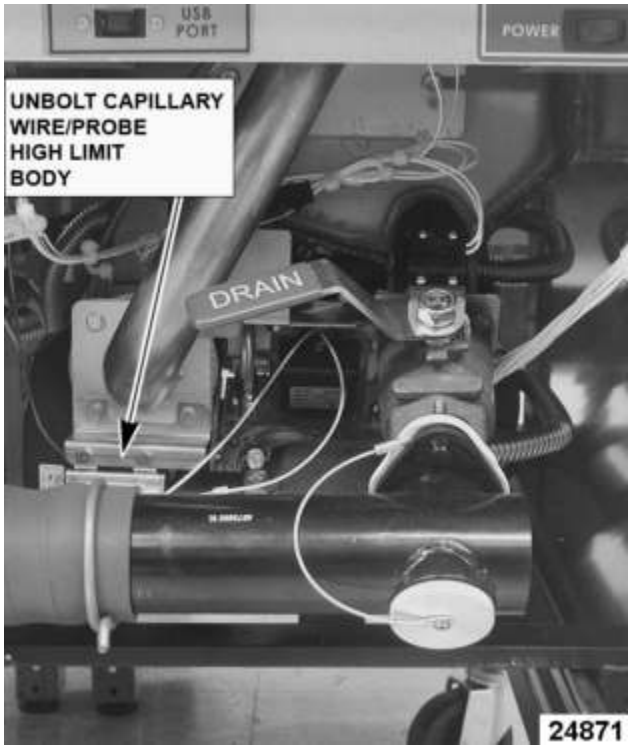



**Fig. 16**

4. Remove the capillary tube retaining and packing nuts.




**Fig. 17**

**NOTE:** This picture shows the probes with the burner removed.

5. Slide high limit probe (1, Fig. 18) out of fry tank.

**NOTE:** High limit no capillary wire type shown in Fig. 18.




**Fig. 18**

6. Reverse procedure to install and check for proper operation.

## POWER SUPPLY BOX




**⚠ WARNING**

**Disconnect the electrical power to the machine and follow lockout / tagout procedures.**




**⚠ WARNING**

**Shut off the gas before servicing the unit and follow lockout / tagout procedures.**

**⚠ WARNING**

**All gas joints disturbed during servicing must be checked for leaks. Check with a soap and water solution (bubbles). Do not use an open flame.**

**NOTE:** The power supply box must be removed to access the following components: ignition module, all 24 volt relays, blower control board, both time delay timers, 120 volt transformer.

1. Access rear of fryer and remove screw holding power supply box to support bracket. The box will lower to clear bracket.

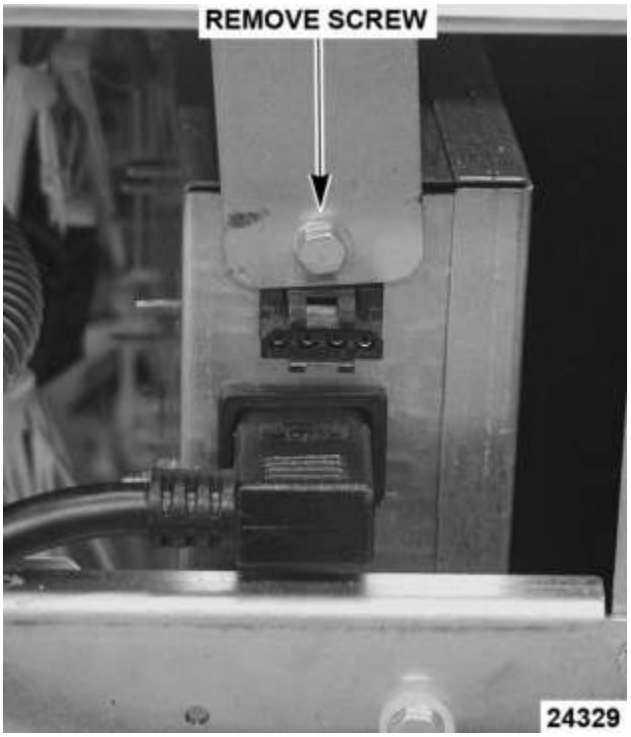



**Fig. 19**

2. Access front of fryer to slide power supply box toward rear of fryer to disconnect from front support bracket.

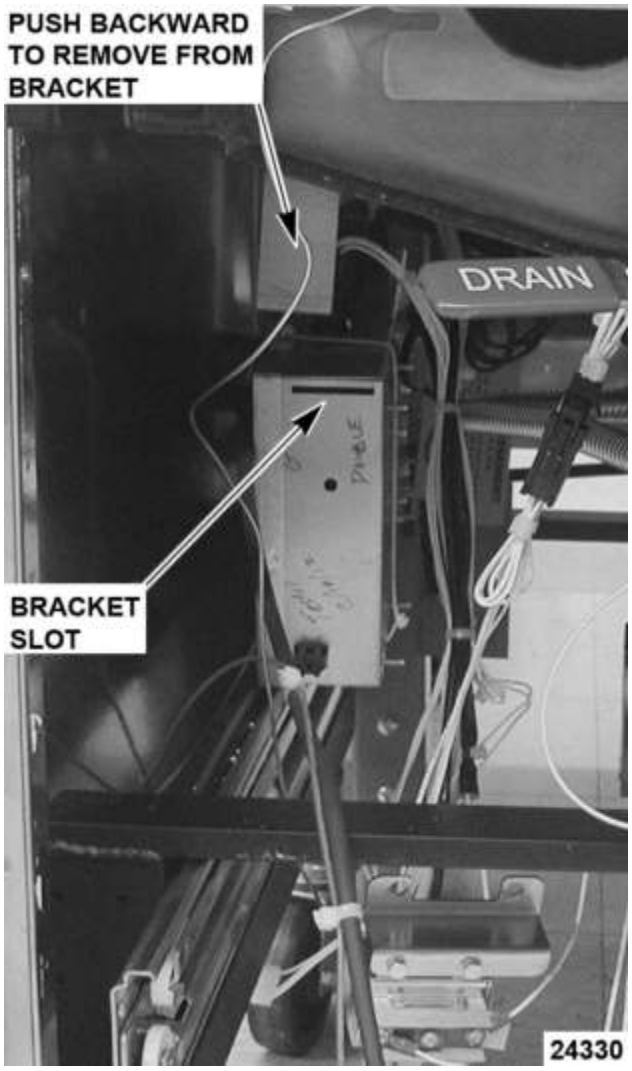



**Fig. 20**

3. Unplug all connecters from power supply box and remove box from under fryer.
4. Remove cover to access power supply box components.

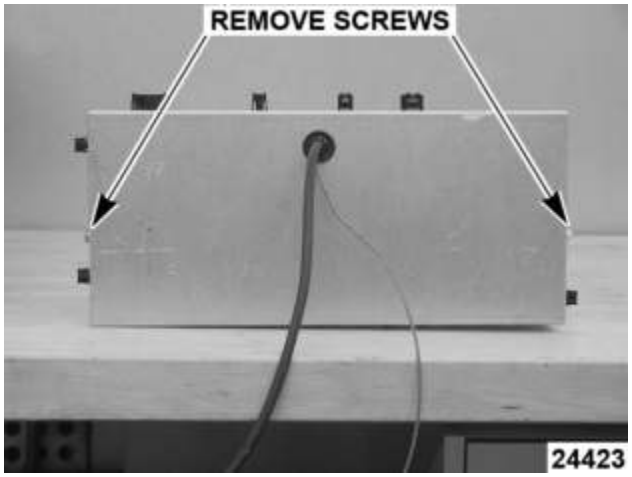



**Fig. 21**

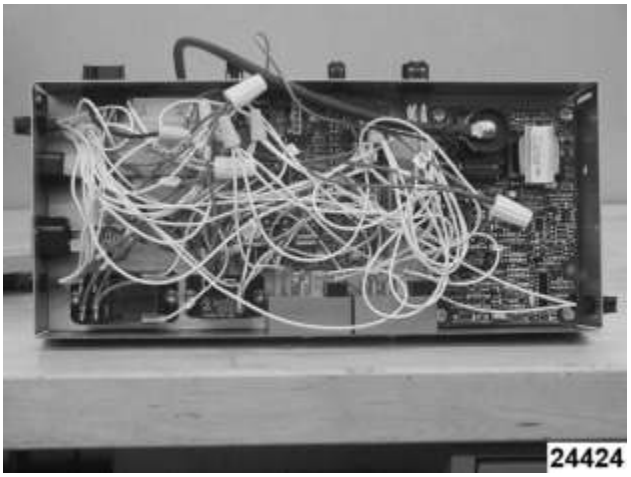



**Fig. 22**

5. Reverse procedure to install.

## POWER SUPPLY BOX COMPONENTS BEFORE 12/1/12

**NOTE:** The ignition module, blower control board and the time delay timers will not be available to the field any longer. If any one of these items fail, replace power supply box. However, the filter relays and the transformer are still available and can be replaced in the field.

**Ignition Module**
Replace with updated Power Supply Box Assembly.

**Blower Control Board**
Replace with updated Power Supply Box Assembly.

**Time Delay Timers**
Replace with updated Power Supply Box Assembly.

**Blower Relay**
Replace with updated Power Supply Box Assembly.

**Filter Relays (24 VAC and 120 VAC)**

1. Remove POWER SUPPLY BOX.
2. Note location of all wiring to the relay and remove wiring.
3. Remove screw and remove relay from box.

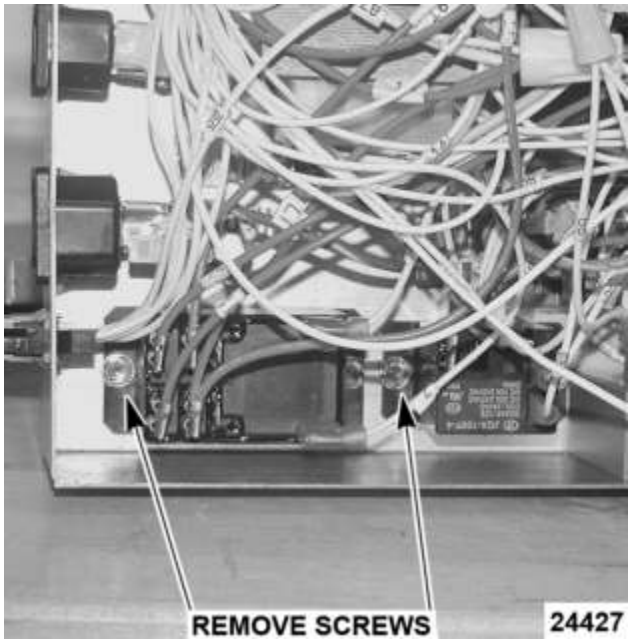



**Fig. 23**

4. Reverse procedure to install new relay.
5. Reinstall power supply box and check operation.

**120 Volt Transformer**

1. Remove POWER SUPPLY BOX.
2. Note location of wiring on 120 volt transformer and remove wiring.
3. Remove screws and remove transformer from the box.




**Fig. 24**

4. Reverse procedure to install new transformer.
5. Reinstall power supply box and check operation.

## POWER SUPPLY BOX COMPONENTS AFTER 12/1/12

**NOTE:** Power supply boxes built after 12/1/12 have different components in them. The 24 volt electronic ignition relay, blower control board, ignition module and both time delay relays are replaced by a single control board.

**NOTE:** The new ignition module will not have a separate flame sense rod and wire. Ignition module will rectify flame through high voltage wire.

**120 Volt Transformer**

1. Remove POWER SUPPLY BOX.
2. Note location of all wiring and remove wiring from transformer.
3. Remove four screws and remove transformer from box.




**Fig. 25**

4. Reverse the procedure to install new transformer.
5. Reinstall power supply box and check operation.

**Control Board**

1. Remove POWER SUPPLY BOX.
2. Note location of wiring to relay control board and remove wiring.

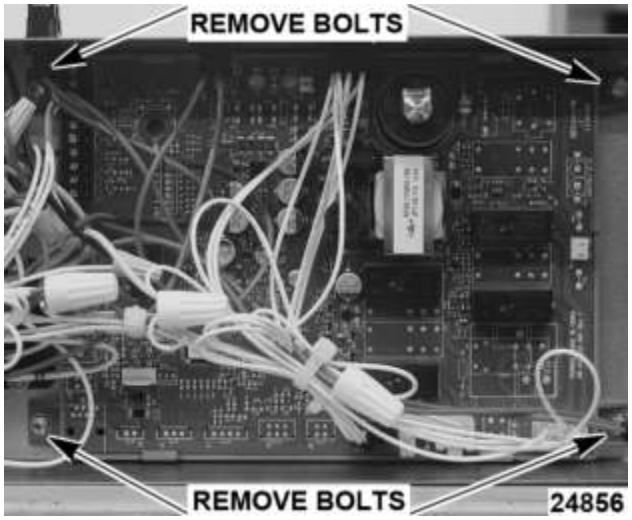



**Fig. 26**

3. Remove screws and remove from box.
4. Reverse the procedure to install new relay control board.
5. Reinstall power supply box and check operation.

**Filter Relays**

1. Remove POWER SUPPLY BOX.
2. Note location of wiring to the relays and remove wiring.

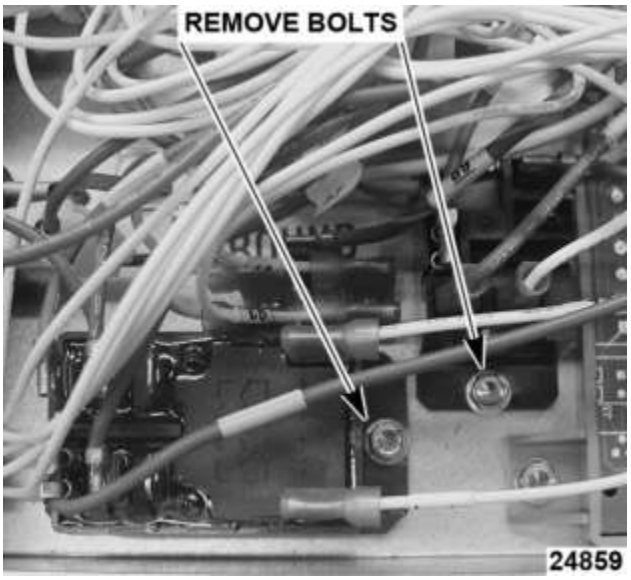



**Fig. 27**

3. Remove screws and remove from box.
4. Reverse the procedure to install new relays.
5. Reinstall power supply box and check operation.

## BURNER & GAS VALVE ASSEMBLY




**⚠ WARNING**

**Disconnect the electrical power to the machine and follow lockout / tagout procedures.**




**⚠ WARNING**

**Shut off the gas before servicing the unit and follow lockout / tagout procedures.**

**⚠ WARNING**

**All gas joints disturbed during servicing must be checked for leaks. Check with a soap and water solution (bubbles). Do not use an open flame.**

1. Remove gas line from gas valve.
2. Remove electric plug connector from gas valve.

3. Unbolt high limit thermostat clamp from transfer tube.

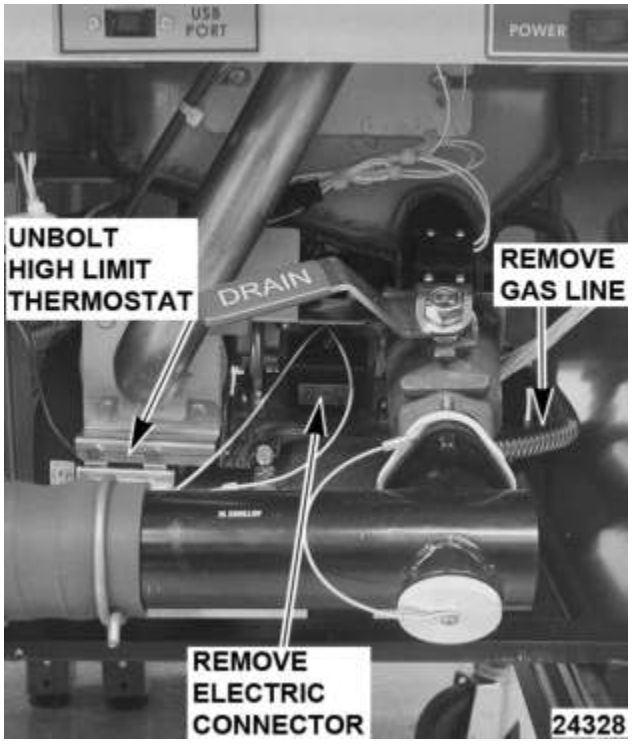



**Fig. 28**

4. Remove bolts and remove burner from fryer.

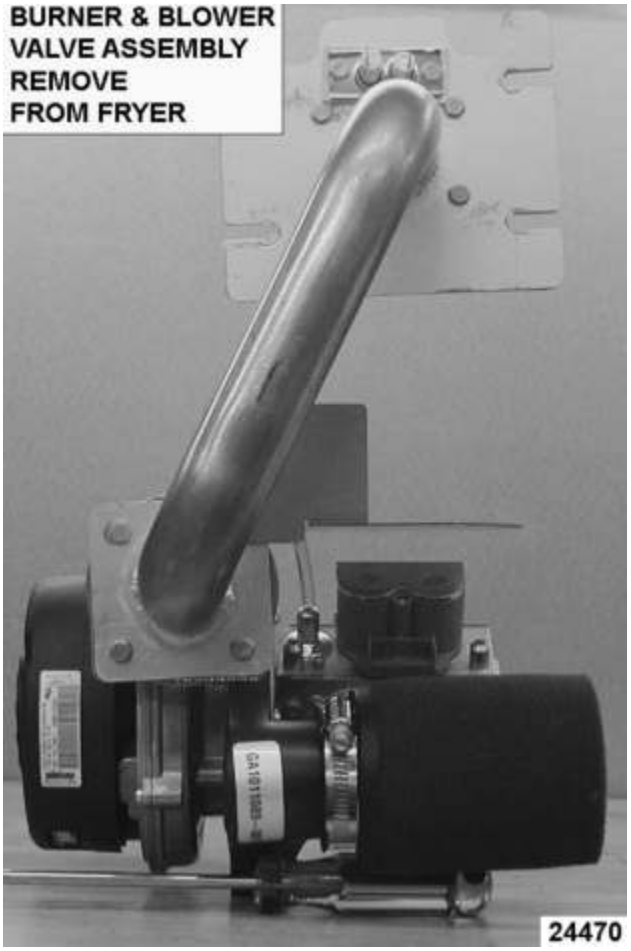



**Fig. 29**

5. Reverse procedure to reinstall burner.

## GAS VALVE




**⚠ WARNING**

**Disconnect the electrical power to the machine and follow lockout / tagout procedures.**




**⚠ WARNING**

**Shut off the gas before servicing the unit and follow lockout / tagout procedures.**

**⚠ WARNING**

**All gas joints disturbed during servicing must be checked for leaks. Check with a soap and water solution (bubbles). Do not use an open flame.**

If the gas valve fails and needs to be replaced, you must order a complete blower/gas valve assembly. The reason for this is every blower/gas valve

assembly is set up at the factory to operate at the most efficient level possible. This set up procedure cannot be duplicated in the field. If you feel that the gas valve is not set up correctly or not operating correctly, call product service and they will help solve the problem.

## BASKET LIFT TUBE




**⚠ WARNING**

**Disconnect the electrical power to the machine and follow lockout / tagout procedures.**

1. Remove BASKET LIFT COVERS.
2. Remove nut securing lift bar to lift tube.
3. Remove screws securing lift tube bracket to fryer then remove bracket and lift tube.

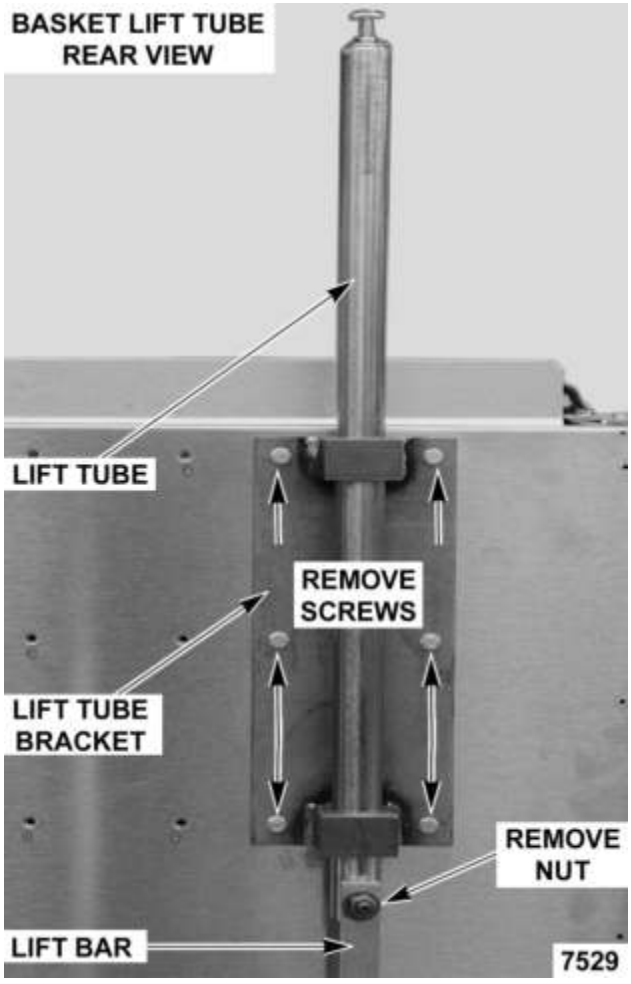



**Fig. 30**

4. Reverse procedure to install.

## BASKET LIFT MOTOR




**⚠ WARNING**

**Disconnect the electrical power to the machine and follow lockout / tagout procedures.**

1. Remove BASKET LIFT TUBE.
2. Disconnect lead wires from cam switch and basket lift motor.
3. Loosen set screws securing crank arm assembly to basket lift motor shaft.

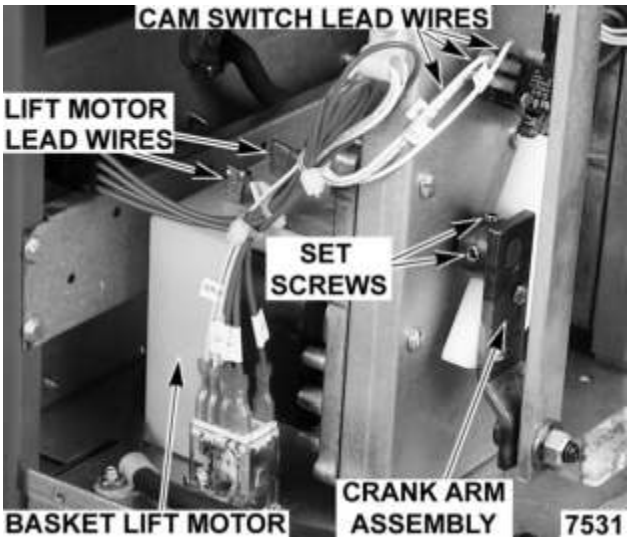



**Fig. 31**

4. Remove screws securing basket lift motor to cam bracket, then remove motor from bracket.

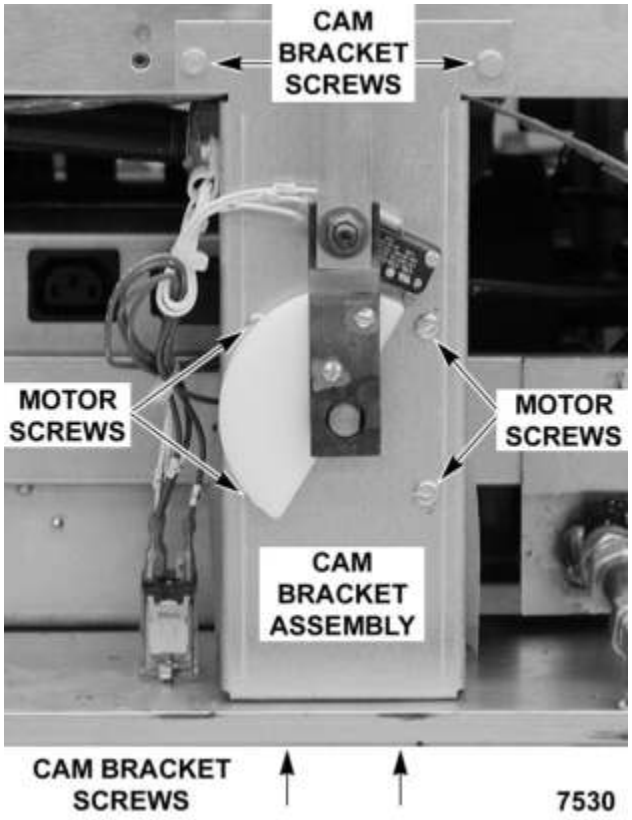



**Fig. 32**

5. Reverse procedure to install and check for proper operation.

**NOTE:** After reinstalling motor keep all wire leads clear from moving parts.

## BASKET LIFT CAM SWITCH




**⚠ WARNING**

**Disconnect the electrical power to the machine and follow lockout / tagout procedures.**

1. Remove BASKET LIFT TUBE.
2. Disconnect lead wires from cam switch.
3. Remove screws securing cam switch to cam bracket.

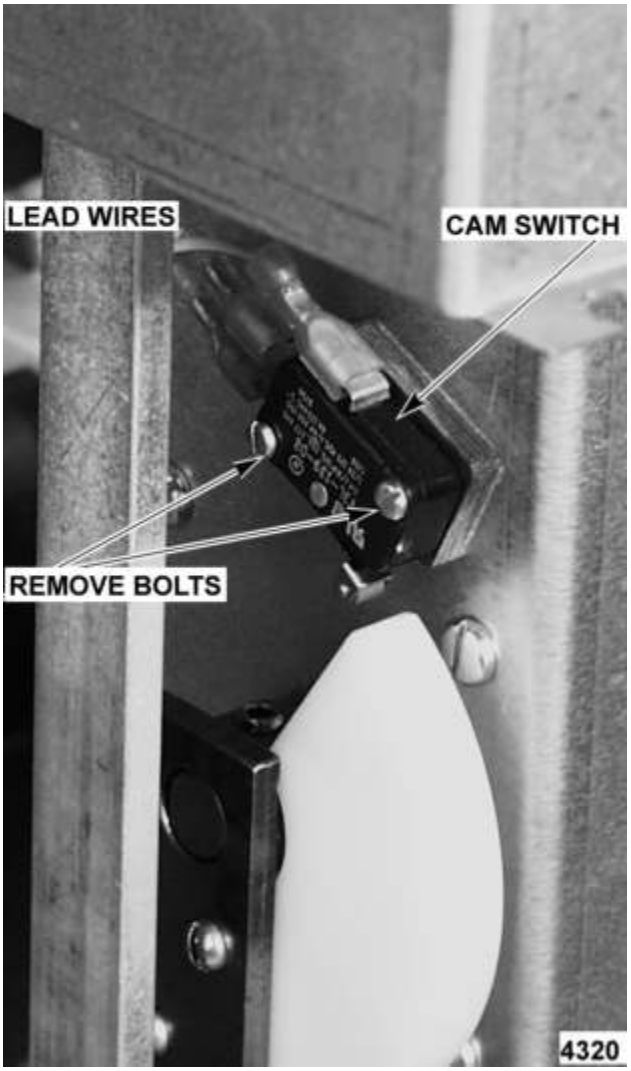



**Fig. 33**

4. Reverse procedure to install.

## BASKET LIFT CAM




**⚠ WARNING**

**Disconnect the electrical power to the machine and follow lockout / tagout procedures.**

1. Remove BASKET LIFT COVERS.
2. Remove nut securing lift bar to cam assembly.
3. Loosen cam set screw.
4. Remove screws securing cam to the crank arm assembly.




**Fig. 34**

5. Reverse procedure to install.

## FILL SOLENOID VALVE (KSP)




**⚠ WARNING**

**Disconnect the electrical power to the machine and follow lockout / tagout procedures.**




**⚠ WARNING**

**Shut off the gas before servicing the unit and follow lockout / tagout procedures.**

**NOTE:** Units manufactured before 6/8/14 will utilize the Jefferson Brand with rounded solenoid cover. Units manufactured beginning 6/18/14 will use the Bacarra Brand with a square solenoid cover.

1. Remove filter tank from fryer.
2. Access fill solenoid valve.
3. Loosen union at rear of valve,
4. Remove bolts securing valve and remove valve from the fryer.

Fig. 35 **JEFFERSON BRAND SHOWN**

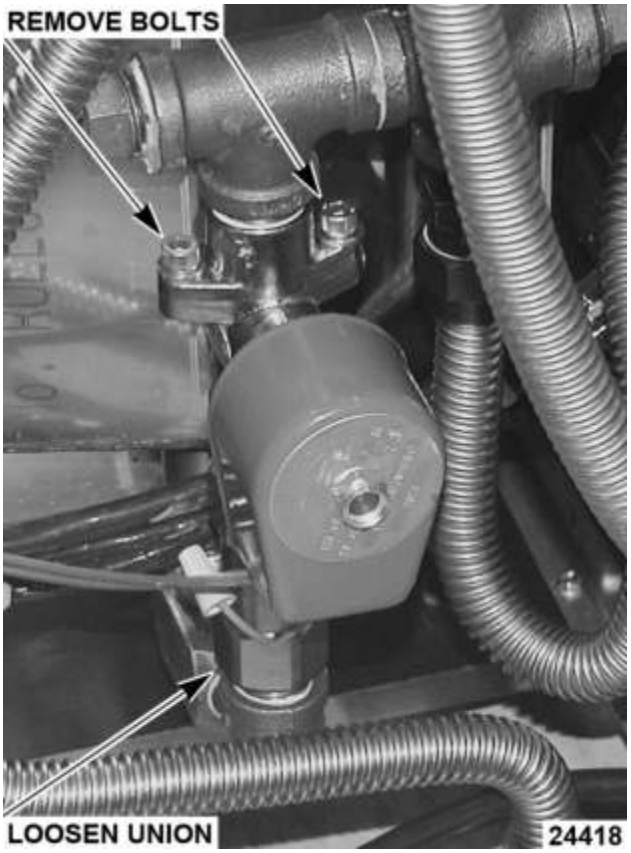



**Fig. 35**

Fig. 36 **BACCARRA BRAND SHOWN**

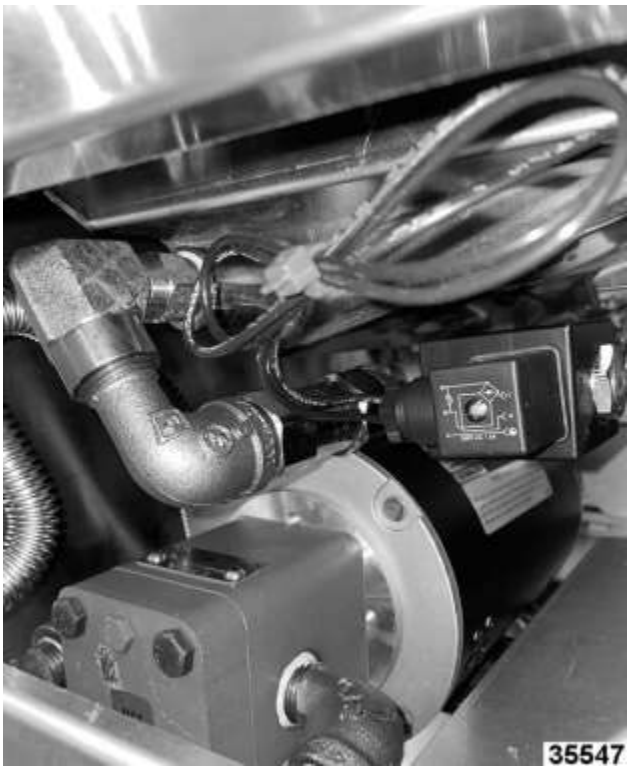



**Fig. 36**

5. Reverse procedure to reinstall valve.

## FILTER HOSE SWITCH (KSP)




**⚠ WARNING**

**Disconnect the electrical power to the machine and follow lockout / tagout procedures.**

1. Open fryer door to access filter hose switch.
2. Unplug lead wire connections.




**Fig. 37**

3. Press tabs on rear of switch and push out front of fry cabinet.
4. Reverse procedure to install new switch.

## FILTER PUMP AND MOTOR (KLEENSCREEN FRYERS ONLY)




**⚠ WARNING**

**Disconnect the electrical power to the machine and follow lockout / tagout procedures.**

1. Access rear of fryer.
2. Remove four bolts holding rear cross bracket, and carefully lower bracket.
3. Disconnect both hoses from filter pump.

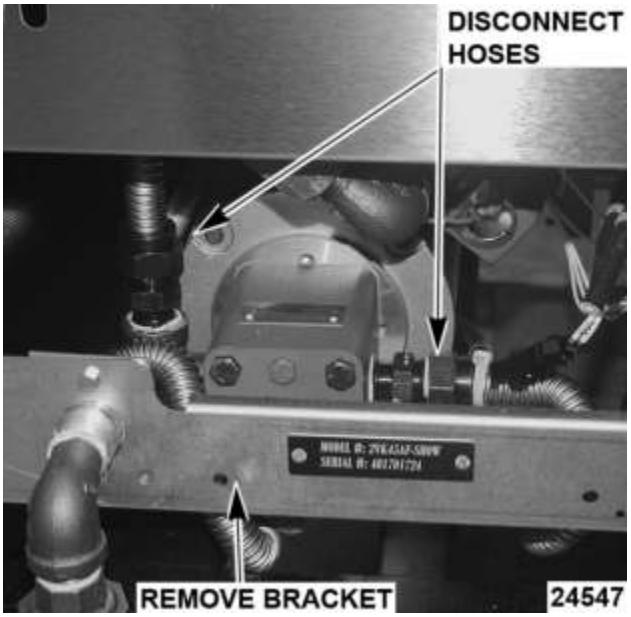



**Fig. 38**

4. Disconnect electric connections to filter pump motor.
5. Remove filter drain pan.
6. Remove splash guard fasteners and lower to access pump mounting bolts.

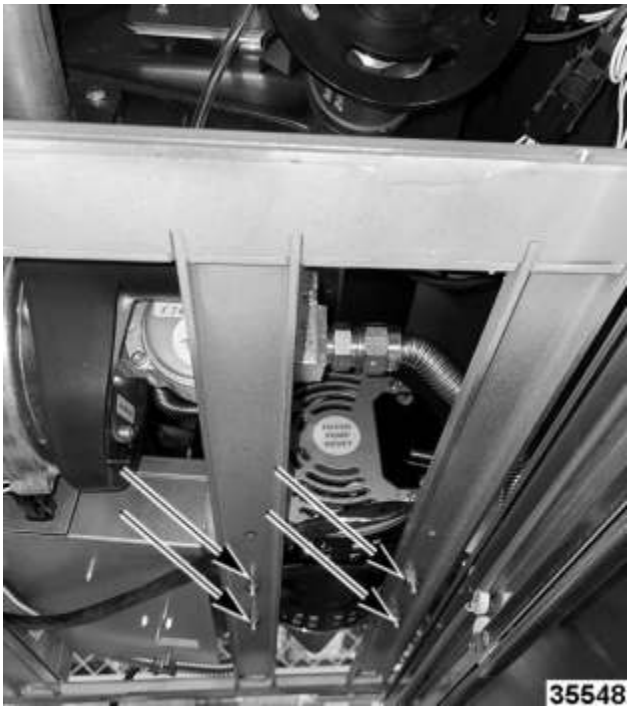



**Fig. 39**

7. Unbolt filter pump motor from fryer frame.
8. Carefully remove filter pump assembly through rear of fryer.

9. Reverse procedure to reinstall filter pump assembly.

## DRAIN VALVE INTERLOCK SWITCH (DVI)




**⚠ WARNING**

**Disconnect the electrical power to the machine and follow lockout / tagout procedures.**




**⚠ WARNING**

**Shut off the gas before servicing the unit and follow lockout / tagout procedures.**

1. Open fryer section door.
2. Locate drain valve switch
3. Remove nut holding drain valve handle and remove handle.

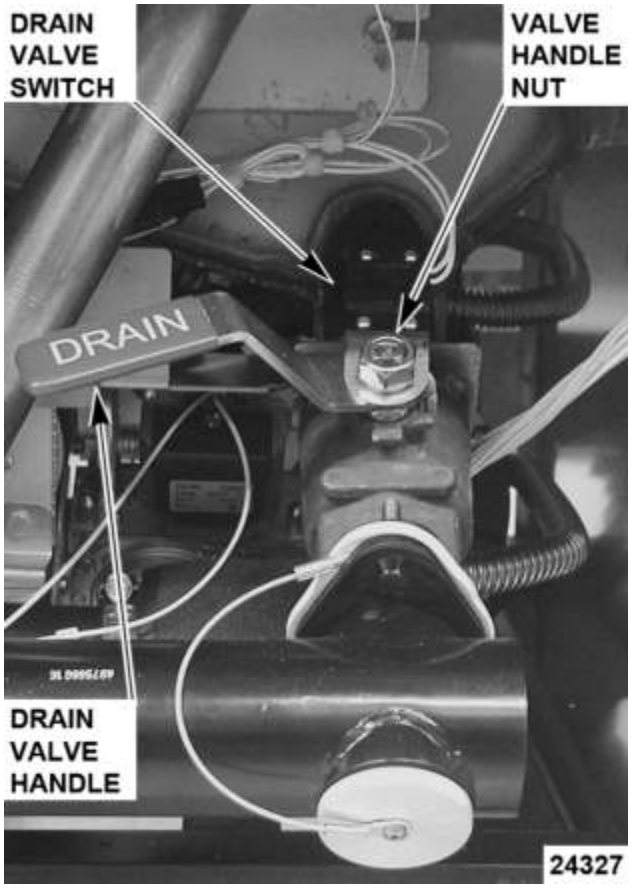



**Fig. 40**

**NOTE:** Make sure drain handle is in closed position. If fry tank is full of shortening, carefully remove drain handle. Do not turn handle to open position. Doing so will allow shortening to drain on floor.

4. Remove drain valve interlock switch bracket from valve.
5. Remove screws holding the drain valve interlock switch on bracket and take switch from bracket.




**Fig. 41**

6. Unplug drain valve interlock switch from wiring harness and remove switch from fryer.
7. Reverse procedure to install and check for proper operation.

## FRY TANK




**⚠ WARNING**

**Disconnect the electrical power to the machine and follow lockout / tagout procedures.**




**⚠ WARNING**

**Shut off the gas before servicing the unit and follow lockout / tagout procedures.**

**⚠ WARNING**

**All gas joints disturbed during servicing must be checked for leaks. Check with a soap and water solution (bubbles). Do not use an open flame.**

1. Remove BURNER ASSEMBLY.
2. Remove both HIGH LIMIT THERMOSTAT and TEMPERATURE [ROBE.
3. Remove DRAIN VALVE INTERLOCK SWITCH.
4. Remove drain assembly from drain valve.
   A. Remove hose clamp from rubber boot.
   B. Remove drain piping from drain valve.

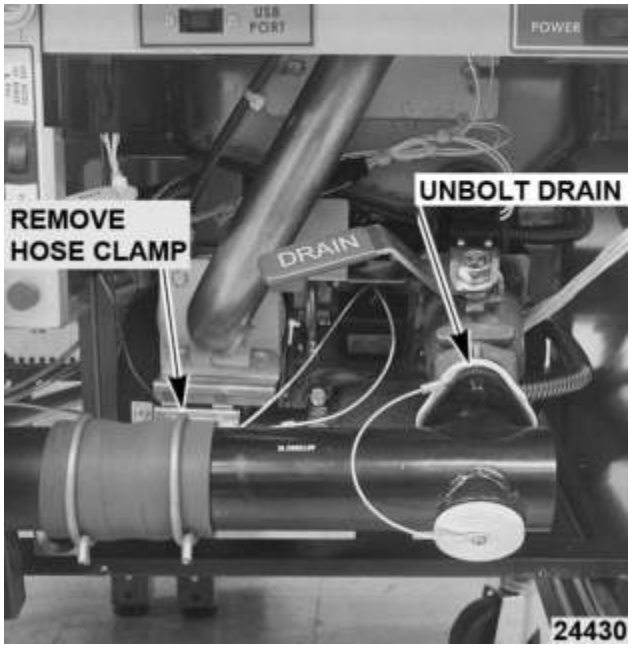



**Fig. 42**

5. Remove drain valve from fry tank.

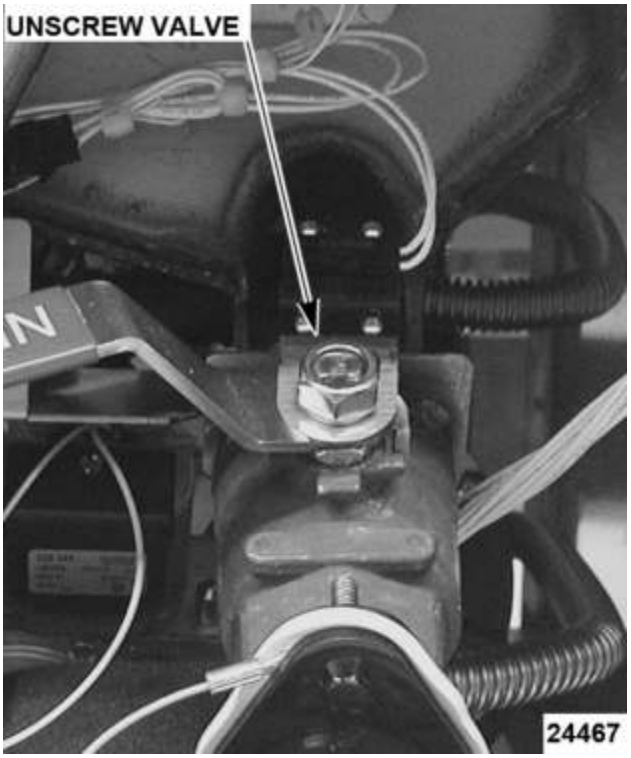



**Fig. 43**

6. Loosen and disconnect the oil return line, if equipped with filter system.

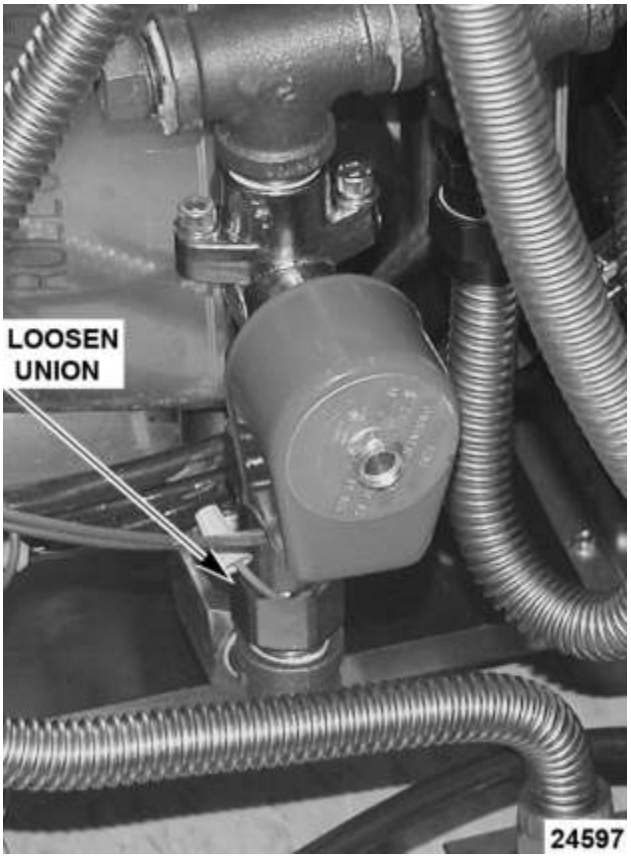



**Fig. 44**

7. Remove fry tank bolt down bracket.

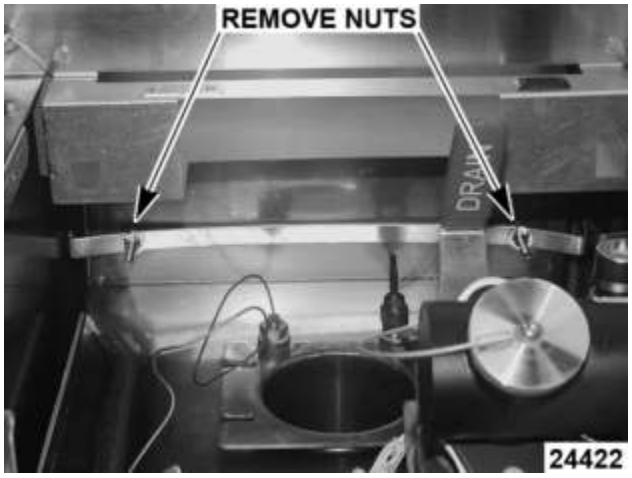



**Fig. 45**

8. Remove fry tank cover plate.

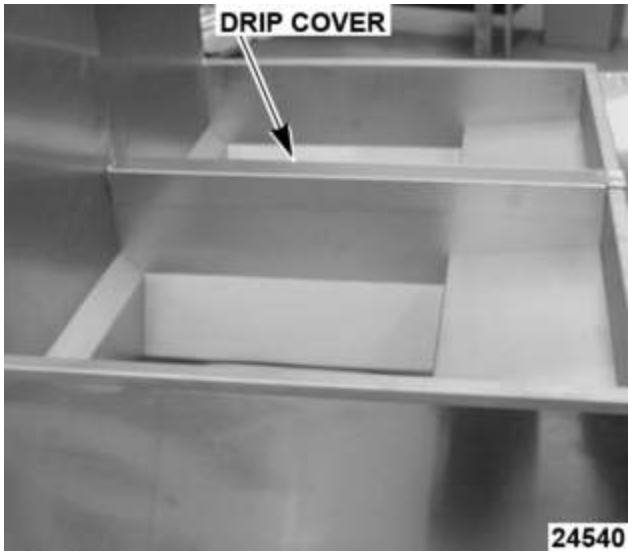



**Fig. 46**

   A. Cover plate is glued to tank and will have to be pried off.

   B. Order a replacement plate prior to replacing fry tank.

9. If basket lifts are installed, they will have to be removed from rear of tank.

10. Remove tank from fryer.




**Fig. 47**

11. Reverse order of this procedure to install new fry tank.

# SERVICE PROCEDURES AND ADJUSTMENTS




**⚠ WARNING**

**Certain procedures in this section require electrical test or measurements while power is applied to the machine. Exercise extreme caution at all times and follow Arc Flash procedures. If test points are not easily accessible, disconnect power and follow Lockout/Tagout procedures, attach test equipment and reapply power to test.**

## ELECTRIC CONNECTIONS

The VK series fryers are supplied with a 120Volt cord and three prong plug. If local electrical codes require that these fryers be plugged into a Ground Fault Interrupter or GFI. You must use GFI part number 913053. Other GFI outlets may not have the correct tolerance for the spark to ground ignition system employed with the VK series fryers.

## HARMONIC TONE

**Harmonic Tone (hum) at First Start**

At first start, fryer will begin heating in low fire. There will be a harmonic tone that is NORMAL to hear. As fryer continues to heat, harmonic tone will dissipate and become less noticeable. When fryer reaches 135°F (end of melt cycle), fryer will heat on high fire and blower speed will increase.

## TEMPERATURE PROBE FAULT CODES




**⚠ WARNING**

**Certain procedures in this section require electrical test or measurements while power is applied to the machine. Exercise extreme caution at all times and follow Arc Flash procedures. If test points are not easily accessible, disconnect power and follow Lockout/Tagout procedures, attach test equipment and reapply power to test.**

Temperature probe fault codes only exhibit on the solid state(D) and computer(C) control models. The probe is an RTD (resistance temperature detector) of the thermistor type. As temperature increases the resistance value decreases.

**Probe Fault**

If a temperature probe fault or high temperature condition occurs, a fault message will be displayed and the electronic alarm will sound continuously. The heat demand and basket lift outputs are de-activated. If a cooking cycle is in process (timer active), it will be cancelled and the key pad disabled.

This will continue until the fault clears, power is cycled or problem resolved.

| CONTROL TYPE | FAULT |
|---|---|
| SOLID STATE | An open probe will display OPEN PROBE and a short will display SHORTED PROBE or high temperature condition will display HIGH TEMP. |
| COMPUTER | An open probe will display PROBE OPEN. A shorted probe will display PROBE SHORT. A high temperature condition will display HIGH TEMP. |

## TEMPERATURE PROBE TEST




**⚠ WARNING**

**Certain procedures in this section require electrical test or measurements while power is applied to the machine. Exercise extreme caution at all times and follow Arc Flash procedures. If test points are not easily accessible, disconnect power and follow Lockout/Tagout procedures, attach test equipment and reapply power to test.**

**To Check:**

1. Turn power switch off.
2. Disconnect the temperature probe plug.

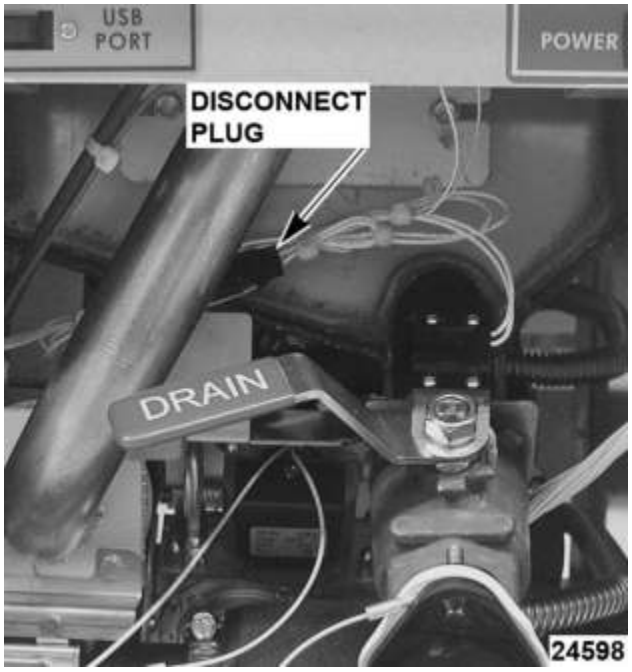



**Fig. 48**

3. Test the probe using a VOM to measure resistance. Connect the meter leads to the wires removed in step 2.

   A. If the measured resistance values are within the allowable range, the probe is functioning properly. Reverse procedure to install.

   B. If the measured resistance values are outside the allowable range, install a replacement probe and check for proper operation.

**NOTE:** Oil temperatures near or below 40° F will exhibit **OPEN PROBE** error message.

| TEMPERATURE (°F) | RESISTANCE (Ω) |
|---|---|
| 77 | 90,000 - 110,000 |
| 350 | 604 - 836 |
| 415 [1] | 302 - 369 |
| 460 [2] | 191 - 233 |

**[1] High temperature alarm level for the cooking controls**

**[2] Shorted probe equivalent temperature**

## COOKING CONTROL CALIBRATION




**⚠ WARNING**

**Certain procedures in this section require electrical test or measurements while power is applied to the machine. Exercise extreme caution at all times and follow Arc Flash procedures. If test points are not easily accessible, disconnect power and follow Lockout/Tagout procedures, attach test equipment and reapply power to test.**

**⚠ WARNING**

**Hot oil and parts can cause burns. Use care when servicing fryer.**

**NOTE:** Verify condition of temperature probe as outlined under TEMPERATURE PROBE TEST before proceeding.

1. Check the level of shortening in fry tank. The level must be between the MIN & MAX fill lines before proceeding.
2. Allow shortening to cool below 300°F.
3. Place a thermocouple in the geometric center of the fry tank one inch below the shortening surface.
4. Set the cooking control to 350°F and turn the fryer on.
5. Monitor the heat indicator lamp. When cooking control is calling for heat, lamp will be on. If cooking control is satisfied, lamp will be off.

   *Analog Control* - Heat light is to right of the ON/START light.

   *Solid State Control* - Decimal point of first character indicates heat on when lit.

   *Computer Control* - Two LED lamps on the Oil Temp key that indicate heat on.

**NOTE:** Agitate the shortening, to eliminate any cold zones.

   A. Allow cooking control to cycle three times to stabilize shortening temperature.

   B. Record meter reading from thermocouple when the cooking control cycles off and on for at least two complete heating cycles.

6. Calculate the average temperature by adding the temperature reading when the heat lamp goes out to the temperature reading when the heat lamp comes on & divide this answer by 2.

   [ Temp. (Lamp off) + Temp. (lamp on) ] ÷ 2 = Average Temp. Example: 360° + 340° ÷ 2 = 350°F.

   The average temperature should be 350°F (± 5°F).

   A. If the average temperature reading is within tolerance, cooking control is properly calibrated.

   B. If the average temperature reading is out of tolerance, perform the following:

      1) *Analog Control* - Remove knob and turn adjustment screw counterclockwise to increase temperature and clockwise to decrease temperature.

      2) *Solid State Control* - Adjust OFFSET TEMPERATURE.

      3) *Computer Control* - Adjust OFFSET TEMPERATURE.

7. Repeat the average temperature calculation for up to three attempts. Allow the cooking control to cycle at least two times between adjustments before performing the calculation.

8. If calibration is unsuccessful, the cooking control may be malfunctioning and cannot be adjusted properly. Install a replacement cooking control and check calibration.

## FLAME SENSE CURRENT CHECK PRIOR TO 12/1/12

**⚠ WARNING**

**Certain procedures in this section require electrical test or measurements while power is applied to the machine. Exercise extreme caution at all times. If test points are not easily accessible, disconnect power and follow lockout / tagout procedures, attach test equipment and reapply power to the test.**

1. Remove cover of power supply box.
2. Locate red flame sense wire.

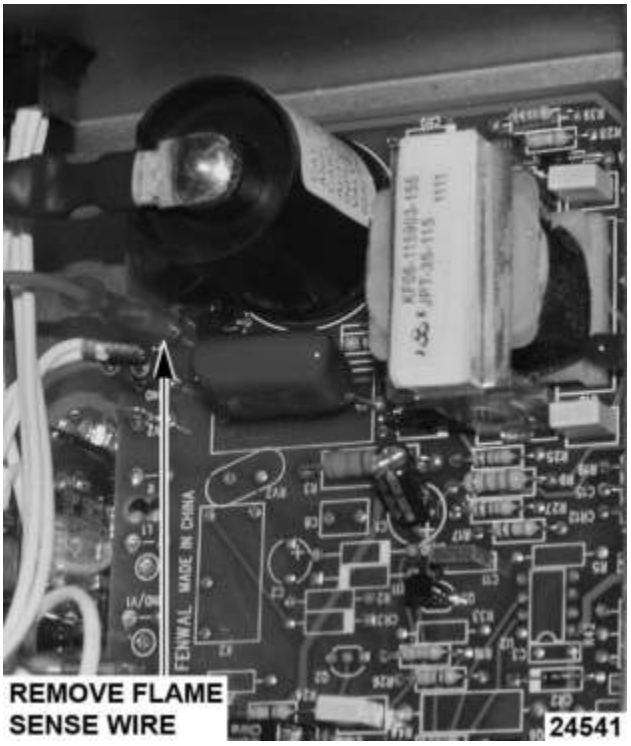



**Fig. 49**

3. Remove the red flame sense wire.
4. Place one Microamp meter lead on the red wire.
5. Place the other meter lead on the terminal you removed the red flame sense wire from.
6. Power up the fryer and have it call for heat.
7. You should receive a minimum Microamp reading of at least 1.0 microamp.
8. If the reading is greater or equal to the value given, then the flame sense current is within tolerance.
9. If the reading is lower than the value given, then troubleshoot the flame sense circuit.

**NOTE:** If the reading is below 0.0 microamps, reverse the meter leads and take another reading.

## FLAME SENSE CURRENT CHECK AFTER 12/1/12

**⚠ WARNING**

**Certain procedures in this section require electrical test or measurements while power is applied to the machine. Exercise extreme caution at all times. If test points are not easily accessible, disconnect power and follow lockout / tagout procedures, attach test equipment and reapply power to the test.**

1. Remove cover from power supply box.
2. Locate two pins (FC- and FC+) on side of the ignition/ blower control board.

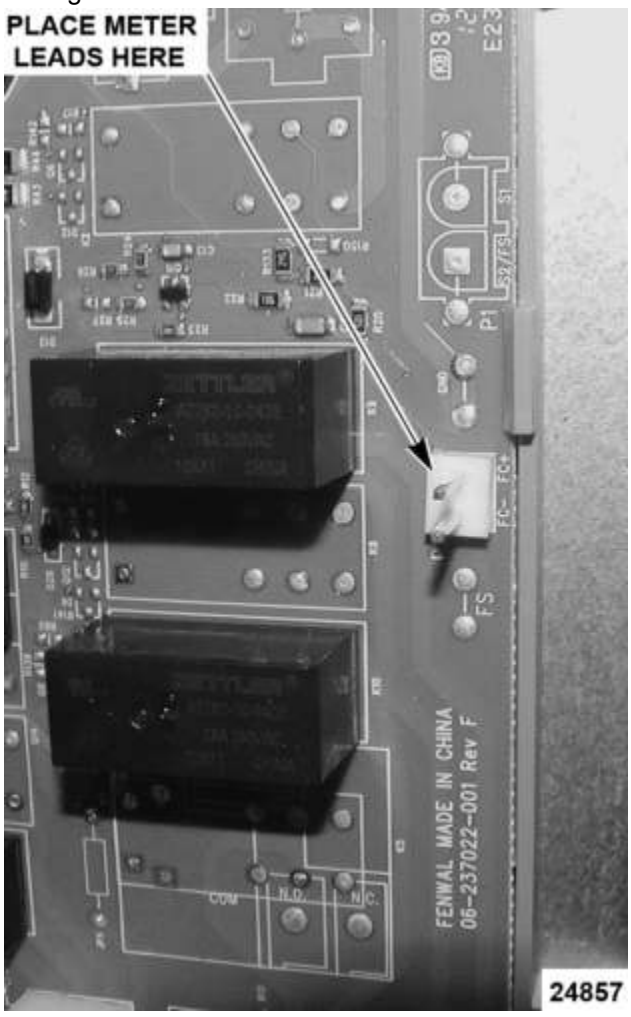



**Fig. 50**

3. Set your multi meter for Microamps and place meter leads on two pins.
4. Restart the fryer and read the microamps as the fryer is sparking.

**NOTE:** Reading the microamps can only be done when the fryer is sparking. When the spark quits, the reading will go away. There will be several seconds to obtain this reading.

5. The flame sense current must be at least 2.0 to 3.0 microamps, and the reading must be steady.
6. If reading is below 1.3 microamp or unsteady, check pilot flame and electrical connections.

## ELECTRONIC IGNITION CONTROL




**⚠ WARNING**

**Certain procedures in this section require electrical test or measurements while power is applied to the machine. Exercise extreme caution at all times and follow Arc Flash procedures. If test points are not easily accessible, disconnect power and follow Lockout/Tagout procedures, attach test equipment and reapply power to test.**

**NOTE:** This procedure applies to all fryers.

**Ignition Module Lockout**
This happens when fryer is unable to detect flame sense. The electrode will try to ignite one time. When flame has not been detected within 5 seconds red light on ignition module will blink.

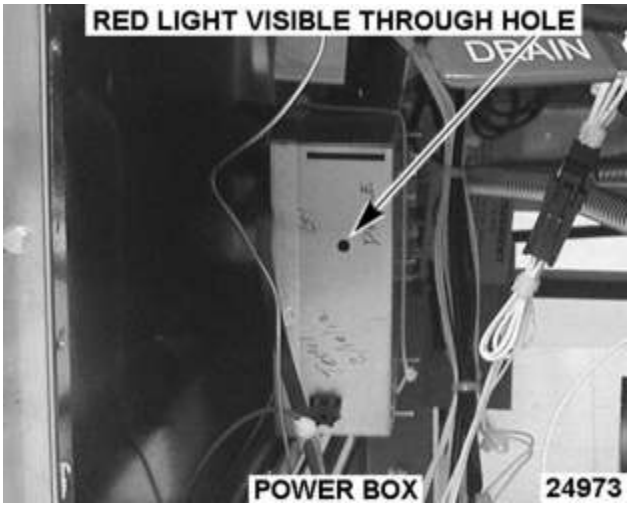



**Fig. 51**

"A" style controller: Red light will blink and blower will continue to run until power has been turned off.

"C" and "D" style controllers: Red light will continue to blink, but blower will shut down after a number of

seconds and a loud "beep" will continue to sound until fryer is powered down.

**Electronic Ignition System**




**⚠ WARNING**

**Certain procedures in this section require electrical test or measurements while power is applied to the machine. Exercise extreme caution at all times and follow Arc Flash procedures. If test points are not easily accessible, disconnect power and follow Lockout/Tagout procedures, attach test equipment and reapply power to test.**

1. Access burner electrode.
2. Remove ignition wire from burner electrode.
3. Fasten metal end of ignition wire about ¼ away from a grounded metal surface on fryer.
4. Try to light the burner.
5. Spark should be present. If no spark, check ignition module in power supply box.

## MODULATING GAS VALVE ADJUSTMENTS




**⚠ WARNING**

**Disconnect the electrical power to the machine and follow lockout / tagout procedures.**




**⚠ WARNING**

**Shut off the gas before servicing the unit and follow lockout / tagout procedures.**

**⚠ WARNING**

**All gas joints disturbed during servicing must be checked for leaks. Check with a soap and water solution (bubbles). Do not use an open flame.**

The modulating gas valve is adjusted at the factory and requires no adjustments. If the modulating gas valve needs to be replaced, the new gas valve from the parts depot will be adjusted property and will only need to have the gas pressure verified coming into the gas valve.

## BASKET LIFT ARM ADJUSTMENT




**⚠ WARNING**

**Certain procedures in this section require electrical test or measurements while power is applied to the machine. Exercise extreme caution at all times and follow Arc Flash procedures. If test points are not easily accessible, disconnect power and follow Lockout/Tagout procedures, attach test equipment and reapply power to test.**

**⚠ WARNING**

**Hot oil and parts can cause burns. Use care when servicing the fryer.**

1. With shortening at room temperature, verify the shortening level is between MIN & MAX lines in fry tank. Add shortening as needed.

**NOTE:** Shortening will expand when heated. Do not fill the fry tank past the MAX line.

2. Turn power switch on and set temperature to 350°F. Allow the shortening to reach set temperature.
3. Check basket lift operation.
   A. If necessary, adjust as outlined below.
4. When basket is in the up position, the bottom of the basket should be out of the shortening. When basket is in the down position, the bottom of the basket should clear the crumb screen and the product should be submerged.
   A. To adjust, remove basket arm from lift shaft, loosen stop nut and turn height adjustment bolt to raise or lower basket arm as required. Both baskets should be same height.
   B. Tighten stop nut when complete.

**NOTE:** If adjustment is to low, when the basket is lowered, it will disengage from basket arm.




**Fig. 52**

## SOLID STATE CONTROL




**⚠ WARNING**

**Certain procedures in this section require electrical test or measurements while power is applied to the machine. Exercise extreme caution at all times and follow Arc Flash procedures. If test points are not easily accessible, disconnect power and follow Lockout/Tagout procedures, attach test equipment and reapply power to test.**

**⚠ WARNING**

**Hot oil and parts can cause burns. Use care when servicing the fryer.**

**Operation**
Use service information in this section when servicing a fryer with a solid state control. Refer to instruction manual for specific operating instructions.

**NOTE:** In operator programming mode, control can be reset to its default values by pressing the TEMP key for 2 seconds.

**Service Programming**
Solid state control Service Mode is used to perform system diagnostic tests or edit programs that affect the fryers operation.

**Error Messages**
Refer to ALARM MESSAGES at end of section.

**Enter Service Mode**
**NOTE:** Control heat demand output signal is off and heat/ignition status input signal is ignored.

1. Cycle power switch. When the program version number is displayed, press PROGRAM key to enter Service Mode.
   A. Beeper chirps on each successful keypress.
2. To scroll through each of the program items, press PROGRAM key and release.
   A. To reset all service mode program items to factory default, press and hold TEMP key for 2 seconds.
3. To exit Service Mode and save selections, press PROGRAM key and hold for 1 second. Fryer returns to normal operation and display shows the current heating mode based on shortening temperature:
   - MELT L (liquid; default) or Melt S (solid) if shortening temperature is below 135°F.
   - HEATING if no melt is selected and shortening temperature is below set point.
   - Fryer set point temperature if actual shortening temperature is within set point range.

| Control Programming | | |
|---|---|---|
| **PROGRAM ITEM** | **KEY SEQUENCE** | **DISPLAY [1]** |
| Brand Name | Press left or right basket to select display name. | Hobart or **Vulcan** |
| Temperature Display Mode | Press left or right basket to select temperature unit of measure. | DEG **F** OR C |

| Control Programming | | | |
|---|---|---|---|
| **PROGRAM ITEM** | **KEY SEQUENCE** | **DISPLAY** [1] | |
| Boil or Filter Function | Press left or right basket to select fryer type.<br>Boil key overlay = stand alone fryer.<br>Filter key overlay = filtering system fryer batteries. | **BOIL** OR FILTER | |
| Fryer Type | Press left or right basket to select fryer energy source (electric or gas heat).<br>Gas Star must be selected for VK and TR Fryers.[4] | **ELECTRIC** or GAS or GAS STAR | |
| Calibration Offset | Press left basket to increase or right basket to decrease offset temperature (range -20 to 20)[2] | OFS **00F** (always in °F) | |
| Low Cook Temp Lockout | Press left basket to increase or right basket to decrease cooking cycle lockout temperature. (range 30 to 50F)[2]<br>**NOTE:** Prevents cook timers from starting if actual shortening temperature is not within the lockout temperature setting. | LOCKO **40** (always in °F) | |
| **NOTE:** The program items listed below are for *verifying settings only*. Do not change the default setting for these program items. | | | |
| **PROGRAM ITEM** | **KEY SEQUENCE** | **DISPLAY** [1] | |
| Instant On Time (heat) | Press left basket to increase or right basket to decrease instant on time.<br>**NOTE:** At the start of a cook cycle, the heat output will be activated for this time (range 0 to 20 seconds). | INSTO **20** | |
| Melt Cycle On/ Off Times | Press left basket to increase or right basket to decrease melt cycle time.[3] | | |
| | **Gas Fryers**<br>Adjustment Range:<br>Melt ON - 0 to 20 seconds; Melt OFF - 0 to 30 seconds. | MLTG 1 **16** (Liq)<br>08 (Sol) | (Melt ON) |
| | | MLTG 0 **18** (Liq)<br>26 (Sol) | (Melt OFF) |
| | **Electric Fryers**<br>Adjustment Range:<br>Melt ON - 0 to 2 seconds; Melt OFF - 10 to 30 seconds. | MLTE1 **04** (Liq)<br>02 (Sol) | (Melt ON) |
| | | MLTE0 **11** (liq)<br>13 (Sol) | (Melt OFF) |
| Proportional Offset | Press left basket to increase or press right basket to decrease proportional offset (range 0 to 30). | POFST **02** | |

| Control Programming | | |
|---|---|---|
| **PROGRAM ITEM** | **KEY SEQUENCE** | **DISPLAY [1]** |
| Proportional Gain | Press left basket to increase or right basket to decrease proportional gain (range 0 to 30). | PGAIN **24** |
| Derivative Gain | Press left basket to increase or right basket to decrease derivative gain (range 0 to 30). | DGAIN **20** |
| Integral Gain | press left basket to increase or right basket to decrease integral gain (range 0 to 30). | IGAIN **08** |
| Integral Limit | Press left basket to increase or right basket to decrease integral limit (range 0 to 255). | ILIM **255** |
| NOTES | **[1] Default value shown in bold type.**<br>**[2] Temperature will change in one degree increments, accelerating if the button is held.**<br>**[3] Time will change in one second increments, accelerating if the button is held.**<br>**[4] Gas* and Gas Star are the same value. The Solid State Display cannot show an asterick(*).** | |

**Display Test**

1. Cycle power switch. When FRYERS is displayed, press PROGRAM key.
   A. Display shows DSP TEST.
   B. Press PROGRAM key again to light all the display segments in the first character.
   C. Continue pressing PROGRAM key until the display segments for all eight characters are tested.
2. To exit test, press and hold the PROGRAM key for one second.

**Alarm Messages**

Alarms take precedence over any other controller mode or function (except drain valve function).

| ALARMS | DESCRIPTION |
|---|---|
| OPEN PROBE | If an open probe is detected, the heat demand (heat on) and basket lift outputs are disabled. Any cooking in progress is cancelled and all operator buttons are disabled. the display alternates OPEN PROBE and the electronic alarm will sound continuously.<br>**NOTE:** A temperature of 40°F or lower is an open probe equivalent. |
| SHORTED PROBE | If a shorted probe is detected, the heat demand (heat on) and basket lift outputs are disabled. Any cooking in progress is cancelled and all operator buttons are disabled. The display alternates SHORTED PROBE and the electronic alarm will sound continuously.<br>**NOTE:** A temperature of 460°F or greater is a shorted probe equivalent. |
| HI TEMP | If the temperature is greater than or equal to 415°F, the heat demand (heat on) and basket lift outputs are disabled. Any cooking in progress is cancelled and all operator buttons are disabled. The display alternates HIGH TEMP and the electronic alarm will sound continuously. Normal fryer operation resumes when the temperature drops below the high temperature alarm level. |

| ALARMS | DESCRIPTION |
|---|---|
| IGNITION STATUS (gas models only) | If the ignition status input to the control is active (24VAC = active), the display shows IGNITION LOCKOUT, the electronic alarm will sound continuously, and the controller will be disabled (all outputs including heat demand off) until power is cycled. |
| DRAIN VALVE INTERLOCK (DVI) Filtering System Fryer Batteries (Filter Key) | When drain valve is opened, the DVI switch contacts open, and the 24VAC input to the control is removed. The heat demand (heat on) and basket lift outputs are disabled. Any cooking in progress is cancelled and all operator buttons are disabled. The display will show DRAINING.<br>Press FILTER key and hold for 3 seconds to begin filtering (pump on). Control is signaled that filtering has started.<br>When the drain valve is closed, the DVI switch contacts close, and the 24VAC input to the controller is restored. The heat demand (heat on) and all operator buttons will remain disabled and the display will show FILL VAT.<br>To resume operation, allow the tank to fill with shortening between the MIN and MAX lines. Press FILTER key to turn the pump motor off. Control is signaled that filtering has stopped and the tank is full, Display will ask VAT FULL HIT TEMP. Press TEMP key after confirming the shortening is at the proper level and to resume heating. |
| DRAIN VALVE INTERLOCK (DVI) Stand Alone Fryers (Boil Key) | When drain valve is opened, the DVI switch contacts open, and the 24VAC input to the control is removed. The heat demand (heat on) and basket lift outputs are disabled. Any cooking in progress is cancelled and all operator buttons are disabled. The display will show DRAINING.<br>When the drain valve is closed, the DVI switch contacts close, and the 24VAC input to the controller is restored. The heat demand (heat on) and all operator buttons will remain disabled and the display will show FILL VAT HIT TEMP.<br>To resume operation, allow the tank to fill with shortening between the MIN and MAX lines. Press TEMP key. Display will ask VAT FULL HIT TEMP. Press TEMP key a second time after confirming the shortening is at the proper level and to resume heating. |
| PROGRAM LOST RECHECK | When the program has detected errors in the data that is stored in the controls non volatile memory (EEPROM), the control will automatically reload the factory default settings. Display will alternate the alarm message until program mode is entered then exited or power is cycled to control. |
| IGNITION STATUS<br>GAS Selected incorrectly under service settings - type | If the display shows NO PILOT, there is an incorrect service setting.<br>Enter SERVICE SETTINGS and select GAS STAR as the type. |

## COMPUTER CONTROL




**⚠ WARNING**

**Certain procedures in this section require electrical test or measurements while power is applied to the machine. Exercise extreme caution at all times and follow Arc Flash procedures. If test points are not easily accessible, disconnect power and follow Lockout/Tagout procedures, attach test equipment and reapply power to test.**

**⚠ WARNING**

**Hot oil and parts can cause burns. Use care when servicing the fryer.**

**Operation**

For operating instructions and programming, refer to OPERATOR MANUAL and computer controls programing start guide.




**Fig. 53**

**Service Programming**

The computer controls service settings mode is used to select the settings that affect fryer operation and to perform fryer diagnostic tests.

**Enter Service Setting Mode**

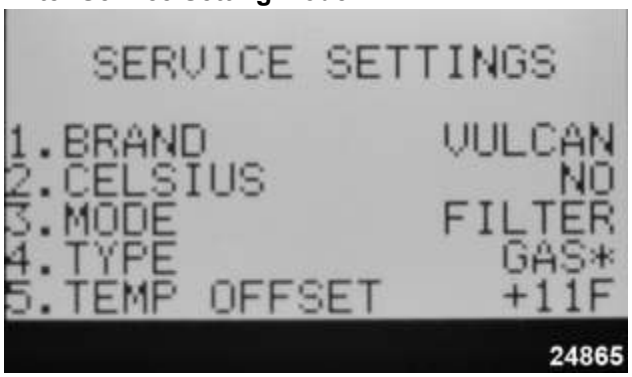






**Fig. 55**

**NOTE:** The controls heat demand output signal is off and the heat/ignition status input signal is ignored if the fryer is in cook mode or idling.

1. Turn power switch on and when the program revision is displayed, press PROGRAM to enter Service Setting Mode.
   A. The SERVICE SETTINGS are shown on the left and right display screens.
2. Verify the settings shown on the display screen are correct for the fryer being serviced.
3. To change a service setting.
   A. Press the desired product number key (1 thru 6) on the control panel that corresponds to the service setting number on the display screen.
      1) Beeper chirps on each successful key press and all LED's are off. When a service item is selected, only the keys required to change the setting are active.
   B. Press toggle key to alternate between available selections, or use product number keys where indicated to enter a value. The current selection will be "blinking".
   C. Press PROGRAM key to save the selection - "Blinking" stops.
   D. Access the other service settings as necessary.
4. To enter DIAGNOSTICS mode, press product number key 7 on the control panel.

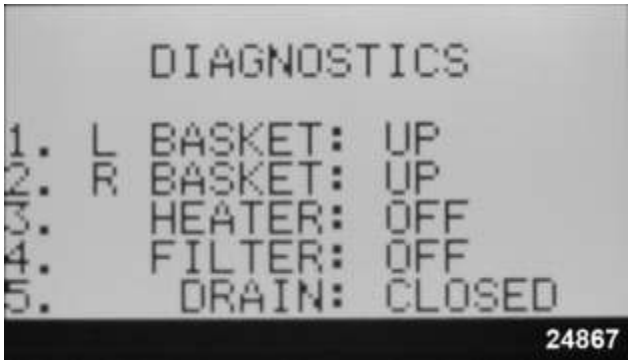



**Fig. 56**




**Fig. 57**

A. Press the desired product number key (1, 2, 3, 4, & 6) on the control panel that corresponds to the diagnostic test number on the display screen to check the output signal to the component.

1) Press the same product number key again to turn the output off.

**NOTE:** Item 5 (drain) displays the real time status and does not require pressing the corresponding product number key. Item 3 (heater) - The output signal will be active for 3 seconds (heat on) then turn off.

B. For item 6 DISPLAY: - change the setting as desired.

1) Press product number key 6 to access the display screen adjustment settings.

2) Press the left or right arrow key on the PROGRAMMING MENU SELECTION screen to select the screen to adjust. Display shows "THIS LCD SELECTED".




**Fig. 58**

3) To adjust the selected screen:

a. BACKLIGHT - Press toggle key to turn display backlight ON or OFF.

b. PIXEL MODE - Press product key number 1 two times to change display from white background with black letters to black background with white letters. Press the key again to change it back to original setting.

c. CONTRAST - Press the L key on the keypad to lower the contrast or press the R key on the keypad to raise the contrast.

4) Press PROGRAM key to return to DIAGNOSTICS MODE.

5. To exit SERVICE SETTINGS MODE and return to normal operation, keypress PROGRAM key.

A. Display reverts to product menu items.

| SERVICE SETTINGS | KEY SEQUENCE | DISPLAY ITEM FLASHES[1] | DESCRIPTION |
|---|---|---|---|
| 1. Brand | Press 1 to change brand name.<br>Press toggle key to select HOBART or VULCAN.<br>Press PROGRAM Key to save the selection. | **VULCAN** | Brand name at power on |
| 2. Celsius | Press 2 to change temperature scale.<br>Press toggle key to select NO or YES.<br>Press PROGRAM Key to save the selection. | **NO** | Temperature °F/°C<br>No = Fahrenheit<br>Yes = Celsius |

| SERVICE SETTINGS | KEY SEQUENCE | DISPLAY ITEM FLASHES[1] | DESCRIPTION |
|---|---|---|---|
| 3. Mode | Press 3 to change fryer mode.<br>Press toggle key to select BOIL or FILTER.<br>Press PROGRAM Key to save the selection. | **Boil** | Boil or Filter<br>Boil key = Stand alone fryer<br>Filter key = Filter system battery |
| 4. Type | Press 4 to change energy source.<br>Press toggle key to select ELECTRIC, GAS or GAS*.<br>**NOTE:** VK and TR Gas Fryers MUST be set to GAS*.<br>Press PROGRAM Key to save the selection. | **ELECTRIC** | Electric, Gas or Gas* |
| 5<br>Temp Offset | Press 5 to change offset temperature.<br>Press toggle key to change offset value to (+) or (-) (positive or negative).<br>Enter the offset value using the number keys on the keypad.<br>**NOTE:** Offsets the actual oil temp sensed by the temperature probe during calibration. Enter a positive number to decrease the actual oil temperature; or a negative number to increase the oil temperature.<br>Press PROGRAM Key to save the selection. | OFF **00** F (always in °F) | Degrees Fahrenheit and positive zero are the defaults. |
| 6. Baskets | Press 6 to change the number of basket lifts.<br>Press toggle key to select 0, 1, or 2.<br>Press PROGRAM Key to save the selection. | **2** | Display shows 0, 1 or 2 |
| 7. Diagnostics | Press 7 to enter diagnostic mode (outputs for heat, basket lifts and cooking timers remain off). | —— | DIAGNOSTICS<br>(shown on display screen) |
| 1.) L Basket | Press 1 to toggle left basket lift output to lower the lift. | DOWN | Lowers basket |
| | Press 1 again to raise the lift. | **UP** | Raises basket |
| 2.) R Basket | Press 2 to toggle right basket lift output to lower the lift. | DOWN | Lowers basket |
| | Press 2 again to raise the lift. | **UP** | Raises basket |
| 3.) Heater | Press 3 to turn heat output ON for 3 seconds only. OIL TEMPERATURE LED's light with heat demand. | On then **OFF** | Gas burner or heating elements turn on then off. |
| 4.) Filter | Press 4 to turn filter output ON. | ON | Pump motor on |
| | **NOTE:** Filtering system fryer batteries only. | | |
| | Press 4 again to turn output OFF. | **OFF** | Pump motor off |
| 5.) Drain | Display indicates the position of the drain valve. (DVI switch input to control) (keypress not required).<br>Manually change valve position to test, and display will update. | **CLOSED** | |
| | Drain valve open. | OPEN | |
| | Drain valve closed. | **CLOSED** | |

| SERVICE SETTINGS | KEY SEQUENCE | DISPLAY ITEM FLASHES[1] | DESCRIPTION |
|---|---|---|---|
| 6.) Display | Press 6 to adjust the left and right display screen settings. Refer to LCD display screen picture under ENTER SERVICE SETTINGS MODE.<br>Press the left or right arrow key on control panel to select the screen to adjust.<br>To adjust the selected screen:<br>• BACKLIGHT - Press toggle key to turn display backlight ON or OFF.<br>• PIXEL MODE - Press product key number 1 two times to change display from white background with black letters to black background with white letters. Press the key again to change it back to original setting.<br>• CONTRAST - Press the L key on the keypad to lower the contrast or press the R key on the keypad to raise the contrast. | N/A | THIS LCD SELECTED |
| Exit Diagnostic and Service Mode | Press PROGRAM Key to exit the selected DIAGNOSTICS test and return to Service Settings Mode. | N/A | SERVICE SETTINGS<br>(shown on display screen) |
| **NOTES:** | **[1] Default values shown in bold.** | | |

**Alarm Messages**
The alarms take precedence over any other controller mode or function (outputs off, active timers canceled).

| ALARMS | DESCRIPTION |
|---|---|
| PROBE FAULT | If a temperature probe fault occurs, the alarm sounds continuously and the display shows PROBE on the left display and either OPEN or SHORT on the right display. This alarm state will remain until the fault clears or power switch is cycled.<br>• OPEN - Probe detects temperature less than 40°F.<br>• SHORTED - Probe detects temperature greater than 460°F. |
| IGNITION STATUS<br>GAS -Selected under service settings - Type. | If the ignition status input is not present, both displays show IGNITION LOCKOUT. If the input comes back in less than 8 seconds, the displays will revert to normal operation.<br>If the input remains inactive for more than 90 seconds, IGNITION LOCKOUT will be shown on the left display and CHECK GAS SUPPLY will be shown right display, and the alarm will sound continuously. This alarm state will remain until power switch is cycled. |
| IGNITION STATUS<br>GAS Selected incorrectly under service settings - Type. | If the display shows NO PILOT, there is an incorrect service setting.<br>Enter SERVICE SETTINGS and select GAS* as the type. |

## GAS INLET PRESSURE CHECK

**⚠ WARNING**

**Hot oil and parts can cause burns. Use care when servicing the fryer.**

1. Turn gas supply off.
2. Access blower in fryer.
3. Loosen screw inside brass port several rotations.

**NOTE:** Screw will not fall out of port.

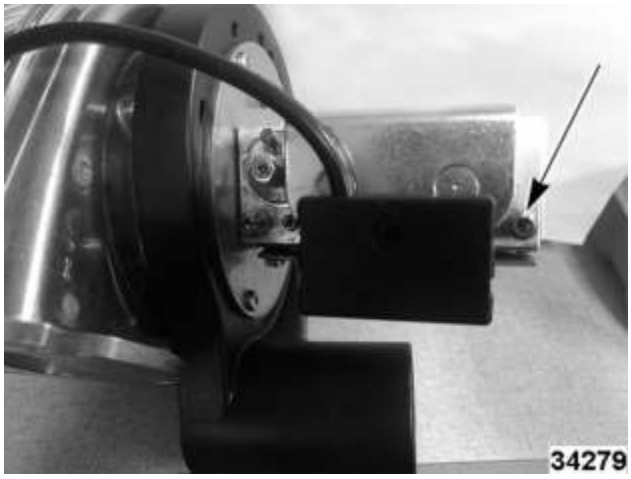



**Fig. 59**

4. Install manometer tube over brass port.
5. Turn gas supply on.
6. Check gas inlet pressure.

**BUILDING SUPPLY PRESSURE**

**NOTE:** Recommended W.C.

- Natural Gas 7 - 9" W.C.
- Propane Gas 11 - 12" W.C.

  Building supply pressure max ½ psi. (14" W.C.)

**NOTICE**

If incoming pressure exceeds 14" W.C. (1⁄2 psig -3.45 kPa), a step-down pressure regulator must be installed.

**NOTICE**

If building supply pressure is too high or low, contact facility manager to have corrected.

**NOTICE**

Never attempt to field adjust the gas valve settings. Doing so will ruin the gas valve calibration, lead to component failures and cause incorrect combustion gases output.

7. Turn gas supply off.
8. Remove manometer.
9. Tighten brass port screw.

## ALTERNATE GAS INLET PRESSURE CHECK (BATTERY UNITS)

1. Turn gas supply off.
2. Access rear gas manifold.




**Fig. 60**

3. Remove 1/8" NPT plug (Fig. 60,1) in manifold tee on the far right.
4. Install manometer.

5. Turn gas supply on.
6. Check gas inlet pressure.
7. Turn gas supply off.
8. Remove manometer.
9. Replace 1/8" NPT plug.

## DISPLAY, LED AND KEYPAD TEST - COMPUTER CONTROL




**⚠ WARNING**

**Certain procedures in this section require electrical test or measurements while power is applied to the machine. Exercise extreme caution at all times and follow Arc Flash procedures. If test points are not easily accessible, disconnect power and follow Lockout/Tagout procedures, attach test equipment and reapply power to test.**

**⚠ WARNING**

**Hot oil and parts can cause burns. Use care when servicing the fryer.**

1. Press and hold the 5 key while turning power on to Initiate test. Release the 5 key during display of software revision level and all LED<s and display segments should light.
2. For each number key (1-9, & 0) pressed, the corresponding value is displayed in each character position on the left and right display.

   (i.e.5 key shows 55555555 55555555).

**NOTE:** Beeper chirp's for as long as key is held.

3. For each function key pressed, the following values are displayed in each character position on the left and right display:

| | |
|---|---|
| L (left) | L Cook |
| R (right) | R Cook |
| TEMPERATURE | Temp |
| PROGRAM (V) | Program |
| TOGGLE | Toggle |
| BOIL | B (single floor model fryers) |
| FILTER | D (Kleenscreen fryers) |
| LEFT TIME | < (Left Arrow) |
| RIGHT TIME | > (R Arrow) |

4. Turn power off to exit test.

## BLOWER CONTROL BOARD SETTINGS (BEFORE 12/1/12)




**⚠ WARNING**

**Disconnect the electrical power to the machine and follow lockout / tagout procedures.**

**⚠ WARNING**

**Hot oil and parts can cause burns. Use care when servicing the fryer.**

**NOTE:** This procedure for fryers built before 12/1/2012.

Whenever you have problems with the blower motor make sure the following adjustments are correct.

1. **SW2:** Set the SW2 potentiometer to the number 2 setting.
2. **SW4:** Set the SW4 potentiometer to the number 4 setting.
3. **Dip switches:** Set the fourth switch (the one closest to the potentiometers) to the up position.

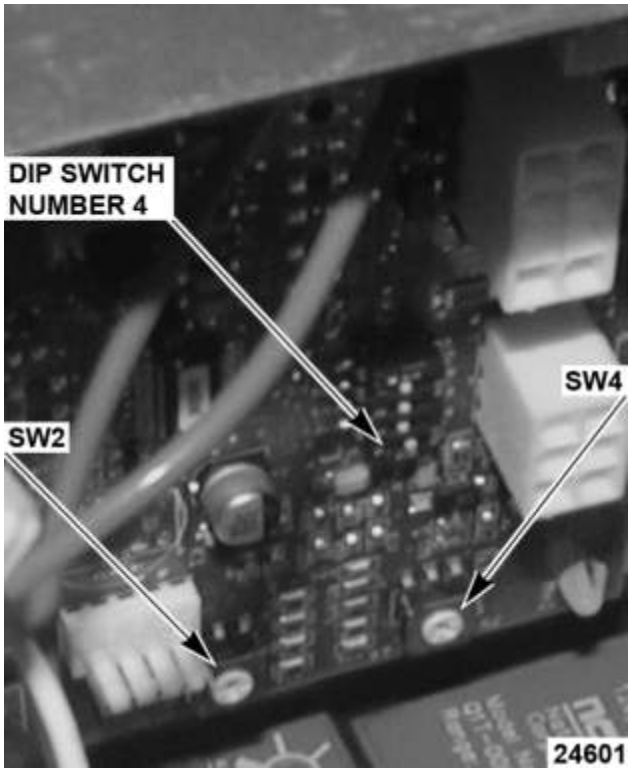



**Fig. 61**

**NOTE:** For fryers built after 12/1/2012, there are no adjustments for blower settings, The Ignition/Blower control board is preprogrammed. If a fryer built before 12/1/12 has been converted to the new Ignition/ Blower control board, there will be no adjustments.

## HIGH/LOW FIRE TIMER (SETTING BEFORE 2/1/12)




**⚠ WARNING**

**Disconnect the electrical power to the machine and follow lockout / tagout procedures.**

**⚠ WARNING**

**Hot oil and parts can cause burns. Use care when servicing the fryer.**

**NOTE:** This procedure is for fryers built before 12/1/2012.

Whenever you have problems with high or low firing of the burner make sure the following adjustments are correct.

**NOTE:** To set the fire timers use a jeweler's flathead screwdriver.

**NOTE:** The timer closest to the ignition module is the low fire timer, and the one closest to the bottom is the high fire timer.

1. **Low fire timer:** Set the low fire timer for 2 seconds.
2. **High fire timer:** Set the high fire timer for 8 seconds.

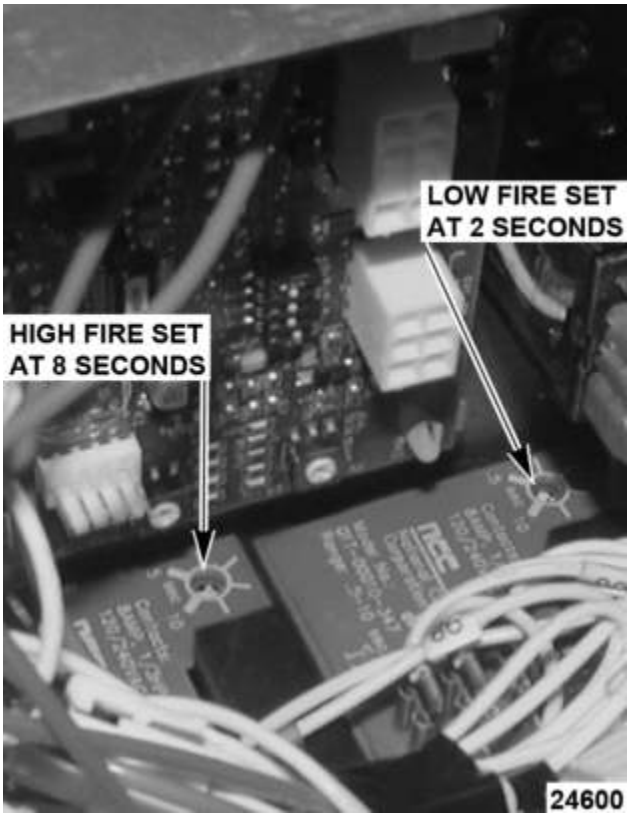



**Fig. 62**

**NOTE:** For fryers built after 12/1/12, the fire timers are replaced by a Ignition/Blower control board. The high and low fire time settings are programmed into the control board. If a fryer built before 12/1/12 has been converted to the new Ignition/Blower control board, there will be no adjustments.

## AIR FILTER

A dirty air filter will prevent the correct amount of air intake for the blower. The results are poor combustion resulting in the fryer "puffing" severely.

To clean the air filter, remove the filter by pulling it off. The clamp is only hand tightened. Clean air filter in dishwasher or in sink with hot soapy water. Make sure air filter is completely dry prior to reinstalling, making sure that the filter is snug onto the blower intake. Make sure **NOT** to tighten the clamp more than hand tight. The air filter should be removed and cleaned every

three months. Air filters are only installed on the VK series fryers.




**Fig. 63**

## SPARK GAP SETTING BEFORE 12/1/12

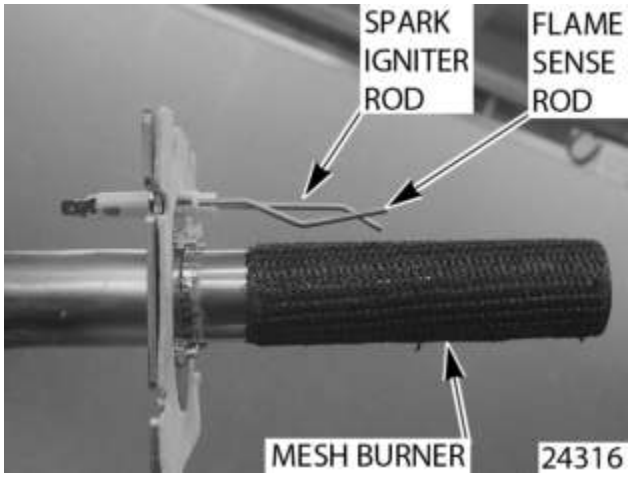



**Fig. 64**

The spark igniter rod should be set between 1/8" and 3/16" away from the mesh burner. This gap will allow the igniter to produce the optimal spark required to ignite the burner.

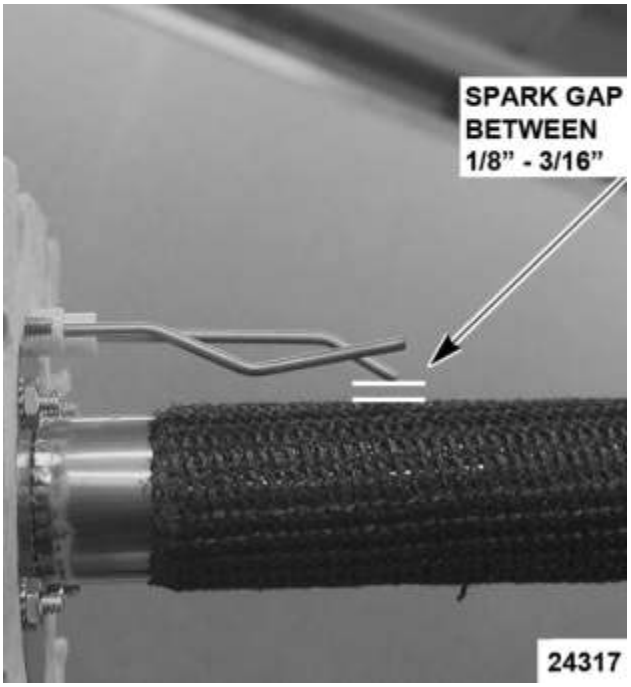



**Fig. 65**

If the spark igniter rod is not adjusted correctly the gas could build up in the burner assembly and cause a delayed ignition of the burner. The resulting "puffing" could result in damage to the fryer.

**NOTE:** If the power supply box has been converted to the new controls, the spark igniter rod should be replaced with the new style spark rod.

## SPARK GAP SETTING AFTER 12/1/12

1. Insure the spark igniter is installed properly on the burner.
2. The ground rod should be set touching mesh or with a maximum gap between rod and burner mesh of 1/16 of an inch.

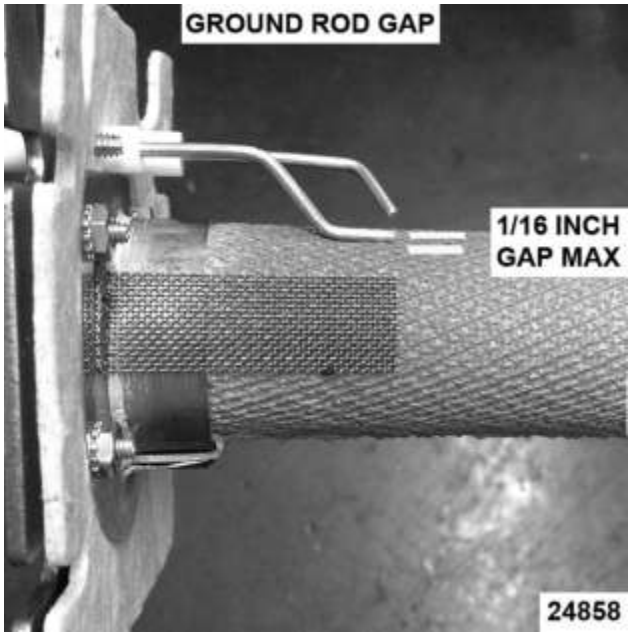



**Fig. 66**

3. There should be a gap of 1/8 inch between igniter rod and ground rod.

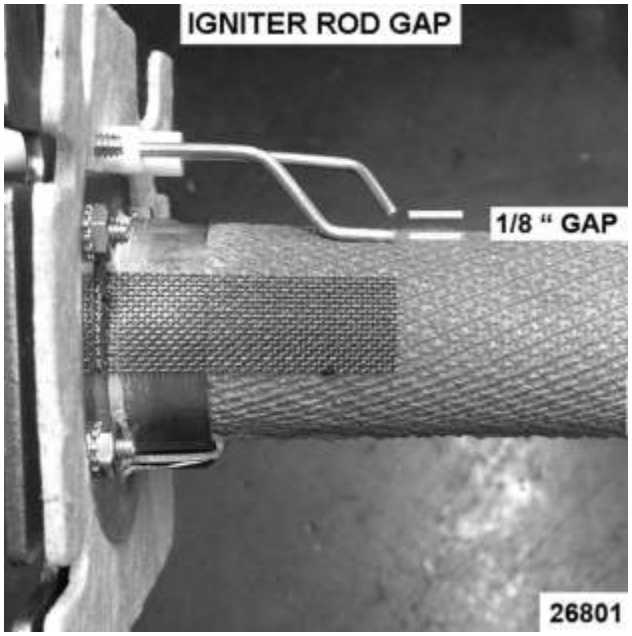



**Fig. 67**

4. This igniter sparks to the ground rod. To insure we have a proper ground, we put a wire on the ground rod terminal and secure it to burner.

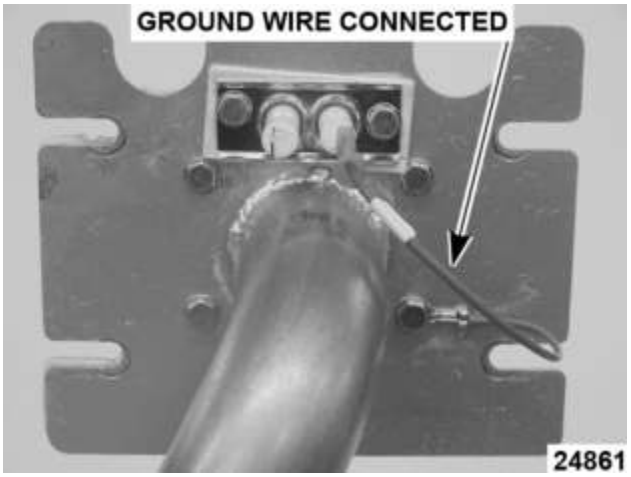



**Fig. 68**

# ELECTRICAL OPERATION

## COMPONENT FUNCTION - FRYER CONTROLS

| | |
|---|---|
| **Ignitor/ Ground (After 12/1/12) . . . . . .** | Ignites the gas burner and senses the presence of a flame. The flame presence generates a micro-amp flame sense current that is rectified to the ignition control module. |
| **Ignition/Blower control board (After 12/1/12) . . . . . .** | Provides the output signal interface from the cooking control to operate the burner blower motor in low or high speeds, controls and monitors gas burner ignition. Monitors the presence of a flame and supplies an ignition status input signal to the cooking control, |
| **Analog (A), Solid State (D) or Computer Cooking Control (C) . . . . . .** | Monitors and evaluates input signals to the control: Activates heat output signal to maintain shortening temperature; counts product cook time(s) and signals the electronic alarm at the end of a cooking cycle; activates the left and right lift output signal to operate the basket lifts(s); and activates filter output signal to power the fill solenoid valve.<br><br>**NOTE:** By utilizing the same wiring harness connections D and C controls are interchangeable between fryers. |
| **Control Interface Board (D and C fryers only) . . . . . .** | Provides the output signal interface from the cooking control to regulate gas heating, basket lift operation and fill solenoid valve operation. The board components consist of a heat control Triac and K1, K2 & K3 N.O. relays. |
| **Transformer . . . . . .** | Supplies 24VAC to the cooking control, also supplies power to ignition control module. Transformer is energized when power switch is turned on. |
| **Power Switch . . . . . .** | Supplies power to control circuit for fryer operation and filtering. |
| **Modulating Gas Valve . . . . . .** | Allows the gas flow to modulate between low and high flame when gas valve coil is energized. |
| **High Limit Thermostat . . . . . .** | Prevents the shortening from reaching temperatures over 450°F (auto reset @ 415°F). Serves as a backup to the cooking control's high temperature alarm setting of 415°F (normal operation resumes when temperature falls below this point). |
| **Temperature Probe . . .** | Senses temperature of shortening. Converts the temperature into a resistance valve which is monitored by the cooking control. The probe is an RTD (resistance temperature detector) of the Thermistor type. As temperature increases the resistance value decreases. |
| **Drain Valve Interlock Switch (DVI) . . . . . .** | A magnetic reed switch mounted on the manual drain valve that supplies a drain valve position signal (open/closed) to the cooking control. When drain valve is open, the drain interlock input to the control is removed (magnetic reed switch contacts open). This prevents gas burners from coming on with the fry tank empty. |
| **Ignition Control Module (Before 12/1/12) . . . . . .** | Controls and monitors gas burner ignition. Monitors the presence of a flame and supplies an ignition status input signal to the cooking control. |
| **Ignitor/Flame Sense (Before 12/1/12) . . . . . .** | Ignites the gas burner and senses the presence of a flame. The flame presence generates a micro-amp flame sense current that is rectified to the ignition control module. |
| **Burner Time Delay Relays (Before 12/1/12) . . . . . .** | These relays are used in conjunction with the burner either in high or low fire settings. |
| **Blower Relay (Before 12/1/12) . . . . . .** | When the relay coil is energized, it supplies voltage to operate the burner blower motor. |
| **Blower Control Board (Before 12/1/12) . . . . . .** | Provides the output signal interface from the cooking control to operate the burner blower motor in low or high speeds. The board components consist of 4 dip switches, SW2 and SW4. |

## COMPONENT FUNCTION - KLEENSCREEN FILTER CONTROLS

**Fill Solenoid Valve . . . .** When energized by filter key, the solenoid valve opens to allow the flow of shortening thru filtering system.

**Pump Motor . . . . . .** Operates pump to circulate shortening through filtering system.

**Drain Valve Interlock Switch (DVI) . . . . . .** A magnetic reed switch mounted on the mechanical discard valve that closes when discard valve handle is extended to discard the shortening. Prevents R2 filter relay N.C. contacts from suppling power to the fill solenoid valve when filter key is pressed.

**R1 Pump Motor Relay . . . . . .** When 24VAC relay coil is energized by filter key, supplies 120VAC to pump motor; and fill solenoid valve (thru R2 fill relay N.C. contacts.

**R2 Fill Relay . . . . . .** When 24VAC relay coil is energized by filter key, supplies 24VAC to the fill solenoid valve to open the valve and allow shortening to flow thru filter system.

## COMPONENT LOCATION

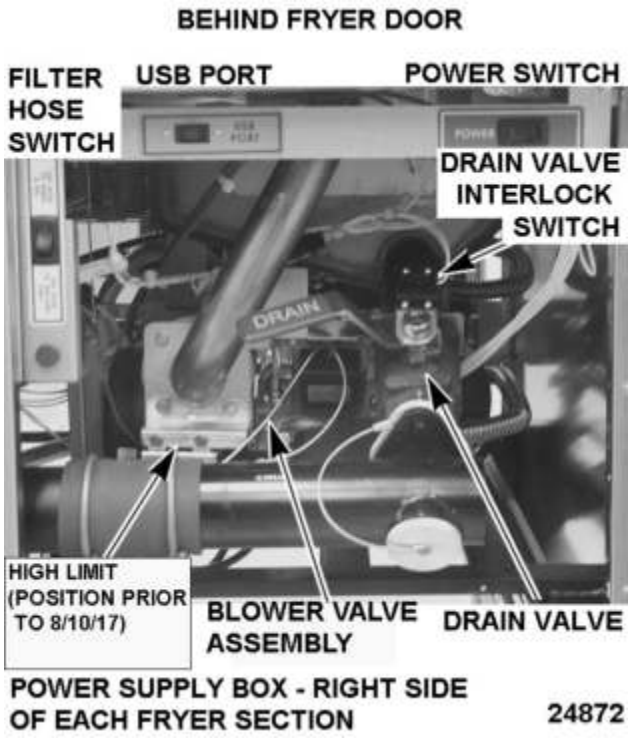



**Fig. 69**

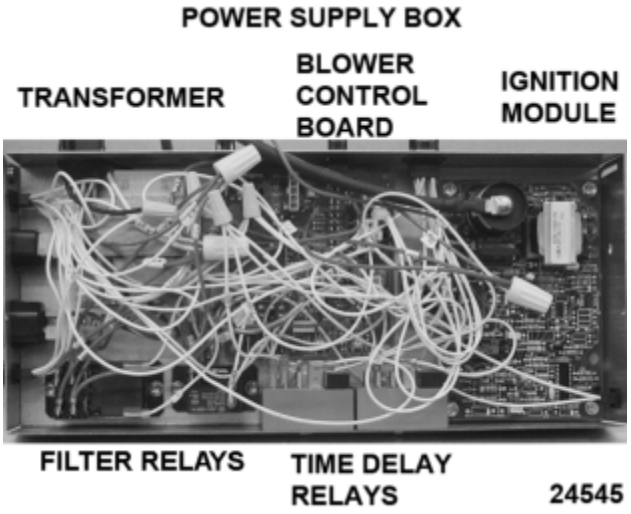



**Fig. 70**

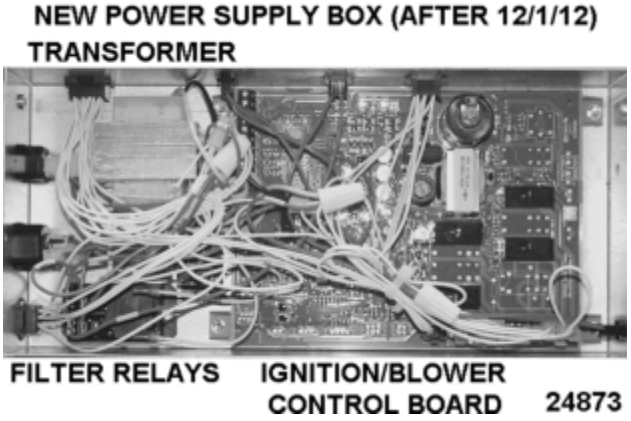



**Fig. 71**

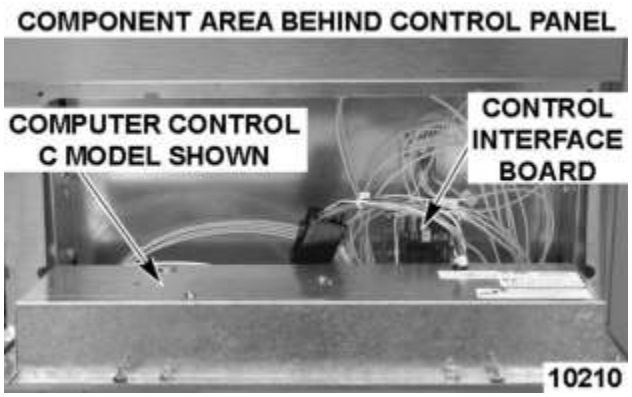



**Fig. 72**

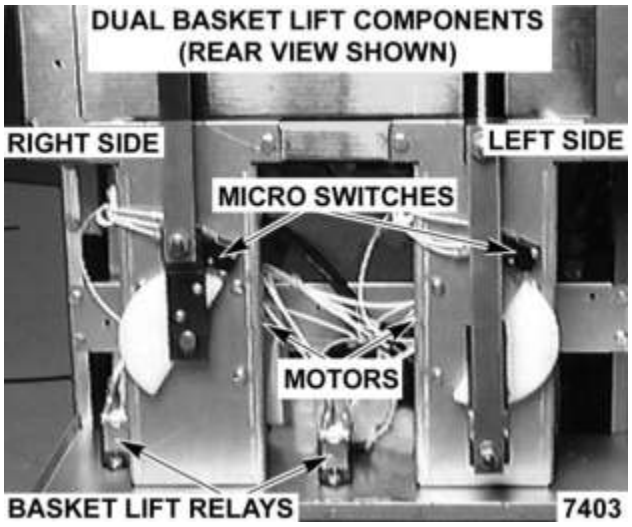



**Fig. 73**

## SEQUENCE OF OPERATION - A SERIES - AFTER 12/1/12

Refer to the schematic diagrams for Analog Control operation.

**NOTE:** If the Solid/ Liquid switch is set to Solid, the control will cycle the heat on and off in short intervals until the shortening is heated to 135°F.

| Melt Cycle times | |
|---|---|
| Solid | 8 sec on and 26 sec off |
| Liquid | 16 sec on and 18 sec off |

1. Conditions:
   - A. Fryer connected to correct supply voltage and properly grounded.
   - B. Gas supply is on.
   - C. Cooking oil/shortening is at proper level in fry tank and below last set temperature.
   - D. Cooking control is set up properly and ready to use.
   - E. Manual drain valve is closed (drain valve switch N.O. is closed).
   - F. High limit thermostat is closed.
   - G. Power switch is in OFF position.
2. Power switch turned to ON position.
   - A. 120VAC to transformer. Transformer energized and sends out 24VAC to:
     1) J11 terminal on ignitor board for power to high/low blower signals.
     2) C (common) terminal on the high limit through to the right solenoid coil on the gas valve.
     3) T4 terminal (#56 wire) on temperature board.
     4) Drain switch through to T1(#5 wire) power supply on temperature board. The red “ON” LED illuminates on the controller.
     5) Fill/Discard switch.
     6) Filter pump motor switch on controller.
   - B. 120VAC across pin 5 and pin 7 on J14 terminal strip of ignitor board. This is power supply in for blower motor.
   - C. 120VAC to C (common) terminals of pump motor relay.
3. When START switch on cooking control is pressed, green “START” LED illuminates.
   - A. 24VAC out from T5 (#55 wire) on the temperature board to ignition board (P9 on J1 terminal strip).
   - B. Blower runs for 4 second purge in low speed before voltage is applied to electrode and left solenoid gas valve.
   - C. Ignitor board sends voltage to ignitor electrode, blower motor and 24VAC out from the pin 3 on J12 terminal strip; this goes to the black wire through to the left solenoid of the gas valve.
   - D. Blower continues to run another 7 seconds in low-speed while ignitor electrode sparks to light burner with both gas solenoid valves open.
   - E. If flame is not detected, the ignitor board locks out.
   - F. System remains locked out until the power switch is cycled. Sequence will start over at Step 2-A .

G. If flame is detected, the blower ramps up to high speed and continues to heat.

4. If shortening is below 135 degrees, then melt cycle begins.
   A. If melt switch is set to SOLID, cycles 8 seconds on, 26 seconds off.
   B. If melt switch is set to LIQUID, cycles 16 seconds on, 18 seconds off.
5. Temperature rises above 135 degrees.
   A. Yellow “HEATING” LED remains illuminated on controller.
   B. Blower motor runs on high speed until setpoint is reached.
6. Cooking control evaluates input signals from: ignitor board, drain switch and temperature probe. Burner heats shortening in fry tank.
7. Shortening reaches temperature.
   A. Cooking control cuts 24VAC out put on temperature board from T5(#55 wire) to ignition board (P9 on J1 terminal strip).
   B. Ignitor board cuts voltage to left solenoid of the gas valve and blower motor.
      • Gas flow stops to burner. Burner goes out and blower motor stops running.
8. When Cooking control calls for heat again or when cycling on and off in the melt cycle, each heating sequence begins at step 3-a.

## SEQUENCE OF OPERATION D AND C SERIES

Refer to SCHEMATIC AI3495 for Cooking Control operation.

**NOTE:** If using solid shortening, the control should be programmed to use the melt cycle. In the melt cycle, the control will heat in the low blower speed. This will gradually heat and liquify the shortening until it reaches 135°F.

1. Conditions.
   A. Fryer connected to correct supply voltage and properly grounded.
   B. Gas supply is on.
   C. Cooking oil/shortening is at proper level in fry tank and below last set temperature.
   D. Cooking control is set up properly and ready to use.
   E. Manual drain valve is closed (drain valve switch N.O. is closed).
   F. High limit thermostat is closed.
   G. Power switch is in the off position.
2. Power switch turned to on position.
   A. 120VAC to transformer. Transformer energized and sends out 24VAC to:
      1) J11 terminal on ignitor board for power to high/low blower signals.
      2) C (common) terminal on the high limit through to the right solenoid coil on the gas valve.
      3) P5 and P10 on the interface board.
      4) Drain switch through to P5 drain input on controller.
      5) P1 on controller for main controller power.
      6) Fill/Discard switch.
   B. 120VAC across pin 5 and pin 7 on J14 terminal strip of ignitor board. This is power supply in for blower motor.
   C. 120VAC to left and right basket relays (if so equipped).
   D. 120VAC to C(common) terminals of pump motor relay.

**NOTE:** If cooking control passes diagnostic self-check, the output signals are turned on and operation sequence continues. If cooking control does not pass diagnostic self-check, the control displays an error message for the problem, disables keypad and sounds the electronic alarm continuously. Refer to SOLID STATE CONTROL ALARMS OR COMPUTER CONTROL ALARMS.

3. Cooking control powers on, initializes and performs a diagnostic self-check and calls for heat.
   A. 24VDC to P3 on interface board from controller.
   B. Interface board supplies 24VAC out P6 to ignition board(P9-J1).
   C. Blower runs for 4 second purge in low speed before voltage is applied to electrode and left solenoid gas valve.

D. Ignitor board sends voltage to ignitor electrode, blower motor and 24VAC out from the pin 3 on J12 terminal strip; this goes to the black wire through to the left solenoid of the gas valve.

E. Blower continues to run another 7 seconds in low speed while ignitor electrode sparks to light burner with both gas solenoid valves open.

F. If flame is not detected, the ignitor board locks out and sends 24VAC signal to P-6 of the cooking control 12-pin connection. IGNITION LOCKOUT is displayed with audible alarm.

1) The system remains locked out until the power switch is cycled. The sequence starts over at STEP 2, A.

G. If flame is detected, the blower high speed circuit (2- wire lead from cooking control, P-3 and P-4 at CONN<E3>) closes, the blower ramps up to high speed and continues to heat.

**NOTE:** System remains locked out until the power switch is cycled to reset system and restart trial for ignition cycle. (Wait 5 minutes for gas to dissipate.)

4. If shortening is below 135° F and one of the melt modes have been selected, melt cycle begins.

A. If the melt mode is activated, the blower remains in low speed until the temperature surpasses 135 ° F

1) Controller exhibits HEATING.

2) Blower motor goes from low speed to high speed.

5. Temperature rises above 135 ° F.

6. Cooking control evaluates input signals from: ignitor board, drain switch and temperature probe while the burner heats shortening in fry tank.

7. Shortening reaches temperature.

A. Cooking control cuts 24VDC output to interface board P3.

B. Interface board cuts 24VAC to ignitor board via P6.

C. Ignitor board cuts voltage to left solenoid of the gas valve and blower motor.

1) Gas flow stops to burner. Burner goes out and blower motor stops running.

8. When cooking control calls for heat again, each heating sequence begins at step 3-a.

9. If the fryer is left to idle, the ignition sequence changes.

10. If shortening is allowed to cool over a long period of time, burner will operate on low heat to maintain shortening temperature near operating temperature.

**NOTE:** When the fryer shortening is cooling, the controller observes how fast or slow the temperature drops. If the temperature drops slowly the controller will operate the burner with the blower motor in low speed allowing the burner to operate at a lower BTU output to save our customers money by using less gas. The fryer will still reach set temperature, just at a slower pace. If the temperature drops rapidly, the controller will operate the burner blower motor in low speed until the flame is rectified, then it will change to the high speed for the rest of the call for heat.

## FILTER SEQUENCE OF OPERATION D AND C SERIES

Refer to SCHEMATIC AI3495 for Cooking Control operation.

**NOTE:** If using solid shortening, the control should be programmed to use the melt cycle. In the melt cycle, the control will heat in the low blower speed. This will gradually heat and liquify the shortening until it reaches 135°F.

**Drawer Filter System**

Refer to SCHEMATIC AI3496 for Drawer Filter System operation. Refer to VK OPERATOR MANUAL and DRAWER FILTRATION SYSTEM SUPPLEMENT for specific instructions on filtering.

1. Conditions:

A. Fryer connected to correct supply voltage and properly grounded.

B. Gas supply is on.

C. Power switch is on.

D. Cooking control is set up properly and ready to use.

E. Manual drain valve is closed(drain valve switch N.O. is closed).

F. Cooking oil/shortening is at proper level in fry tank and is between 300°F(minimum) and 350°F(maximum).

G. Filter drawer and filter assembly is installed correctly.

**NOTICE**

Shortening should not be allowed to filter outside of this temperature range. At lower temperatures, the shortening is thicker which may increase filtering time and place a greater load on the pump. At higher temperatures, oil seal life is decreased.

2. . Open drain valve to fryer section in need of filtering and drain shortening into the filter pan.
   A. Drain valve interlock switch contacts open breaking the 24VAC signal input on the cooking controller P5 on 12-pin connector.
   B. Cooking controller indicates DRAINING , stops heating and normal operations.
3. Press the filter button and hold for approximately 3 seconds.
   A. 24VDC output from P9 on controller to P11 of the interface board.
   B. Interface board supplies 24VAC out from P12 to the coil of the pump motor relay.
   C. Both sets of NO contacts on the pump motor relay close.
      1) 120VAC passed from pump motor relay to NC contacts of solenoid fill valve relay to the solenoid fill valve.
      2) The NC solenoid fill valve opens.
      3) 120VAC is passed from the other pump motor relay contact to the pump motor.
      4) The pump motor starts and shortening circulates through the system.
4. When filtering is complete, close the drain valve and allow the fry tank to refill.
   A. Drain valve interlock switch contacts close to send 24VAC signal input to the cooking controller P5 on 12-pin connector.
   B. Cooking controller indicates FILL VAT.
5. When fry tank is full, press and release the filter button.
   A. Power is removed from the filter inputs(P-11) on interface board and from pump motor and fill valve relays.
   B. Power removed from the pump motor and it stops.
   C. Power removed from the fill solenoid valve and it closes.
   D. Cooking controller indicates VAT FULL – PUSH TEMP.
6. Confirm the oil is at the proper level between the MIN and MAX marks on the fry tank. The temperature button is pressed to resume normal operation. The heating sequence of operation starts over at step 3 a.

**NOTE:** If using solid shortening, when all filtered shortening is returned to fry tank and pump motor is off, open filter drawer approximately one inch. Allow remaining shortening in line to drain into filter tank to prevent possible clogging after shortening cools and solidifies. Close filter drawer when complete.

**BASKET LIFT SEQUENCE OF OPERATION**

1. Conditions:
   A. Fryer connected to correct supply voltage and properly grounded.
   B. Gas supply is on.
   C. Power switch is on supplying 120VAC to terminal 5 of basket lift relay.
   D. Cooking control is set up properly and ready to use.




**Fig. 74**

   E. Manual drain valve is closed (drain valve switch N.O. is closed).
   F. Cooking oil/shortening is at proper level in fry tank and is within 40° F of cooking control setpoint.
   G. Basket lift is in the up position with the basket switch tripped to the NO position (Fig. 74).
2. Left timer button is pressed.
   A. Timer begins to countdown on the controller display.

B. 24VDC output from P11 on controller to P1 on interface board (right timer-from P10 on controller to P2 on interface board)

C. Interface board supplies 24VAC out from P9 to the left basket lift relay coil. (right timer-from P8 to right basket lift relay).

D. The basket relay contacts close and supply power out terminal 3 to the basket motor via the NO circuit of the basket switch.

3. The basket motor turns, lowering the basket arm until the basket cam moves off the basket switch to open the NO circuit. (Fig. 75)




**Fig. 75**

A. The NC circuit is made on the basket switch, power is removed from the motor and it stops.

4. The controller timer reaches 0 and begins to alarm.

A. The 24VDC output from P11 on controller to P1 on interface board is removed. (right timer-from P10 on controller to P2 on interface board).

B. The 24VAC out from P9 of the interface board to the left basket lift relay coil is removed. (right timer – from P8 to right basket lift relay).

C. The basket relay contacts open and the 120VAC power supply switches from terminal 3 to terminal 1 on the relay.

D. Power is supplied to the basket motor via terminal 1 of the relay and the NC circuit of the basket switch.

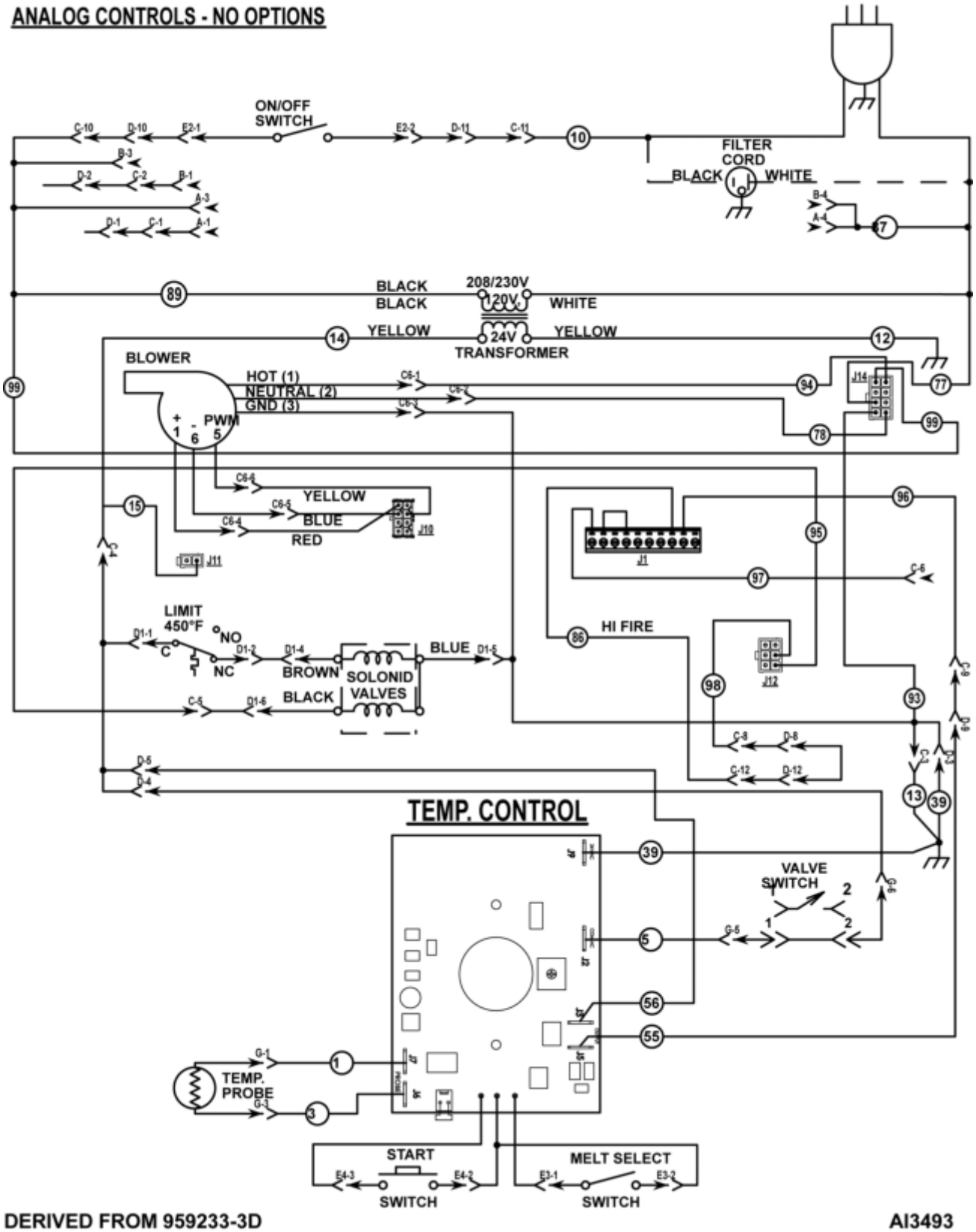
5. The basket motor turns, raising the basket arm until the basket cam trips the basket switch to open the NC circuit and close the NO circuit. (Fig. 76)



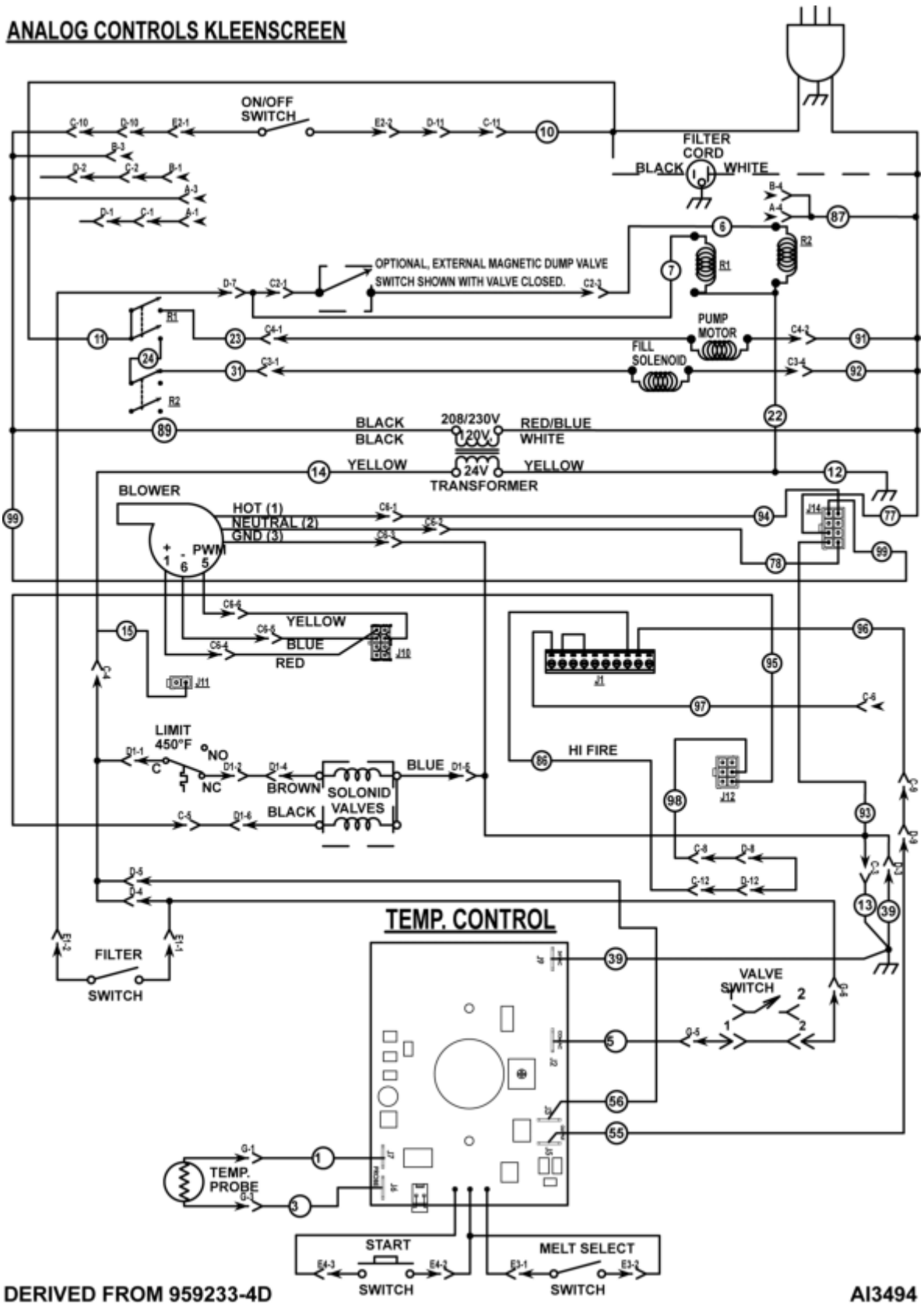

**Fig. 76**

6. The timer button is pressed to silence the alarm and reset the process.

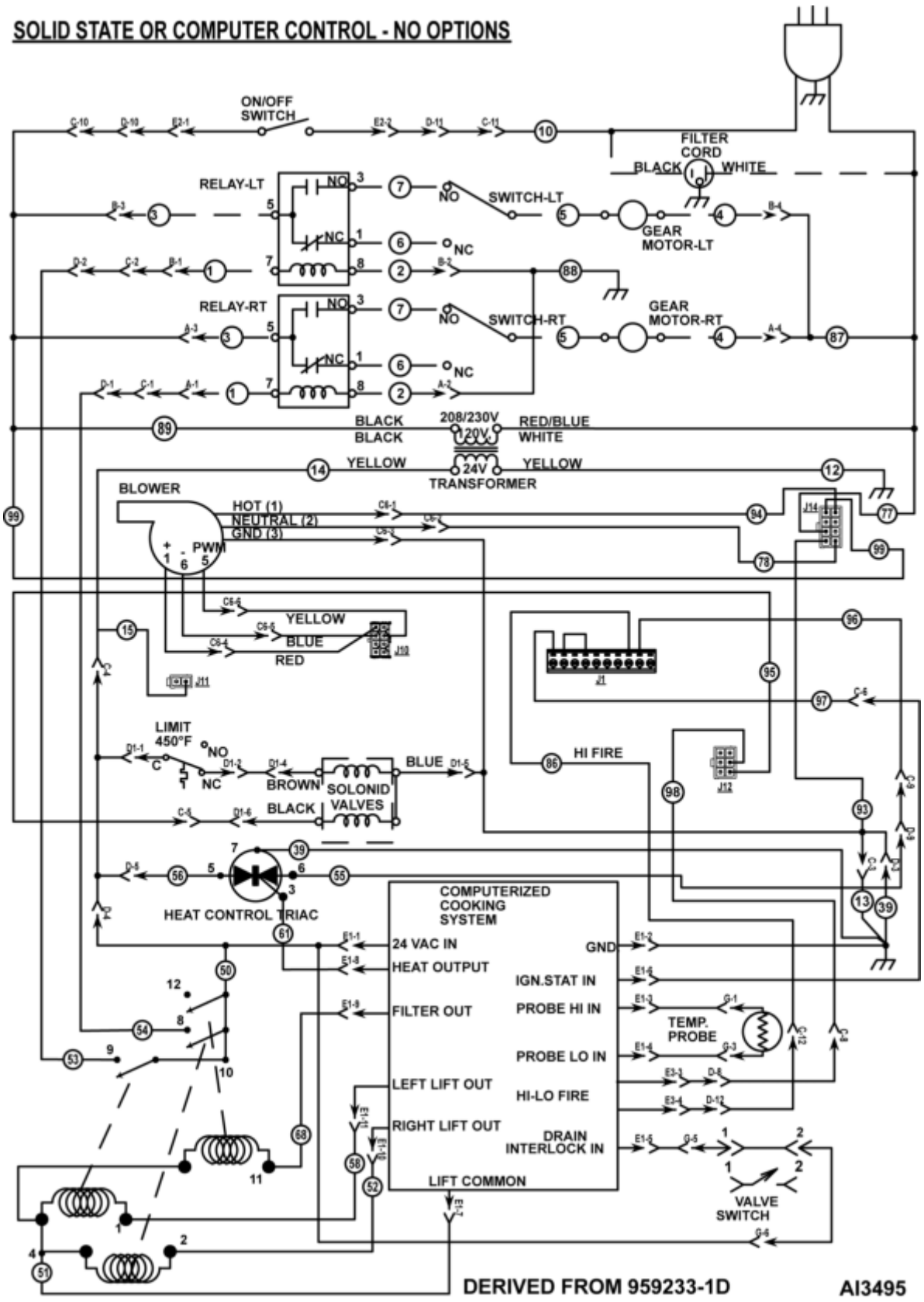
# SCHEMATIC DIAGRAMS



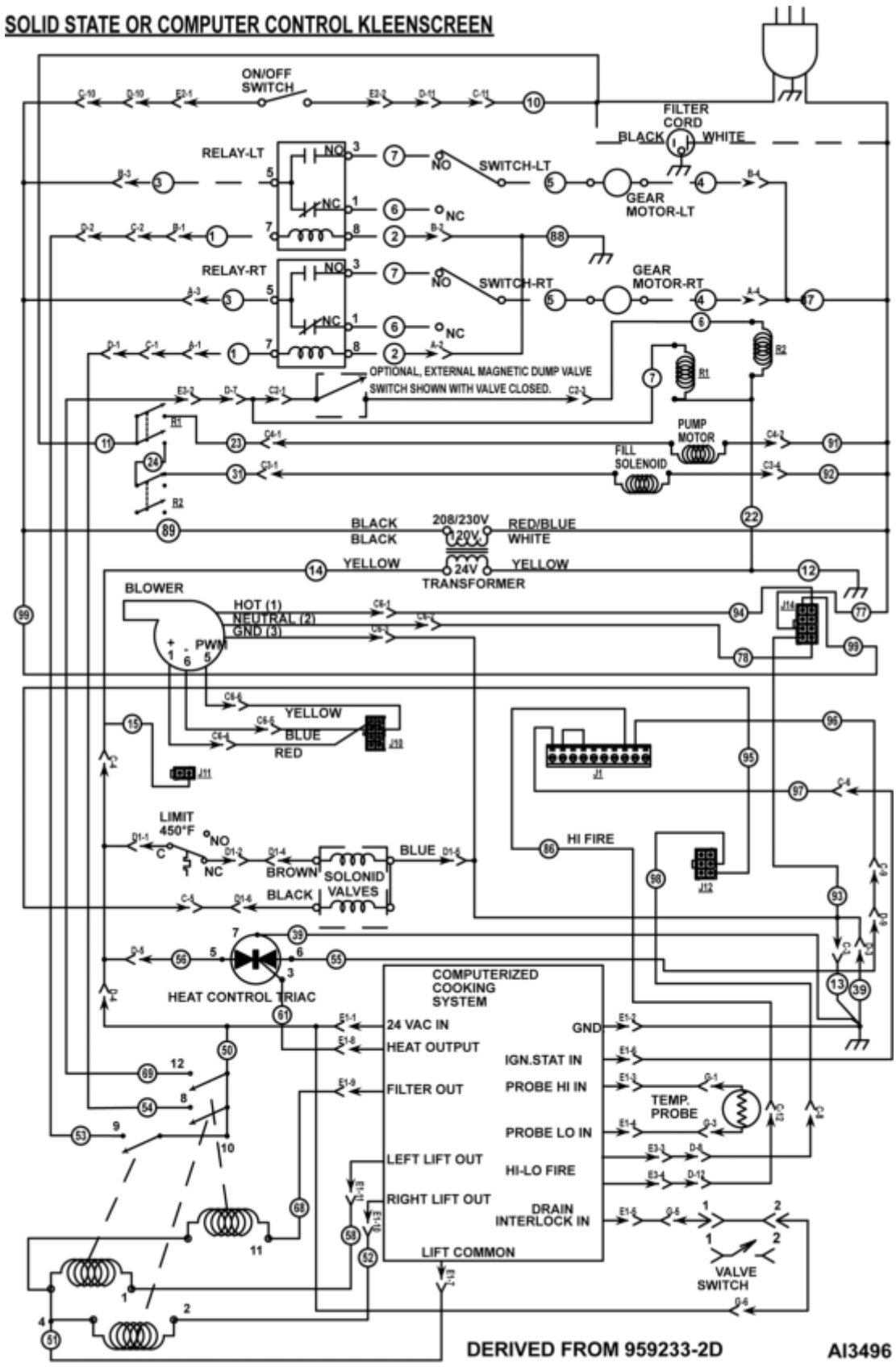

**Analog Controls - No Options**




**Analog Controls - Kleenscreen**




**Solid State or Computer Control - No Options**




**Solid State of Computer Control - Kleenscreen**

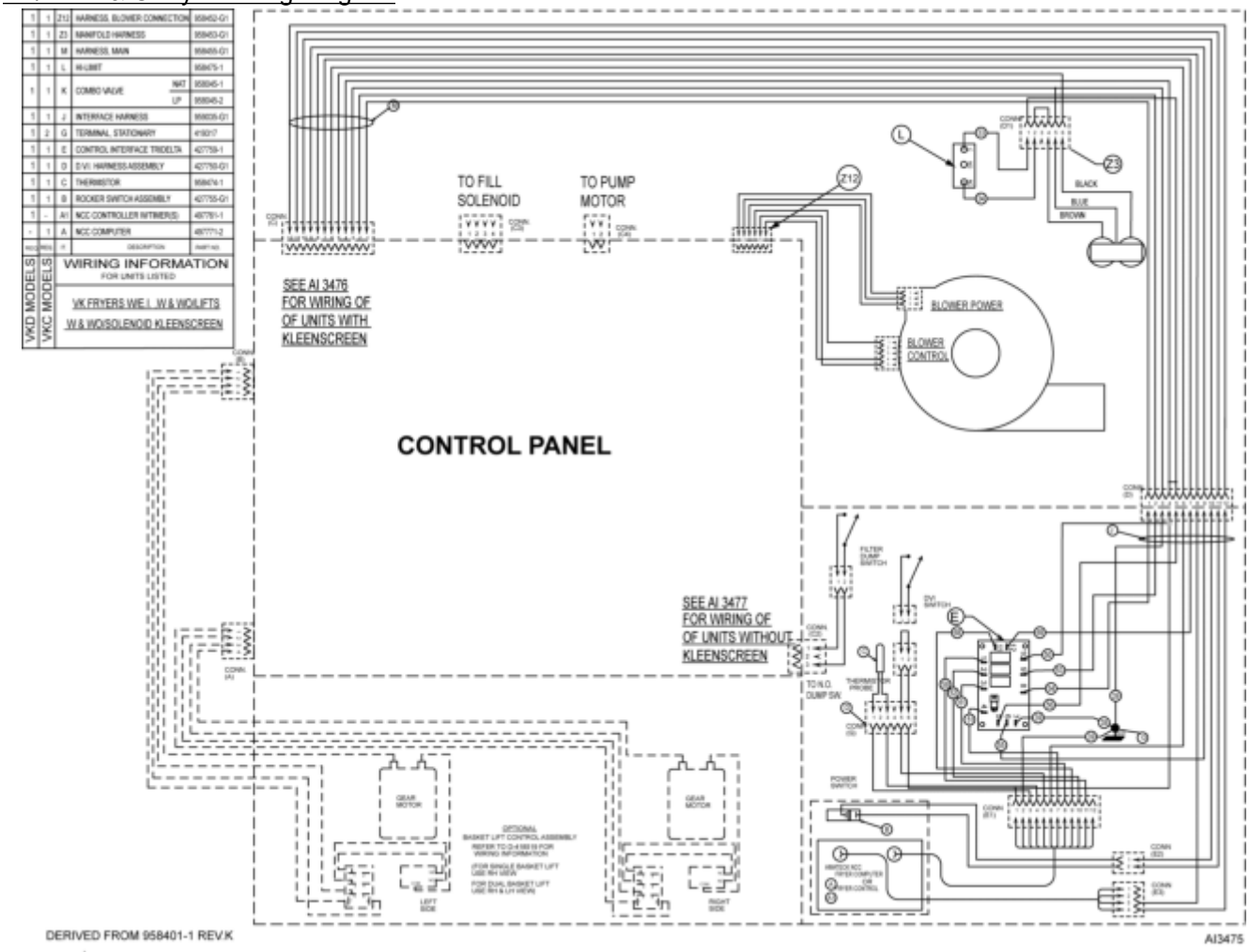
# WIRING DIAGRAMS

*Diagram LINKS below for Power Box Wiring for Units Built after December 2012*

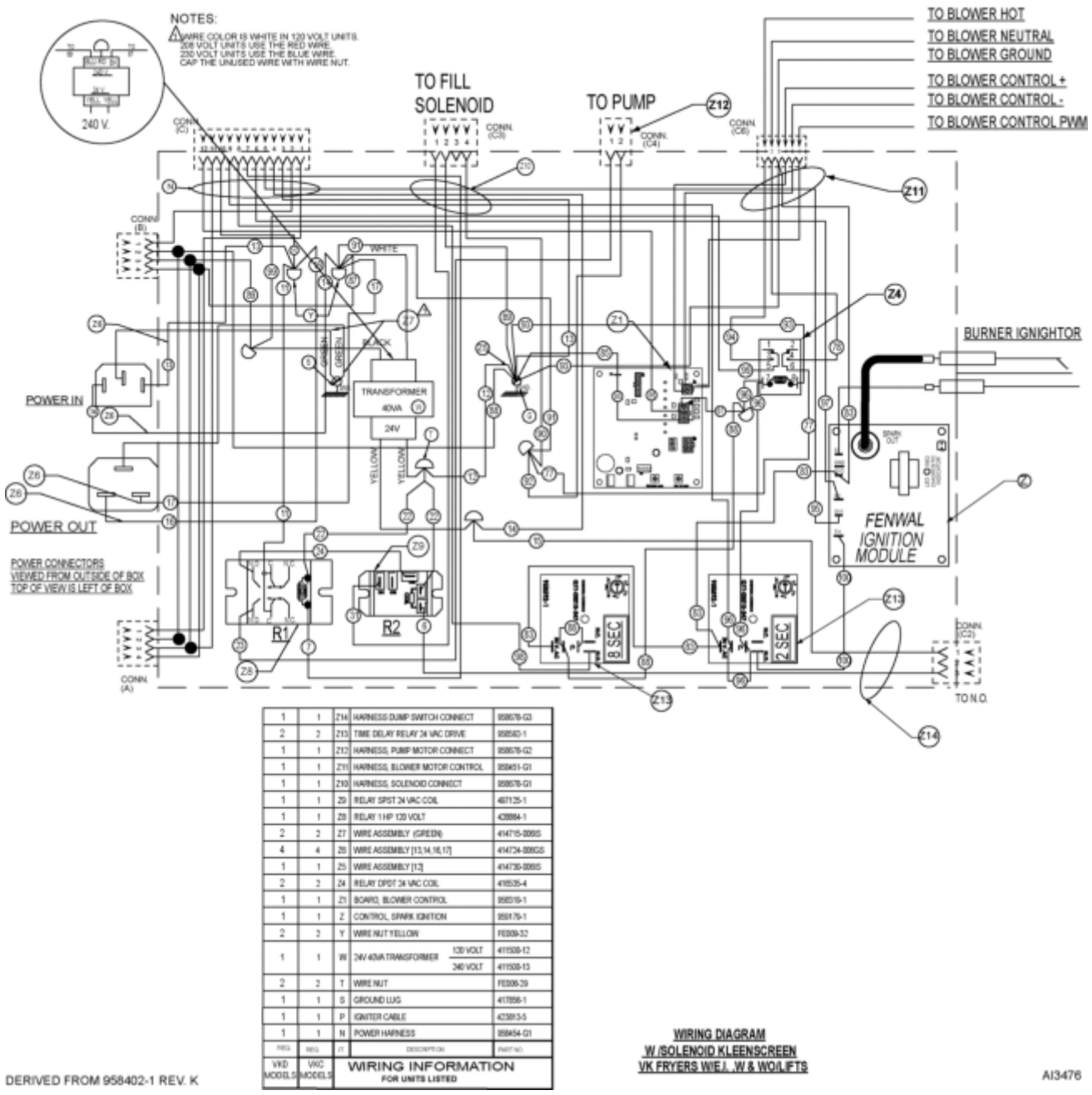
VK/TR D & C Fryer Wiring Diagram

VK/TR Analog Control W/ Kleenscreen Fryer Wiring Diagram

VK/TR Analog Control W/E.I. Stand Alone Fryer Wiring Diagram



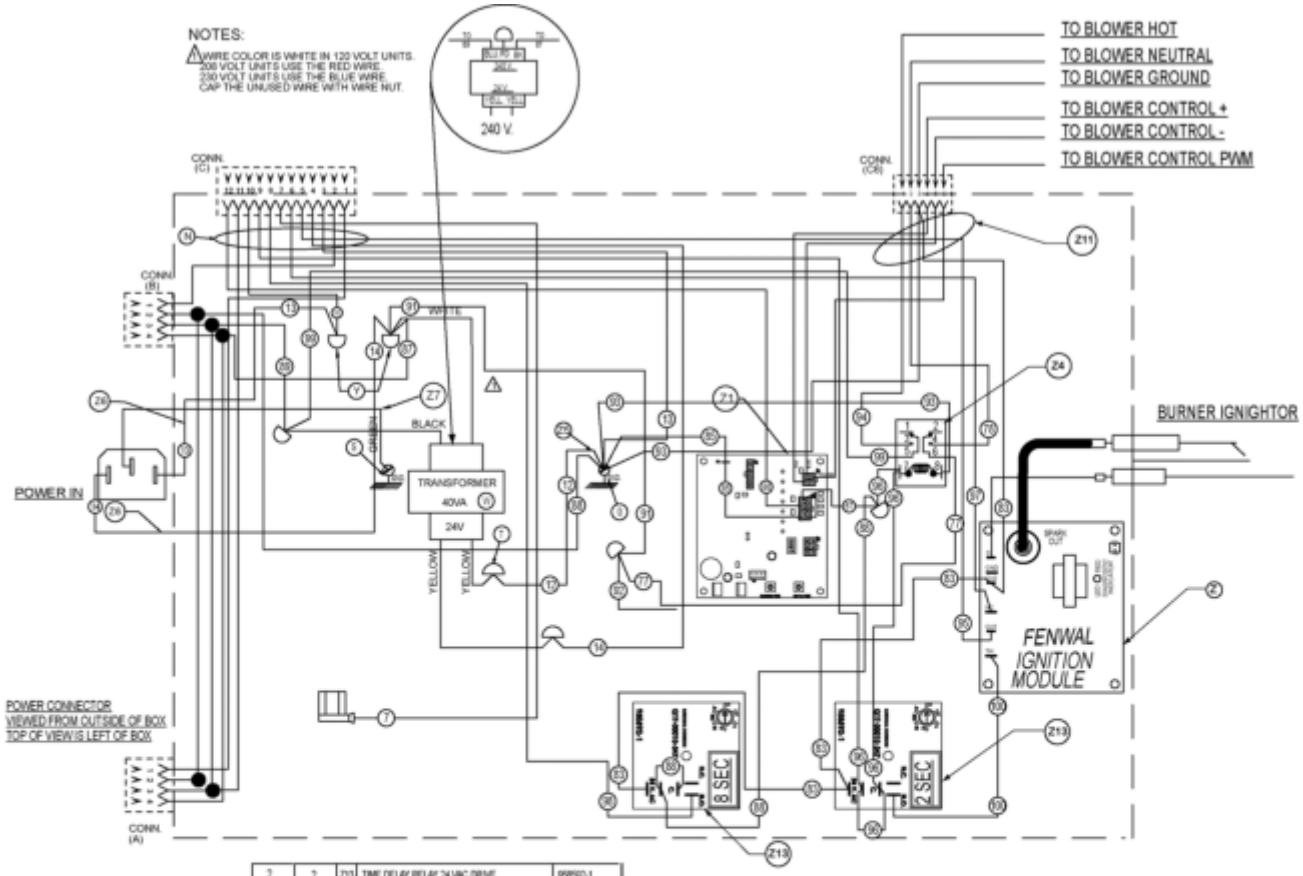

**VK Fryer (C and D Models)**




| REQ | REQ | IT | DESCRIPTION | | PART NO. |
|---|---|---|---|---|---|
| 1 | 1 | Z14 | HARNESS DUMP SWITCH CONNECT | | 958578-G3 |
| 2 | 2 | Z13 | TIME DELAY RELAY 24 VAC DRIVE | | 958583-1 |
| 1 | 1 | Z12 | HARNESS, PUMP MOTOR CONNECT | | 958578-G2 |
| 1 | 1 | Z11 | HARNESS, BLOWER MOTOR CONTROL | | 958451-G1 |
| 1 | 1 | Z10 | HARNESS, SOLENOID CONNECT | | 958578-G1 |
| 1 | 1 | Z9 | RELAY SPST 24 VAC COIL | | 407125-1 |
| 1 | 1 | Z8 | RELAY 1 HP 120 VOLT | | 428864-1 |
| 2 | 2 | Z7 | WIRE ASSEMBLY (GREEN) | | 414715-00GS |
| 4 | 4 | Z6 | WIRE ASSEMBLY [13,14,16,17] | | 414724-00GS |
| 1 | 1 | Z5 | WIRE ASSEMBLY [12] | | 414730-00GS |
| 2 | 2 | Z4 | RELAY DPDT 24 VAC COIL | | 416535-4 |
| 1 | 1 | Z1 | BOARD, BLOWER CONTROL | | 958576-1 |
| 1 | 1 | Z | CONTROL, SPARK IGNITION | | 958176-1 |
| 2 | 2 | Y | WIRE NUT YELLOW | | FE009-32 |
| 1 | 1 | W | 24V 40VA TRANSFORMER | 120 VOLT | 411508-12 |
| | | | | 240 VOLT | 411508-13 |
| 2 | 2 | T | WIRE NUT | | FE006-29 |
| 1 | 1 | S | GROUND LUG | | 417556-1 |
| 1 | 1 | P | IGNITER CABLE | | 423813-5 |
| 1 | 1 | N | POWER HARNESS | | 958454-G1 |

| VKD MODELS | VKC MODELS | WIRING INFORMATION FOR UNITS LISTED |
|---|---|---|

**Power Supply Box (Before 12/1/12) - VK Fryer with basket lifts and Kleenscreen**



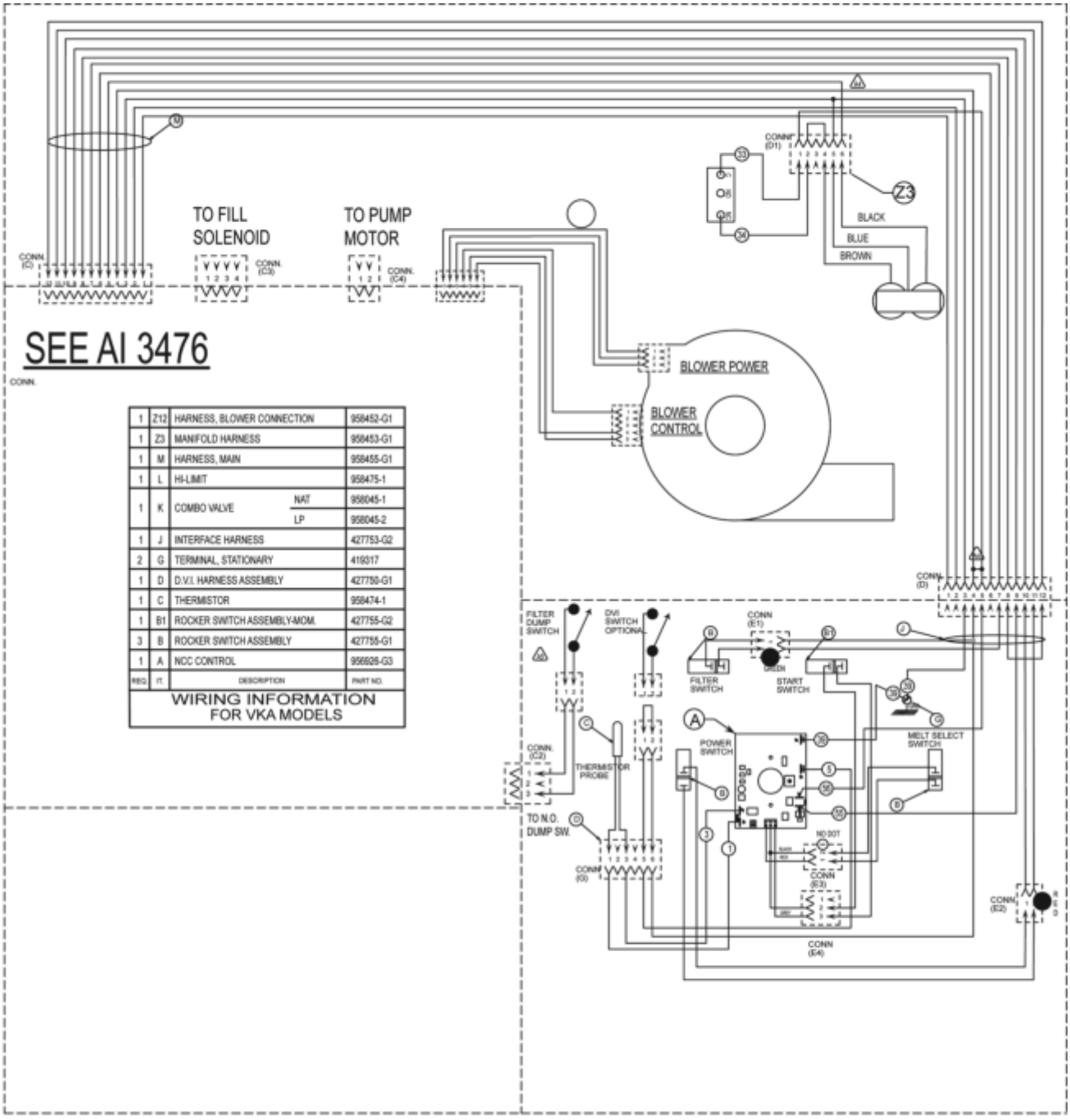

| | | | | |
|---|---|---|---|---|
| 2 | 2 | Z13 | TIME DELAY RELAY 24 VAC DRIVE | 958502-1 |
| 1 | 1 | Z11 | HARNESS, BLOWER MOTOR CONTROL | 958451-G1 |
| 1 | 1 | Z7 | WIRE ASSEMBLY (GREEN) | 414715-00BS |
| 2 | 2 | Z6 | WIRE ASSEMBLY [13,14] | 414724-00BGS |
| 1 | 1 | Z5 | WIRE ASSEMBLY [12] | 414730-00BS |
| 2 | 2 | Z4 | RELAY DPDT 24 VAC COIL | 416535-4 |
| 1 | 1 | Z1 | BOARD, BLOWER CONTROL | 958319-1 |
| 1 | 1 | Z | CONTROL, SPARK IGNITION | 958179-1 |
| 2 | 2 | Y | WIRE NUT YELLOW | FE009-32 |
| 1 | 1 | W | 24V 40VA TRANSFORMER 120 VOLT | 411500-12 |
| | | | 240 VOLT | 411500-13 |
| 2 | 2 | T | WIRE NUT | FE006-29 |
| 1 | 1 | S | GROUND LUG | 417856-1 |
| 1 | 1 | P | IGNITER CABLE | 425813-5 |
| 1 | 1 | N | POWER HARNESS | 958454-G1 |
| REQ. | REQ. | IT | DESCRIPTION | PART NO. |
| VKD MODELS | VKC MODELS | | WIRING INFORMATION FOR UNITS LISTED | |

WIRING DIAGRAM WO/SOLENOID KLEENSCREEN
VK FRYERS W/E.I. ,W & WO/LIFTS

DERIVED FROM 958402-1 REV. K

AI 3477

**Power Supply Box (Before 12/1/12) - VK Fryer without basket lifts and Kleenscreen**



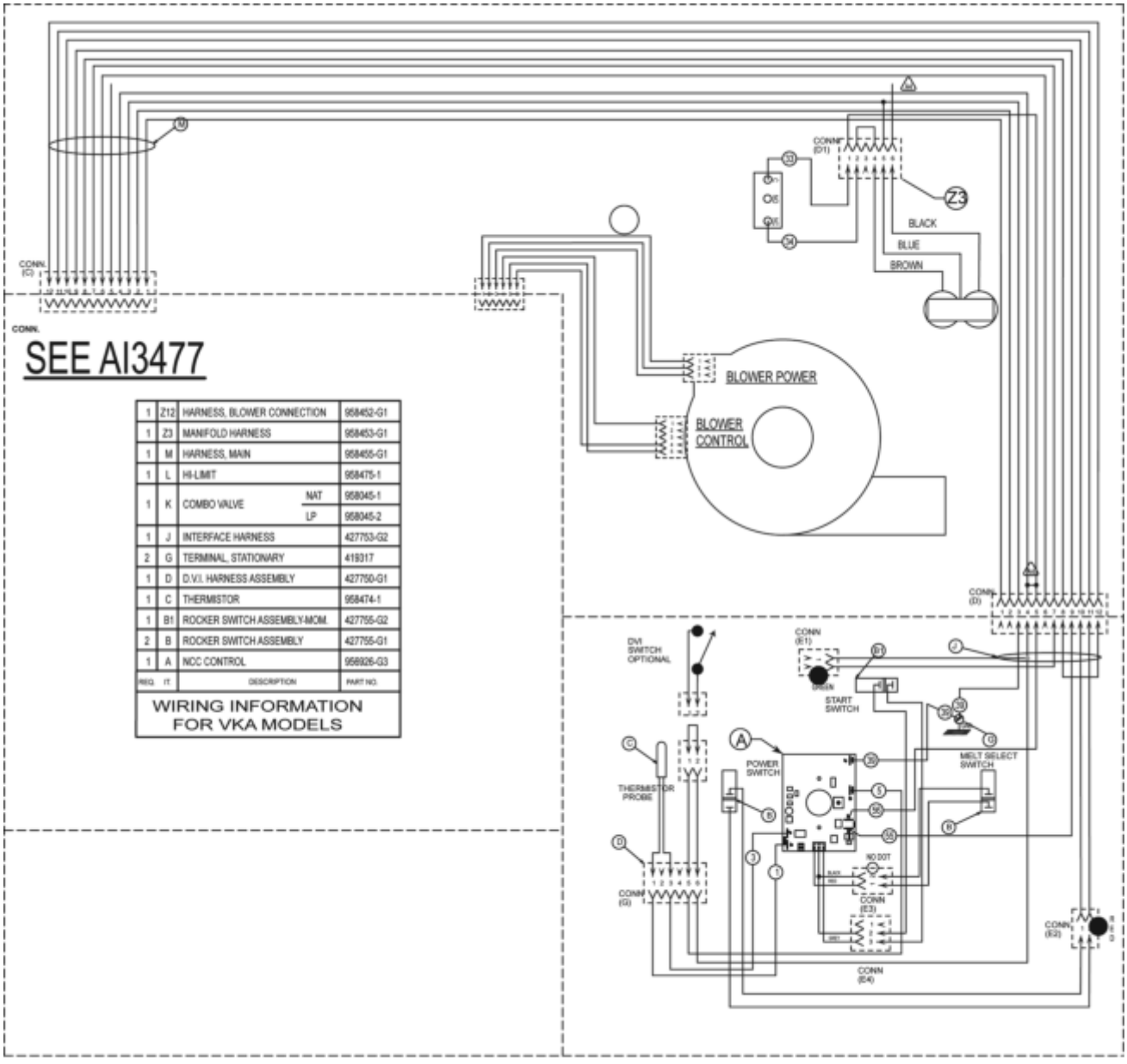

| REQ. | IT. | DESCRIPTION | | PART NO. |
|---|---|---|---|---|
| 1 | Z12 | HARNESS, BLOWER CONNECTION | | 958452-G1 |
| 1 | Z3 | MANIFOLD HARNESS | | 958453-G1 |
| 1 | M | HARNESS, MAIN | | 958455-G1 |
| 1 | L | HI-LIMIT | | 958475-1 |
| 1 | K | COMBO VALVE | NAT | 958045-1 |
| | | | LP | 958045-2 |
| 1 | J | INTERFACE HARNESS | | 427753-G2 |
| 2 | G | TERMINAL, STATIONARY | | 419317 |
| 1 | D | D.V.I. HARNESS ASSEMBLY | | 427750-G1 |
| 1 | C | THERMISTOR | | 958474-1 |
| 1 | B1 | ROCKER SWITCH ASSEMBLY-MOM. | | 427755-G2 |
| 3 | B | ROCKER SWITCH ASSEMBLY | | 427755-G1 |
| 1 | A | NCC CONTROL | | 956926-G3 |

WIRING DIAGRAM ANALOG - WITH KLEENSCREEN

DERIVED FROM 958402-2 REV. E

AI 3478

**VK Fryers with Electronic Ignition and Analog Control and Kleenscreen**




| REQ. | IT. | DESCRIPTION | | PART NO. |
|---|---|---|---|---|
| 1 | Z12 | HARNESS, BLOWER CONNECTION | | 958452-G1 |
| 1 | Z3 | MANIFOLD HARNESS | | 958453-G1 |
| 1 | M | HARNESS, MAIN | | 958455-G1 |
| 1 | L | HI-LIMIT | | 958475-1 |
| 1 | K | COMBO VALVE | NAT | 958045-1 |
| | | | LP | 958045-2 |
| 1 | J | INTERFACE HARNESS | | 427753-G2 |
| 2 | G | TERMINAL, STATIONARY | | 419317 |
| 1 | D | D.V.I. HARNESS ASSEMBLY | | 427750-G1 |
| 1 | C | THERMISTOR | | 958474-1 |
| 1 | B1 | ROCKER SWITCH ASSEMBLY-MOM. | | 427755-G2 |
| 2 | B | ROCKER SWITCH ASSEMBLY | | 427755-G1 |
| 1 | A | NCC CONTROL | | 958926-G3 |

WIRING DIAGRAM ANALOG CONTROL - NO OPTIONS

DERIVED FROM 958402-3 REV E

AI 3479

**VK Fryers with Electronic Ignition and Analog Control**

# TROUBLESHOOTING

## TROUBLESHOOTING

| ALL MODELS | |
|---|---|
| **SYMPTOMS** | **POSSIBLE CAUSES** |
| Ignition lockout, continuous loud beep | 1. Harness connection to gas valve.<br>2. Gas valve or gas pressure.<br>3. Air filter.<br>4. All harness connections.<br>5. Electrode.<br>6. Drain valve switch open or switch malfunction.<br>7. Interconnecting wiring malfunction.<br>8. Ignition module malfunction.<br>9. High limit or thermostat open.<br>10. Vent hose closed off or restricted. |
| Initial beep then shut off | 1. Grounding status.<br>2. Check electrode. |
| No spark no blower | 1. Harness connections (check for flashing light in A control).<br>2. Probe lead wires.<br>3. Open probe.<br>4. Controller.<br>5. Open fuse on ignition/blower control board |
| "Puffing" during initial start up | 1. Air Filter dirty.<br>2. Incorrect gas pressure.<br>3. Vent hose closed off or restricted.<br>4. Cracked electrode.<br>5. Incorrect electrode gap. |
| Burner lights but will not maintain flame | 1. Igniter/flame sense misaligned.<br>2. Insufficient gas pressure.<br>3. Incorrect polarity from transformer to ignition module.<br>4. Incorrect electrode gap. |

| ALL MODELS | |
|---|---|
| **SYMPTOMS** | **POSSIBLE CAUSES** |
| Excessive heat | 1. Incorrect temperature offset selected.<br>2. Set temperature exceeding 400°F.<br>3. Temperature probe malfunction.<br>4. Cooking control malfunction.<br>5. Interface board malfunction.<br>6. Gas pressure incorrect. |
| Low heat | 1. Incorrect temperature offset selected.<br>2. Cooking control malfunction.<br>3. Temperature probe malfunction.<br>4. High limit tripped.<br>5. Interface board malfunction.<br>6. Gas pressure incorrect. |
| Intermittent problems | 1. High ambient temperatures.<br>2. Wiring connections loose. |
| No power to cooking control, fryer does not heat | 1. Power switch off or malfunction.<br>2. Main circuit breaker off.<br>3. Transformer inoperative.<br>4. Interconnecting wiring malfunction. |
| High limit thermostat shutting down system | 1. Shortening level below minimum fill line.<br>2. Probe malfunction.<br>3. Control malfunction. |
| Excessive time to melt shortening (more than 45 minutes) | 1. Melt cycle timing incorrect.<br>2. Insufficient gas pressure.<br>3. Air inlet obstructed or incorrect.<br>4. Probe malfunction.<br>5. Control malfunction. |
| Dry fire fry tank | 1. Magnets on drain valve (DVI switch) not aligned properly.<br>2. Control malfunction.<br>3. Probe malfunction. |

## INTERFACE CONTROL BOARD PIN-OUTS

| PIN NO. | INPUTS | PIN NO. | OUTPUTS |
|---|---|---|---|
| P1 | 24VDC Left Basket Lift | P6 | Heat Demand, Triac (24VAC)<br>**NOTE:** To J1-2 terminal of blower/ ignition control board. |
| P2 | 24VDC Right Basket Lift | P7 | System Ground |
| P3 | 24VDC Heat Demand Control | P8 | 24VAC Right Basket Lift<br>**NOTE:** To basket lift relay coil. |
| P4 | DC (-) Common | P9 | 24VAC Left Basket Lift |
| P5 | Heat Demand, Triac (24VAC) | --- | --- |
| P10 | Heat Status (24VAC)<br>**NOTE:** Relays connected internally. | P12 | 24 VAC to the filter pump and external magnetic dump valve switch. |
| P11 | 24 VDC from the computer to the interface board for the filter pump. | --- | --- |

## D AND C COOKING CONTROL PIN IN-OUTS

| 12-PIN CONNECTOR | | | |
|---|---|---|---|
| **PIN NO.** | **INPUTS** | **PIN NO.** | **OUTPUTS** |
| P1 | 24 VAC Power Supply | P7 | 24 VDC Common |
| P2 | 24 VAC Neutral | P8 | 24VDC Heat Demand |
| P3 | Thermistor Probe Ω | P9 | 24VDC Filter Demand |
| P4 | Thermistor Probe Ω | P10 | 24VDC Right Basket Lift |
| P5 | 24 VAC Drain Status | P11 | 24VDC Left Basket Lift |
| P6 | 24 VAC Ignition Status | P12 | No Connection |