LINCOLN

Consistency You Can Count On

# Impinger Low Profile – Advantage Digital Series (Gas)

## Domestic and International Models

# Parts Manual

Models:

Please note that the model numbering system changed March 2007. The chart below shows the old model numbering system and its matching new model number.

| Old Model Number | → | New Model Number |
|---|---|---|
| 1600-000-A | | 1600-00z-U-Kxxxx |
| 1601-000-A | | 1601-00z-U-Kxxxx |
| | | 1631-00z-E-Kxxxx |
| | | 1632-00z-E-Kxxxx |
| 1633-000-EA | → | 1633-00z-E-Kxxxx |
| 1633-050-EA | → | 1633-05z-E-Kxxxx |
| 1634-000-EA | → | 1634-00z-E-Kxxxx |
| 1634-050-EA | → | 1634-05z-E-Kxxxx |
| | | 1636-H01-E-Kxxx |
| | | 1636-H51-E-Kxxx |



Original Document

Document #: LIN_GO_P_IMPLOPRO_S1600_DOMINTL_4605620 rev1 – 07/22

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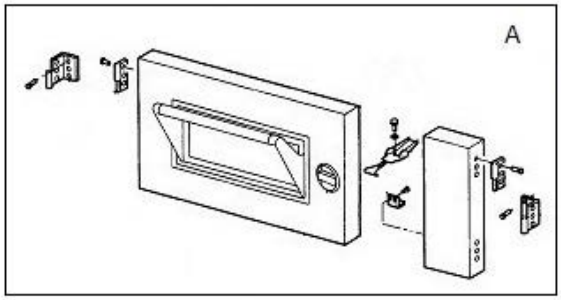
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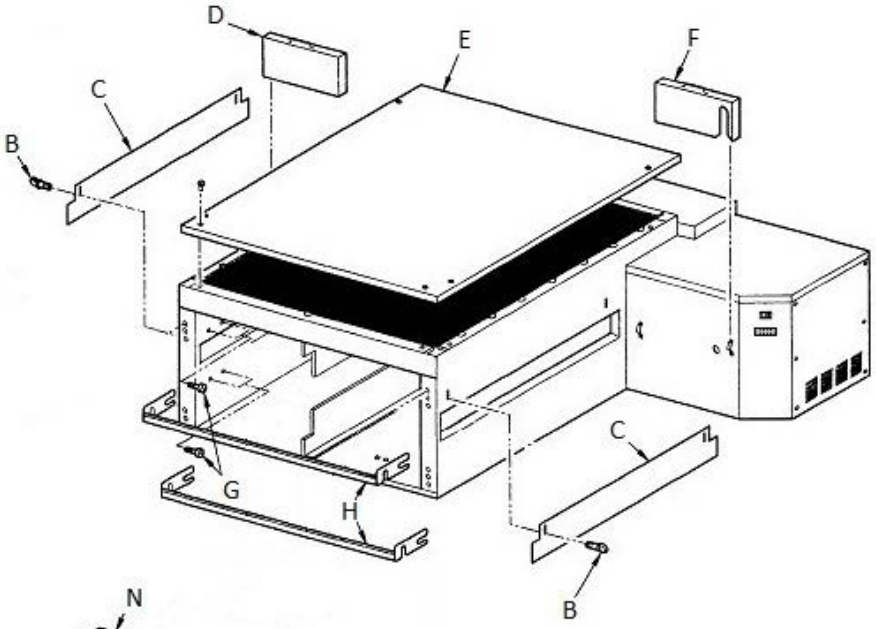
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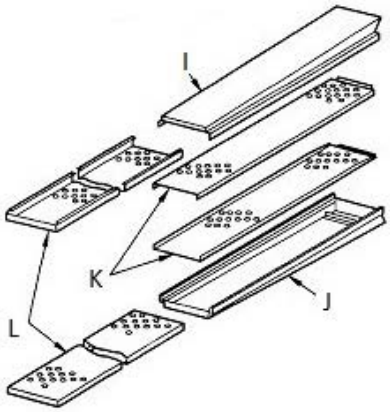

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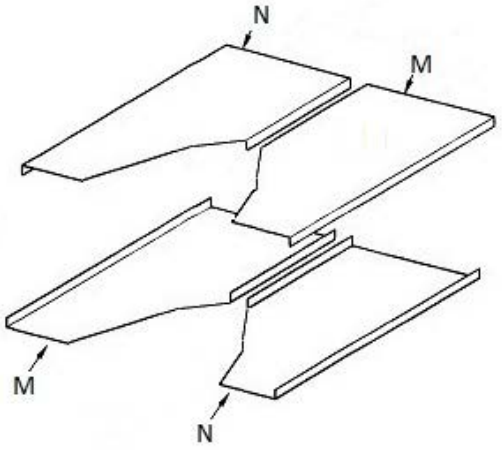
# General
# (-000-) (-050-) (-H01-) (-H51-)

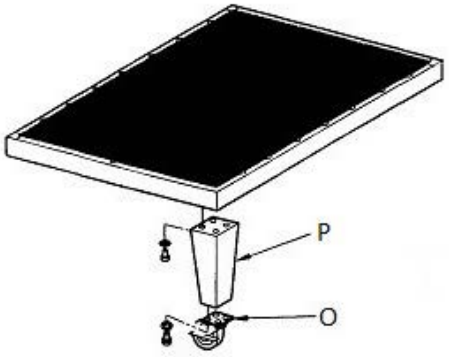
See "Oven Doors" Page #6



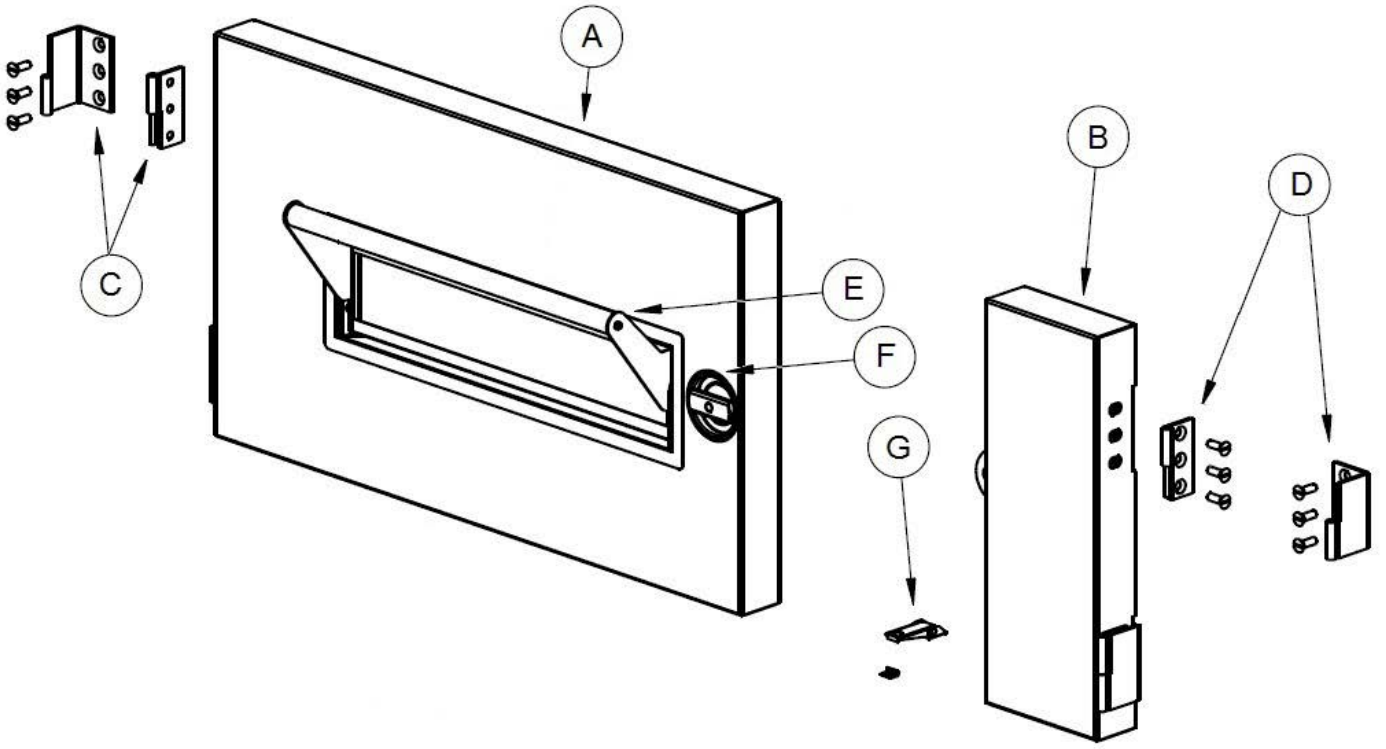
# General
# (-000-) (-050-) (-H01-) (-H51-)

| LETTER | PHOTO | PART NUMBER | DESCRIPTION | DOM | INTL |
|---|---|---|---|---|---|
| A | | | See "OVEN DOORS" in this manual – Page 6 | √ | √ |
| B |  | 369211 | Thumb Screw | √ | √ |
| C |  | 369058 | Baffle | √ | √ |
| D | | 370253 | Drive Cover, L.H. | √ | √ |
| E | | 1609 | Oven Top | √ | √ |
| F |  | 370252 | Drive Cover, R.H. | √ | √ |
| G |  | 369057 | Screw & Spacers, Finger Retaining Bracket | √ | √ |
| H |  | 369717 | Finger Retaining Bracket | √ | √ |
| I |  | 370665***<br>371059 | Finger Housing T1, T3, B2, B4 (S/N L35950 & below)<br>Finger Housing T1, T3, B2, B4 (S/N L35951 & above) | √ | √ |
| J |  | 370664***<br>371058 | Finger housing T2, T4, B1, B3 (S/N L35950 & below<br>Finger housing T2, T4, B1, B3 (S/N L35951 & above) | √ | √ |
| K | | | Columnating Plates<br>(Contact Factory) | √ | √ |
| L |  | 369707 | Finger Cover, Standard | √ | √ |
| M | | 370166<br>370662** | Baffle, Air Return U.R. L.L. (S/N L35950 & below)<br>Baffle, Air Return U.R. L.L. (S/N L35951 & above) | √ | √ |
| N | | 370167<br>370663** | Baffle, Air Return U.L. L.R. (S/N L35950 & below)<br>Baffle, Air Return U.L L.R.. (S/N L35951 & above) | √ | √ |
| O |  | 369030<br>369390 | Caster, High Stand<br>Caster, Low Stand | √ | √ |
| P |  | 369328 | Leg | √ | √ |
| Not Shown |  | 369081 | Valve, Gas Shut-Off | √ | √ |
| Not Shown |  | 370651 | Control Box Baffle | √ | √ |
| Not Shown | | 371543 | Heat Shield (Korean Model) (used in place of side Baffle) | √ | √ |

** Units from S/N 35951 and above DO NOT contain lower Air Return Baffles. These units only contain a total of two (2) Air Return Baffles which are placed above the top finger assemblies.

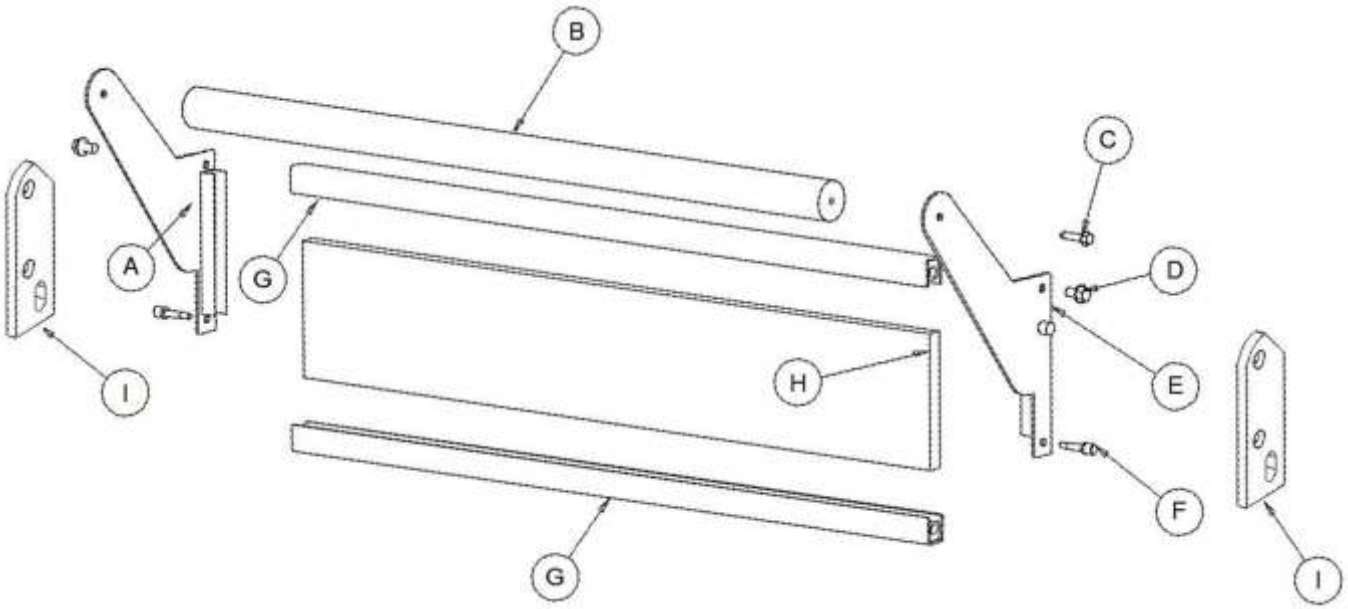
*** These parts have minor design changes not shown in the exploded view drawing.

# Oven Doors
# (-000-) (-050-) (-H01-) (-H51-)



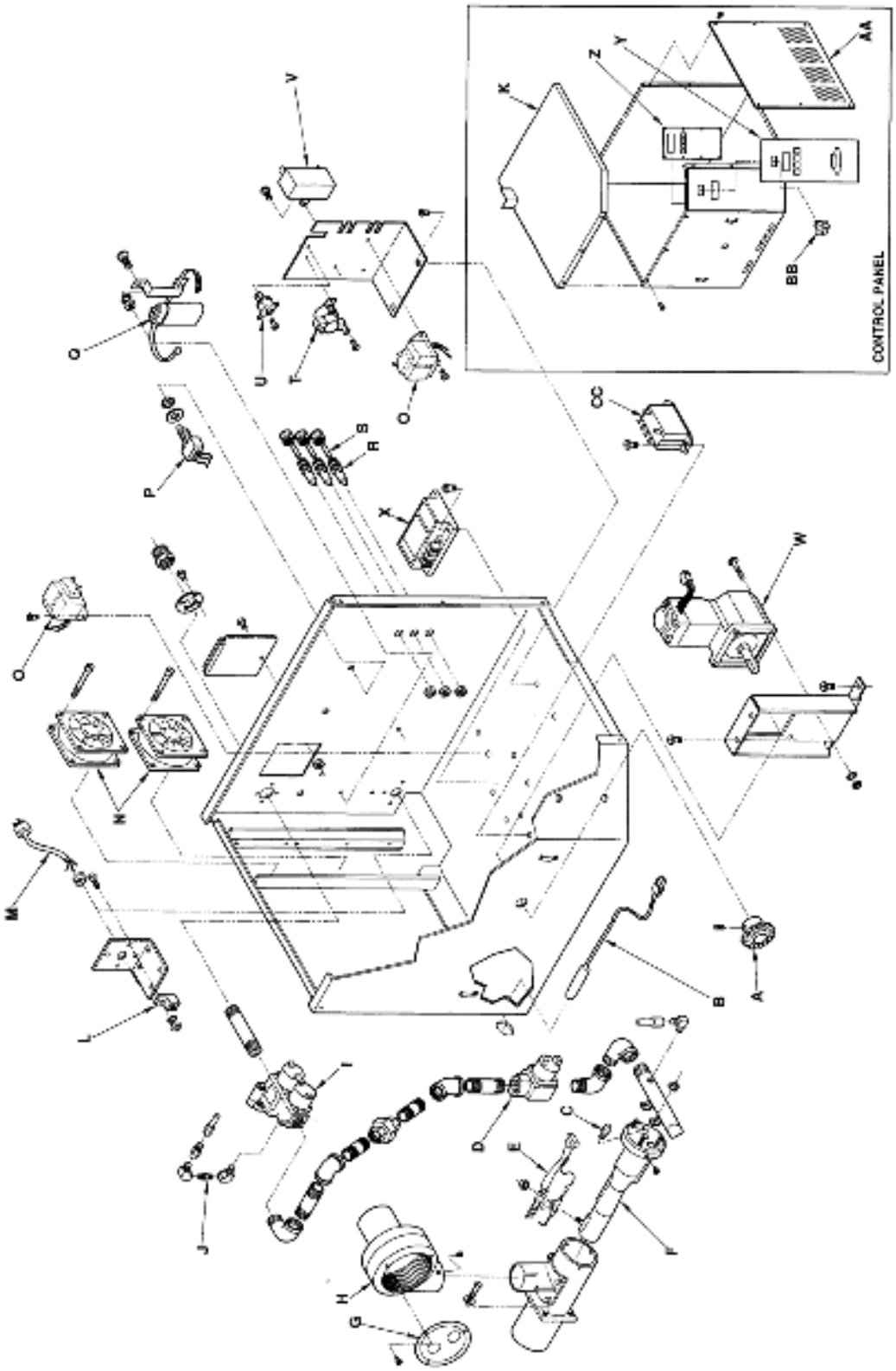

| LETTER | PHOTO | PART NUMBER | DESCRIPTION | DOM | INTL |
|---|---|---|---|---|---|
| A | | 369718 | Door Assembly W/Window, Large | √ | √ |
| B | | 369723 | Door Assembly, Small | √ | √ |
| C |  | 369746 | Hinge Assembly, Left | √ | √ |
| D |  | 369745 | Hinge Assembly, Right | √ | √ |
| E |  | 369110 | Access Door Assembly See Page 7 | √ | √ |
| F |  | 369740 | Handle Assembly | √ | √ |
| G |  | 369501<br>369783 | Door Latch<br>Door Catch | √ | √ |
| Not Lettered |  | 370723<br>369925 | Glass 3.375"x19.80" (S/N 0908210000875 & above)<br>Glass 3.8"x19.80" Old Style | √ | √ |

# Access Door, Stainless Steel
# All Models (SN 0908210000875 & ABOVE)




| LETTER | PHOTO | PART NUMBER | DESCRIPTION | DOM | INTL |
|---|---|---|---|---|---|
| |  | 369110 | Access Door Assembly | √ | √ |
| A |  | 371140 | Bracket Assembly, Left | √ | √ |
| B |  | 371142 | Dowel, Access Door | √ | √ |
| C |  | 370722 | Screw | √ | √ |
| D |  | 371143 | 8-32 x 3/8 Hx Serrated Flange | √ | √ |
| E |  | 371141 | Bracket Assembly, Right | √ | √ |
| F |  | 370725 | Dowel Thread | √ | √ |
| G |  | 371144 | Access Door Frame (top or bottom) | √ | √ |
| H |  | 370723 | Glass 3.375"x19.80" | √ | √ |
| I |  | 369929 | Window Retainer | √ | √ |
| Not Shown |  | 369931 | Retainer Screw | √ | √ |

# Control Box, Right, Domestic



# Control Box, Right, Domestic

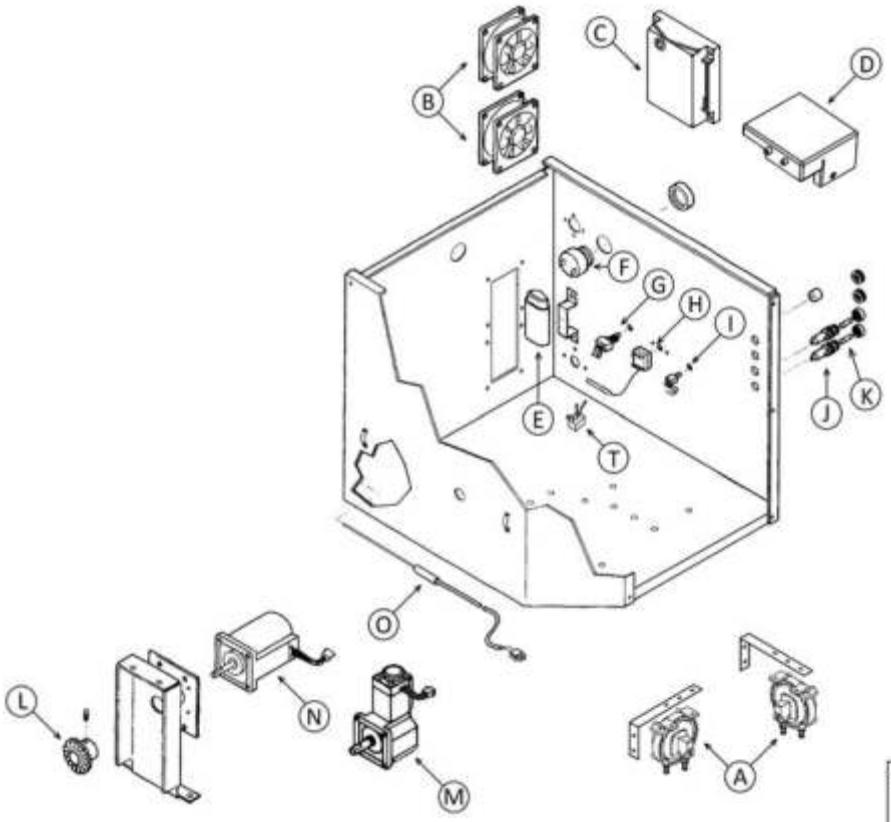
| LETTER | PHOTO | PART NUMBER | DESCRIPTION | CRITICAL / RECOMM |
|---|---|---|---|---|
| A | | 369158 | SPROCKET, DRIVE (S/N 1003210001096 AND BELOW) | |
| | | 370987 | DRIVE SPROCKET (S/N 1003210001097 AND ABOVE) | |
| B | | 370357 | THERMOCOUPLE TYPE K | |
| | | 4604570 | THERMOCOUPLE MODEL 1602/1603 ONLY - RIGHT | |
| C | | 369757 | MAIN ORIFICE, NAT .136 | |
| | | 2605060 | MAIN ORIFICE, LP .0846 | |
| D | | 369398 | SOLENOID VALVE | |
| E | | 369552 | HOT SURFACE IGNITER | |
| | | 370304 | CONNECTOR HOT SURFACE IGNITER | |
| F | | 369755 | VENTURI, NAT | |
| | | 369642 | VENTURI, LP | |
| G | | 369401 | AIR SHUTTER ASSY | |
| H | | 4071242 | BURNER BLOWER MOTOR | |
| I | | 369263 | GAS VALVE | |
| J | | 370031 | BY-PASS ORIFICE NAT .061 | |
| | | 369557 | BY-PASS ORIFICE LP .0374 | |
| K | | 370251 | CONTROL BOX TOP RH | |
| L | | 353082 | GROUND LUG | |
| M | | 369537 | POWER CORD | |
| N | | 369124 | COOLING FAN | |
| O | | 9900250 | TRANSFORMER 24VAC SECONDARY | |
| P | | 370359 | REVERSING SWITCH | |
| Q | | 369192 | CAPACITOR | |
| R | | 369012 | FUSE HOLDER | |
| S | | 369013 | FUSE 3A | |
| | | 369014 | FUSE 10A | |
| T | | 369507 | THERMOSTAT COOLING FAN | |
| U | | 369431 | THERMOSTAT CONTROL BOX HI LIMIT | |
| V | | 370352 | CAPACITOR, CONV. MTR (S/N 1003210001096 AND BELOW) | |
| | | 371206 | CAPACITOR, CONV. MTR (S/N 1003210001097 AND ABOVE) | |
| W | | 370353 | CONVEYOR MOTOR (S/N 1003210001096 AND BELOW) | |
| | | 371205 | CONVEYOR MOTOR (S/N 1003210001097 AND ABOVE) | |
| X | | 369532 | IGNITION CONTROL | |
| Y | | 370354 | FASCIA LABEL | |
| Z | | 370355 | CONTROL, OVEN | |
| | | 371195 | CONVEYOR CONTROL (SPLIT BELT ONLY) | |
| | | 371544 | TEMP CONTROL (SPLIT BELT ONLY) | |
| | | 371196 | CONTROL (SPLIT BELT ONLY) | |

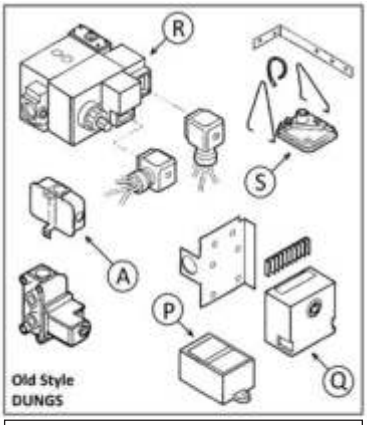
# Control Box, Right, Domestic

| LETTER | PHOTO | PART NUMBER | DESCRIPTION | CRITICAL / RECOMM |
|---|---|---|---|---|
| AA | | 370256 | SIDE PANEL RH | |
| BB | | 369805 | SWITCH, POWER | |
| CC | | 369523 | RELAY | |
| Not Shown | | 370495 | BRACKET COOLING FAN RH | |
| Not Shown | | 70001436 | THERMOCOUPLE COVER - USE SCREW 2023008 | |
| Not Shown | | 371341 | REVERSE SWITCH COVER | |
| Not Shown | | 371480 | FUSE LABEL | |
| Not Shown | | 371524 | WIRE HARNESS MAIN (RIGHT) | |
| Not Shown | | 370905 | FUSE GUARD (BOSTON PIZZA) | |
| Not Shown | | 371539 | BULK HEAD ASSEMBLY | |
| Not Shown | | 370257 | BRKT GEAR MOTOR (S/N 1003210001097 AND ABOVE) | |
| Not Shown | | 371482 | CLIP RC-1-183 | |
| Not Shown | | 70002182 | CHAIN GUARD BRACKET | |
| Not Shown | | 390131 | SIGHT GLASS | |
| Not Shown | | 369775 | BURNER TUBE | |

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# Control Box, Right, International
# (-000-) (-050-) (-H01-) (-H51-)

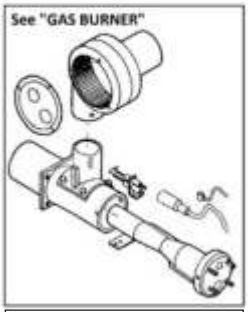


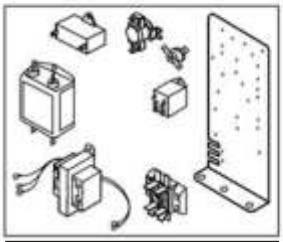

S/N L31478 & Below

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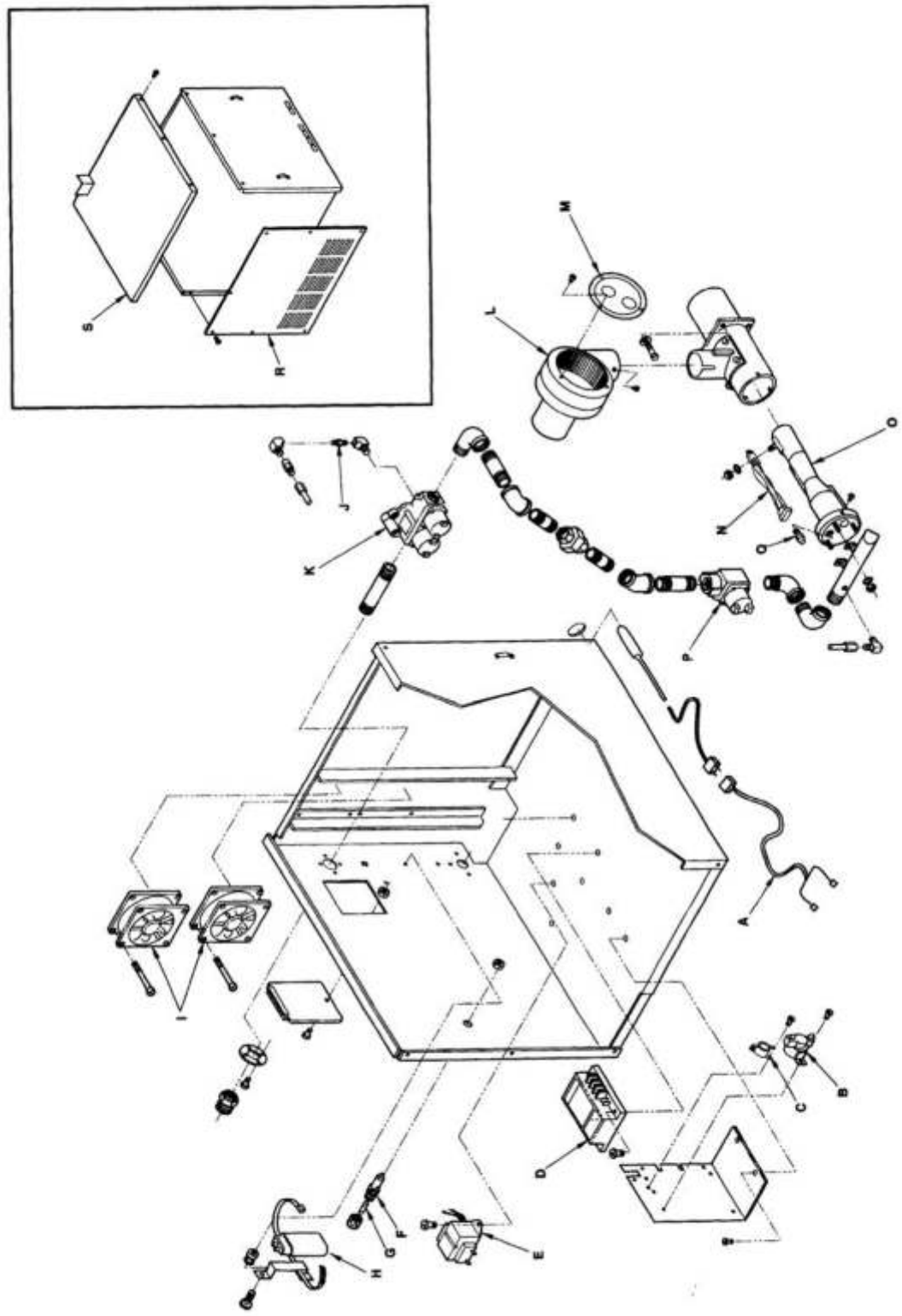



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# Control Box, Right, International
# (-000-) (-050-) (-H01-) (-H51-)

| LETTER | PHOTO | PART NUMBER | DESCRIPTION | CRITICAL / RECOMM. |
|---|---|---|---|---|
| A |  | 370673 | Air Pressure Switch, Blower (All Serial Numbers)<br>Air Pressure Switch, Burner (S/N L31479 & Above) | |
| B |  | 369378 | Cooling Fan | |
| C |  | 4604018 | Ignition Module, Techrite<br>(S/N 1803100100611 & Above) | |
| D |  | 370401 | Ignition Module, Honeywell<br>(S/N L31479 to 1803100100610) | |
| E<br>*E |  | 369192<br>11010005779 | Capacitor, 7.5µF 90C<br>*Capacitor, 10.F 90C (1631, 1632 with S/N 1809100183245 & Below Only) | |
| F |  | 369579 | Burner Alarm | |
| G |  | 370359 | Reversing Switch, Conveyor | |
| H<br>*H |  | 369368<br>11010005813 | High Limit Thermostat 660F, Oven Cavity<br>High Limit Thermostat 698F, Oven Cavity (1631, 1632 Only) | |
| I |  | 369771 | Reset Switch, Burner | |
| J |  | 357107 | Fuse Holder | |
| K |  | 369013<br>369014 | Fuse, 3A<br>Fuse, 10A | |
| L |  | 369158<br>370987 | Sprocket, 10T #35 (S/N 1007210001096 & Below)<br>Sprocket, 15T, #25 (S/N 1007210001097 & Above) | |
| M |  | 370361 | Conveyor Motor (S/N 10072100010963 & Below) | |
| N |  | 371209 | Conveyor Motor (S/N 1007210001097 & Above) | |
| O |  | 370357<br>4604570 | Thermocouple, Type K (1633, 1634, 1636 Only)<br>Thermocouple, Type K (1631, 1632 Only) | |
| P |  | 369574 | Spark Generator (S/N L31478 & Below) (Dungs) | |
| Q |  | 369573 | Ignition Control (S/N L31478 & Below) (Dungs) | |
| R |  | 369580 | Gas Valve (S/N L31478 & Below) (Dungs) | |
| S | | 370673 | Pressure Switch, Burner (S/N L31478 & Below) (Dungs) | |
| T | | 370184 | RFI Filter | |
| Not Shown |  | 370117 | Terminal Block 5 Pole | |

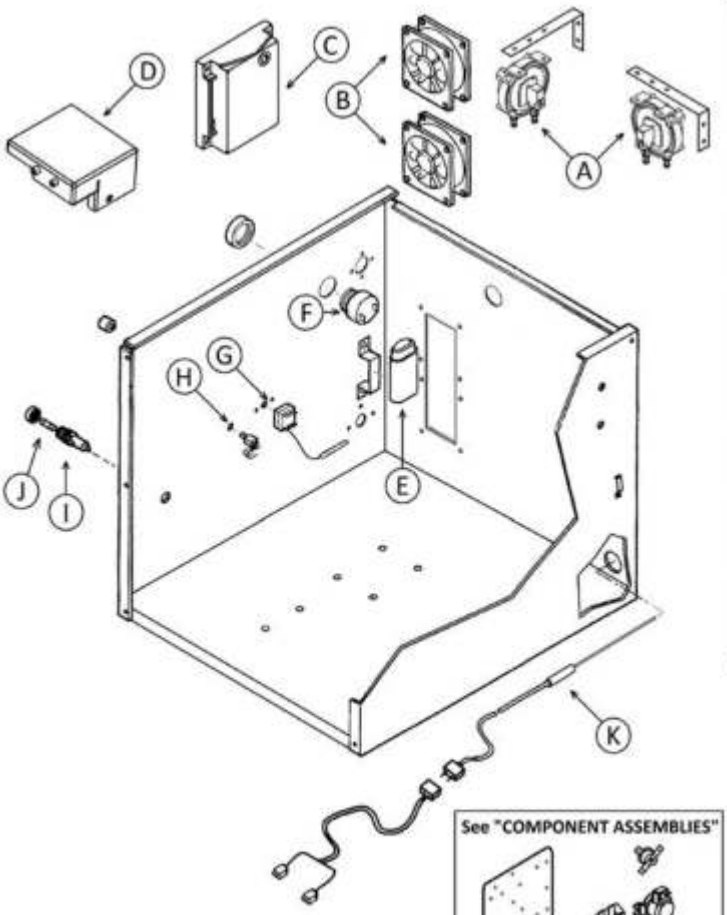
# Control Box, Left, Domestic



# Control Box, Left, Domestic

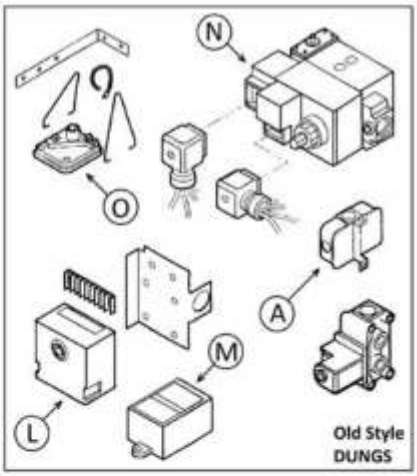
| LETTER | PHOTO | PART NUMBER | DESCRIPTION | CRITICAL / RECOMM |
|---|---|---|---|---|
| A | | 370358 | THERMOCOUPLE WITH EXTENSION, TYPE K | |
| | | 4604571 | THERMOCOUPLE MODEL 1602/1603 ONLY - LEFT | |
| B | | 369507 | THERMOSTAT, COOLING FAN | |
| C | | 369431 | THERMOSTAT, CONTROL BOX HI LIMIT | |
| D | | 369532 | IGNITION CONTROL | |
| E | | 9900250 | TRANSFORMER 24 VAC | |
| F | | 369012 | FUSE HOLDER | |
| G | | 369014 | FUSE 10 A | |
| H | | 369192 | CAPACITOR | |
| I | | 369124 | COOLING FAN | |
| J | | 370031 | BY-PASS ORIFICE, NAT .062 | |
| | | 369557 | BY-PASS ORIFICE, LP .0374 | |
| K | | 369263 | GAS VALVE | |
| L | | 4071242 | BURNER BLOWER MOTOR | |
| M | | 369401 | AIR SHUTTER ASSY | |
| N | | 369552 | HOT SURFACE IGNITER | |
| | | 370304 | CONNECTOR HOT SURFACE IGNITER | |
| O | | 369755 | VENTURI, NAT | |
| | | 369642 | VENTURI, LP | |
| P | | 369398 | SOLENOID VALVE NAT/LP | |
| Q | | 369757 | MAIN ORIFICE, NAT .136 | |
| | | 2605060 | MAIN ORIFICE, LP .0846 | |
| R | | 370272 | SIDE PANEL, LH | |
| S | | 370250 | CONTROL BOX TOP, LH | |
| Not Shown | | 370496 | BRACKET, COOLING FAN LH | |
| Not Shown | | 70001436 | THERMOCOUPLE COVER - USE SCREW 2023008 | |
| Not Shown | | 371481 | FUSE LABEL | |
| Not Shown | | 371523 | WIRE HARNESS (LEFT) | |
| Not Shown | | 390131 | SIGHT GLASS | |
| Not Shown | | 369775 | BURNER TUBE | |
| Not Shown | | 371539 | BULKHEAD ASSY | |

# Control Box, Left, International
# (-000-) (-050-) (-H01-) (-H51-)

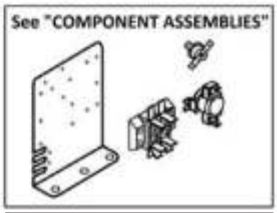



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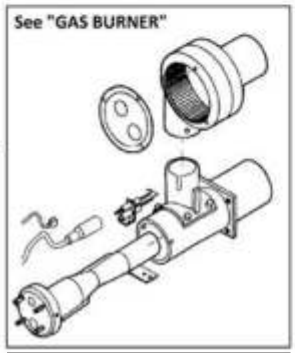


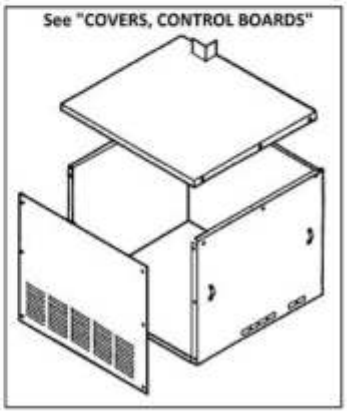

S/N L31478 & Below




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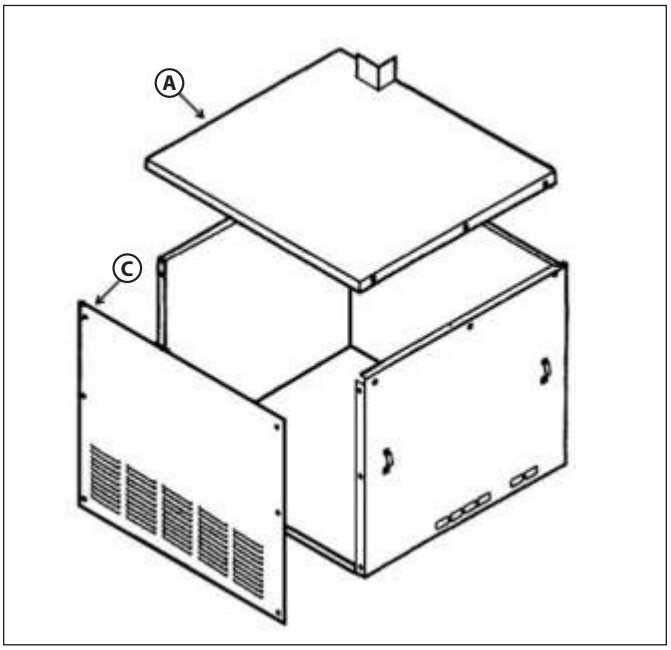

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# Control Box, Left, International
# (-000-) (-050-) (-H01-) (-H51-)

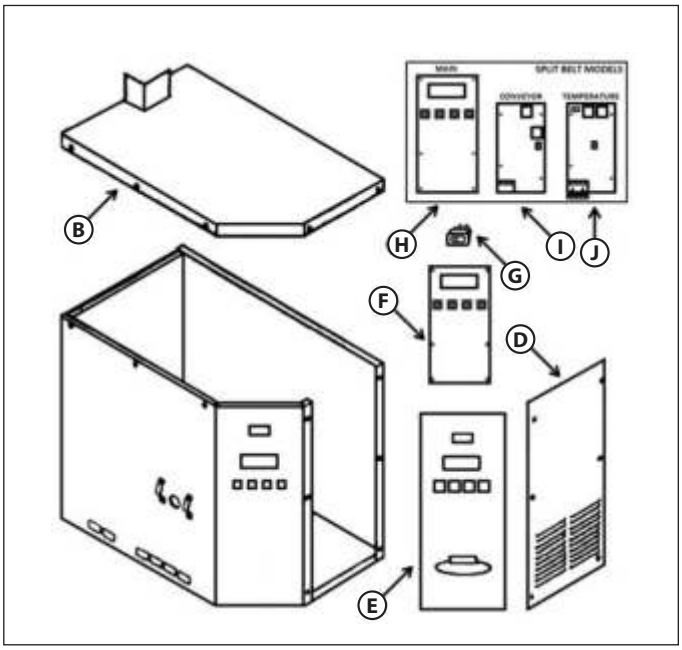
| LETTER | PHOTO | PART NUMBER | DESCRIPTION | CRITICAL / RECOMM. |
|---|---|---|---|---|
| A |  | 370673 | Air Pressure Switch, Blower (All Serial Numbers)<br>Air Pressure Switch, Burner (S/N L31479 & Above) | |
| B |  | 369378 | Cooling Fan | |
| C |  | 4604018 | Ignition Module, Techrite<br>(S/N 1803100100611 & Above) | |
| D |  | 370401 | Ignition Module, Honeywell<br>(S/N L31479 to 1803100100610) | |
| E<br>*E |  | 369192<br>11010005779 | Capacitor, 7.5µF 90C<br>*Capacitor, 10.F 90C (1631, 1632 with S/N 1809100183245 & Below Only) | |
| F |  | 369579 | Burner Alarm | |
| G<br>*G |  | 369368<br>11010005813 | High Limit Thermostat 660F, Oven Cavity<br>High Limit Thermostat 698F, Oven Cavity (1631, 1632 Only) | |
| H |  | 369771 | Reset Switch, Burner | |
| I |  | 357107 | Fuse Holder | |
| J |  | 369014 | Fuse, 10A | |
| K |  | 370358<br>4604571 | Thermocouple, (W/Extension) (1633, 1634, 1636 Only)<br>Thermocouple, (W/Extension) (1631, 1632 Only) | |
| L |  | 369574 | Spark Generator (S/N L31478 & Below) (Dungs) | |
| M |  | 369573 | Ignition Control (S/N L31478 & Below) (Dungs) | |
| N |  | 369580 | Gas Valve (S/N L31478 & Below) (Dungs) | |
| O | | 370673 | Pressure Switch, Burner (S/N L31478 & Below) (Dungs) | |

# Covers, Control Boards, International
# (-000-) (-050-) (-H01-) (-H51-)

Left Side Covers



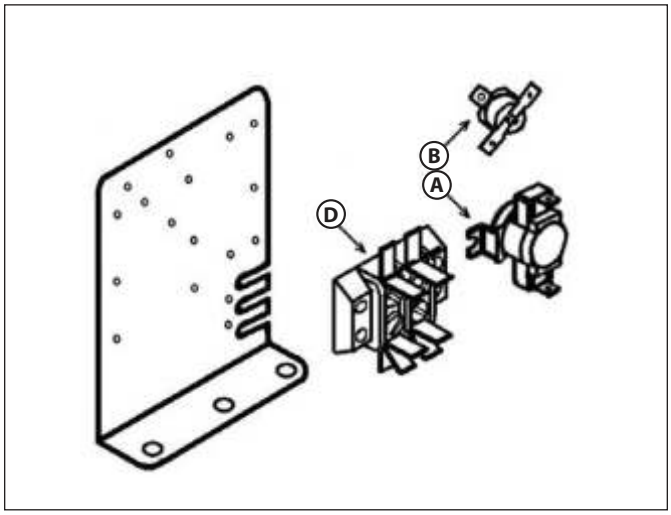

Right Side Covers & Controls



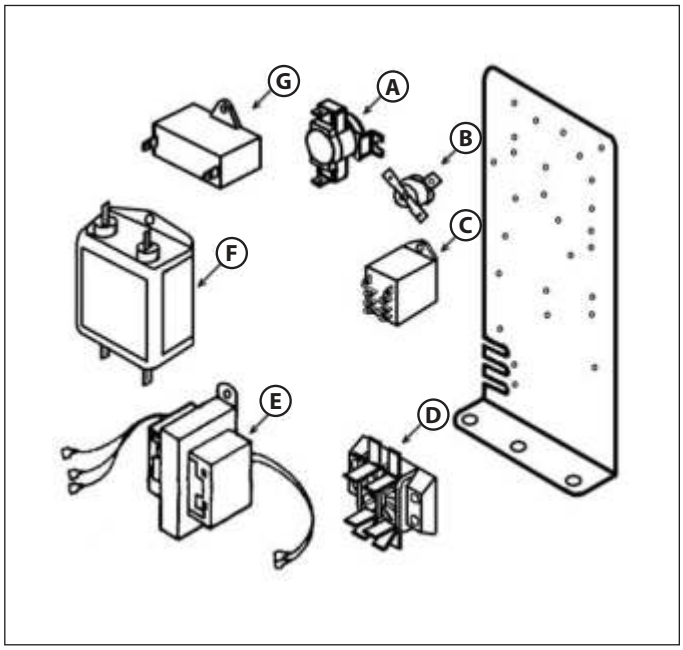

| LETTER | PHOTO | PART NUMBER | DESCRIPTION | CRITICAL / RECOMM |
|---|---|---|---|---|
| A | | 370250 | Control Box Top, L.H. | |
| B |  | 370251 | Control Box Top, R.H. | |
| C | | 370272 | Side Panel, L.H. | |
| D | | 370256 | Side Panel, R.H. | |
| E<br>*E |  | 370354<br>11020000496 | Push Button Facia, Label<br>*Push Button Facia, Label (with Presets 1,2,3,4) | |
| F |  | 11010005990 | Oven Controller (Full Belt Only) (Delay & Presets) | |
| G |  | 369432 | On/Off Switch | |
| H |  | 371196 | Oven Controller, Main (Split Belt Only) (-050-) (-H51-) | |
| I |  | 371195 | Conveyor Controller (Split Belt Only) (-050-) (-H51-) | |
| J |  | 371544 | Temperature Controller (Split Belt Only) (-050-) (-H51-) | |

# Component Assemblies, International
# (-000-) (-050-) (-H01-) (-H51-)

Left Side Component Assembly

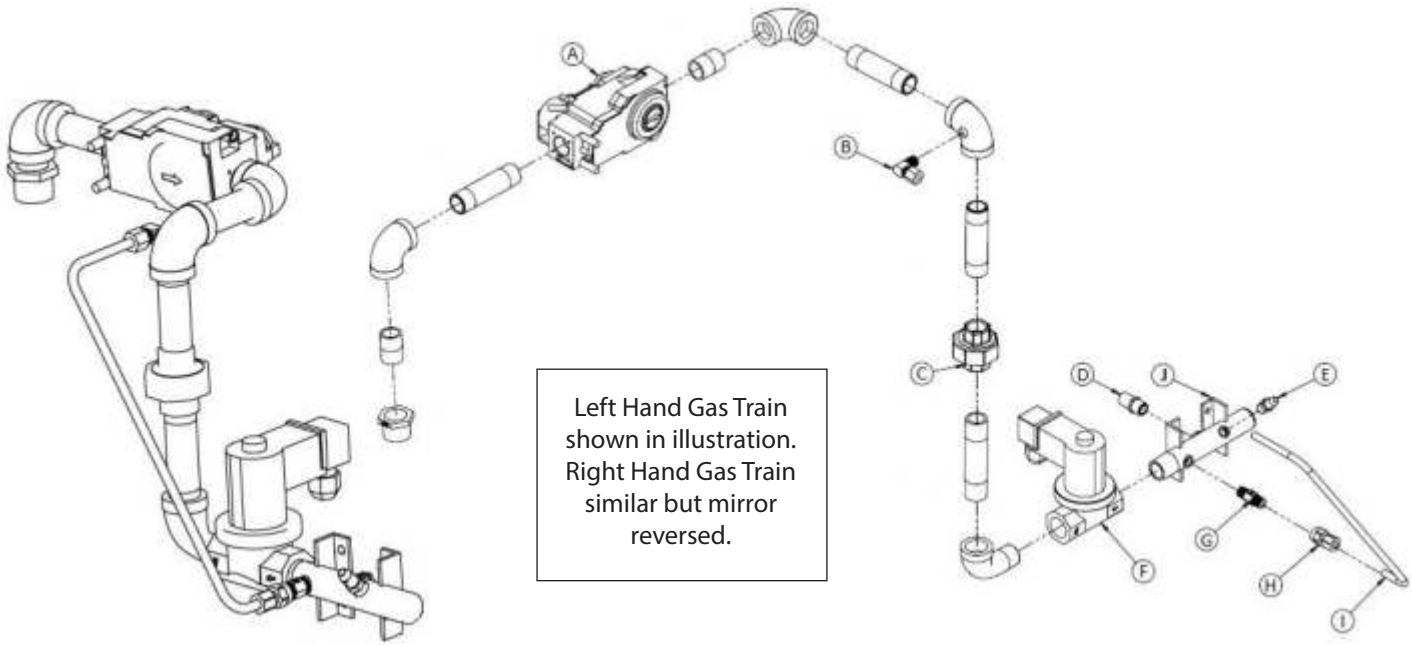



Right Side Component Assembly




| LETTER | PHOTO | PART NUMBER | DESCRIPTION | CRITICAL / RECOMM |
|---|---|---|---|---|
| A |  | 369507 | Thermostat, Cooling Fan | |
| B |  | 369431 | Thermostat, Control Box Hi-Limit | |
| C |  | 369422 | Relay | |
| D |  | 369125 | Terminal Block 2 Pole | |
| E |  | 370241 | Transformer, Control (24 VAC) | |
| F |  | 370387 | Filter, EMI | |
| G |  | 370360<br>371207 | Capacitor, Conv. Mtr. (S/N 10072100010963 & Below)<br>Capacitor, Conv. Mtr. (S/N 10072100010964 & Above) | |

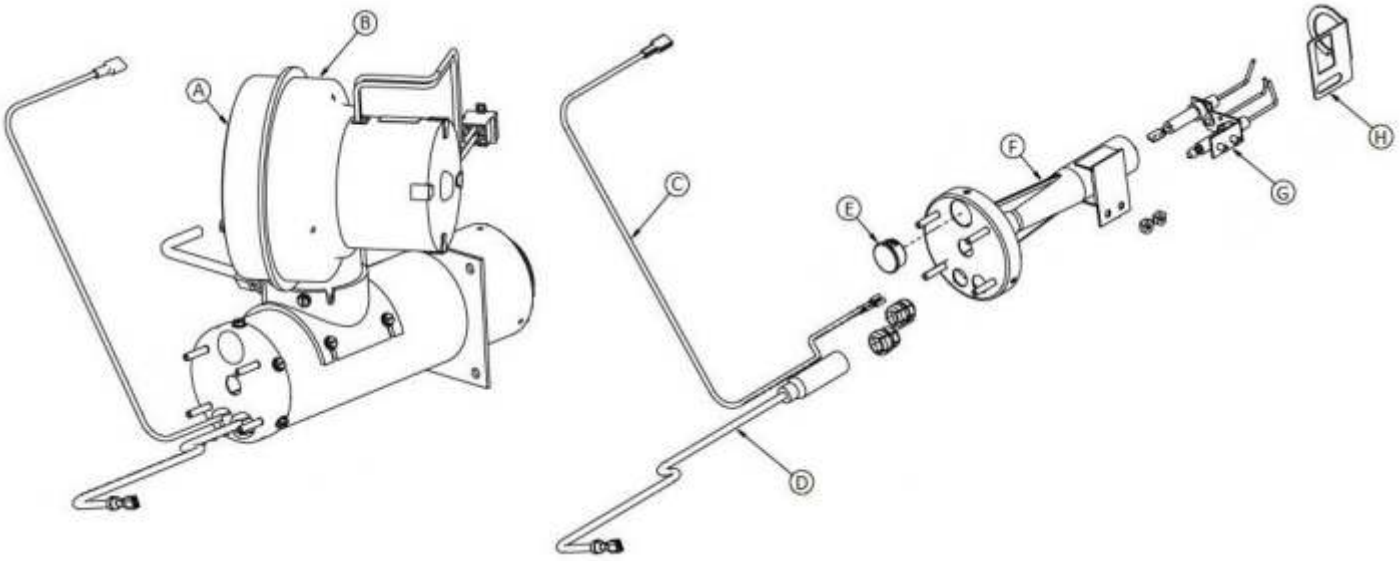
# Gas Train, International
# (-000-) (-050-) (-H01-) (-H51-)




Left Hand Gas Train shown in illustration. Right Hand Gas Train similar but mirror reversed.

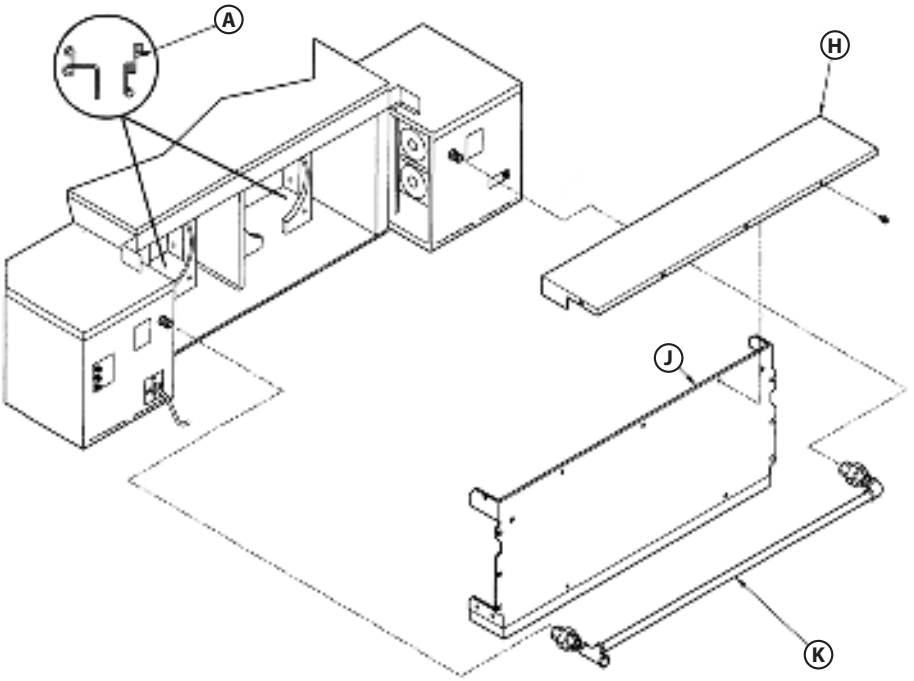
| LETTER | PHOTO | PART NUMBER | DESCRIPTION | CRITICAL / RECOMM |
|---|---|---|---|---|
| *A |  | 369580 | *Gas Valve, Dungs (S/N L31478 & below) (Dungs) | |
| A |  | 370400 | Gas Valve, (S/N L31479 & above) (Honeywell) (Techrite) | |
| B |  | 369972 | Elbow, Male ¼" tube 1/8" NPT | |
| C |  | 369564 | Union, ½" x ½" | |
| D |  | 369757<br>369758 | NAT Main Orifice, .136" / 3.45mm<br>LP Main Orifice, .0860" / 2.18mm | |
| *D |  | 11010005743<br>11010005745 | *NAT Main Orifice, .142" / 3.607mm (1631, 1632 Only)<br>*LP Main Orifice, .0866" / 2.20mm (1631, 1632 Only) | |
| E |  | 369689 | Pressure Tap Fitting | |
| F |  | 370186 | Valve, Solenoid 220V | |
| G |  | 370031<br>369557 | NAT Bypass Orifice, .061" / 1.55mm<br>LP Bypass Orifice, .0374" / .95mm | |
| H |  | 369577 | Connector, Female ¼" tube 1/8" NPT | |
| I |  | 369973 | Bypass Tube, ¼" tube | |
| J | | 11010005722 | Manifold, Orifice | |

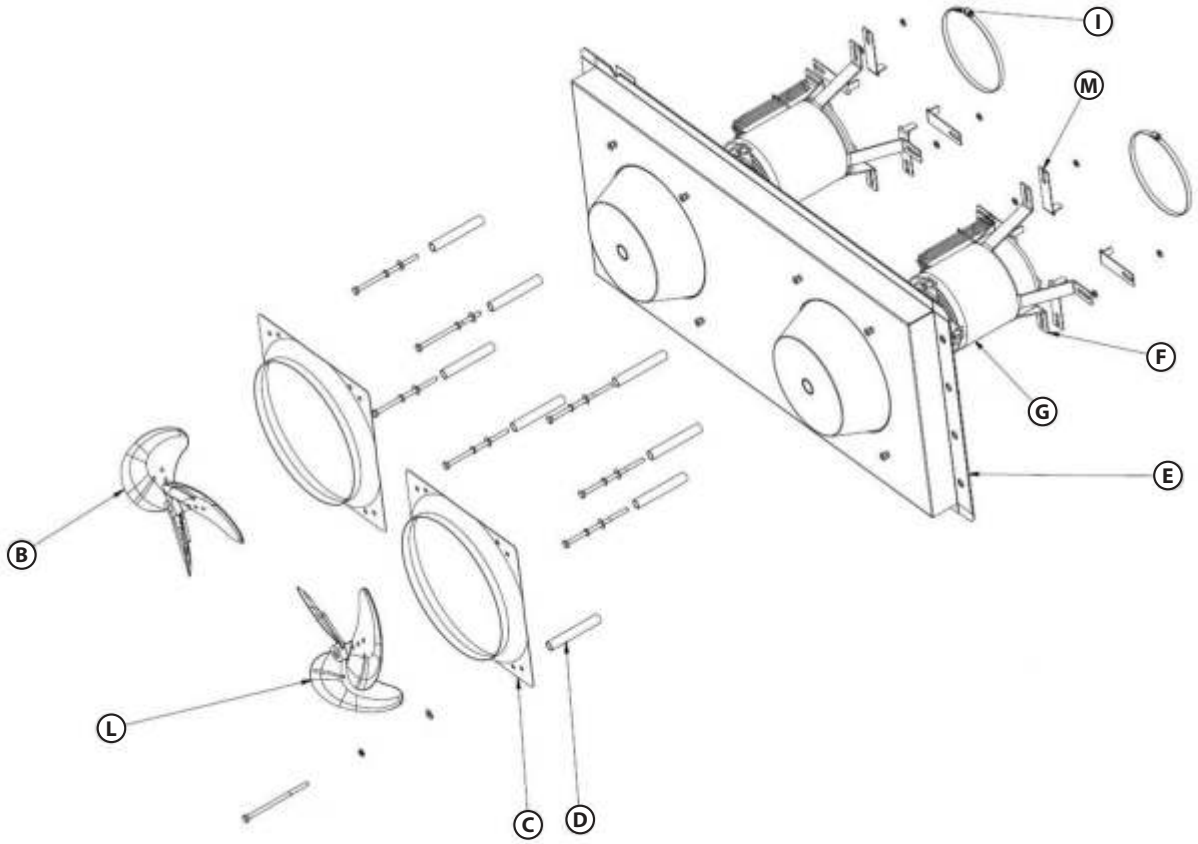
# Gas Burner, International
# (-000-) (-050-) (-H01-) (-H51-)




| LETTER | PHOTO | PART NUMBER | DESCRIPTION | CRITICAL / RECOMM |
|---|---|---|---|---|
| A<br>*A |  | 369401<br>11010005747 | Air Shutter Assembly<br>*Air Shutter Assembly (Pie Shaped) (1631, 1632 Only) | |
| B |  | 369589 | Burner Blower Motor | |
| C | | 370399 | TWLA Flame Sensor Cable | |
| D |  | 369656<br>370398 | Ignitor Cable (S/N L31478 & Below) (Dungs)<br>Ignitor Cable (S/N L31479 & Above) (Honeywell) | |
| *D | | 11010005771 | 5mm Ignitor Cable Assembly *(for Techrite Ignition) | |
| E |  | 390131 | Site Glass | |
| F |  | 369654<br>369937<br>369773 | Venturi, NAT (for Honeywell Ignition) (1631 Only)<br>Venturi, NAT (for Honeywell Ignition)<br>Venturi, LP (for Honeywell Ignition) | |
| *F | | 369654<br>369939 | Venturi Spark, NAT *(for Techrite Ignition)<br>Venturi Spark, LP *(for Techrite Ignition) | |
| G |  | 369590 | Ignitor Assembly (S/N L31478 & Below) (Dungs) | |
| G |  | 370397 | Ignitor Assembly (S/N L31479 & Above)<br>(Honeywell) (Techrite) (1633, 1634, 1636 Only) | |
| *G | | 4603797 | *Spark Ignitor Assembly (1631, 1632 Only) | |
| H | | 4603783 | Ring Bracket | |

# Oven Back
# (-000-) (-050-) (-H01-) (-H51-)

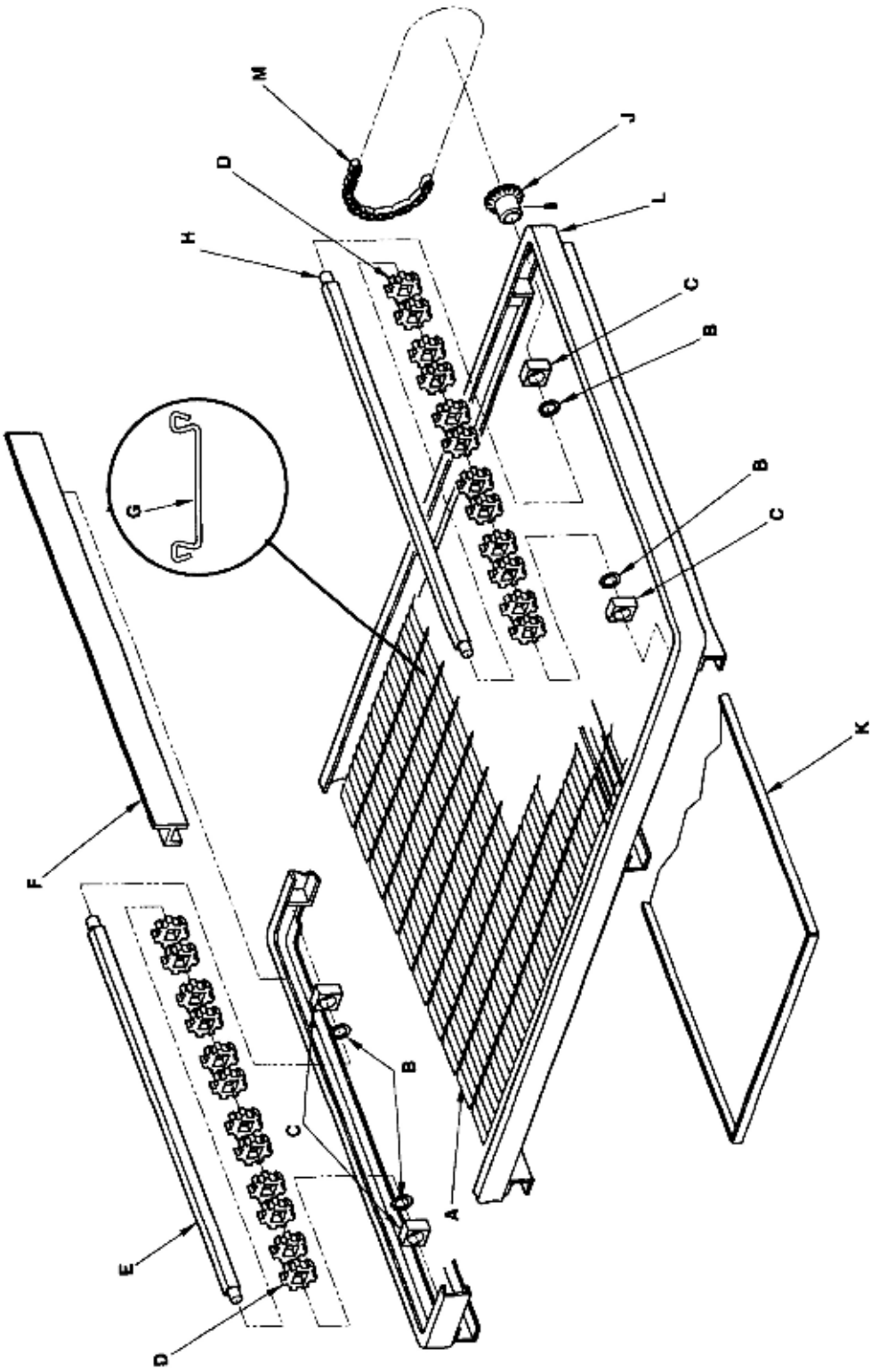


# Oven Back
# (-000-) (-050-) (-H01-) (-H51-)

| LETTER | PHOTO | PART NUMBER | DESCRIPTION | DOM | INTL |
|---|---|---|---|---|---|
| A |  | 369547 | Wire Form Thermostat Bulb | √ | √ |
| B |  | 369725 | Fan, Counterclockwise Rotation CCW | √ | √ |
| C | | 7004305 | Fan Shroud | √ | √ |
| D |  | 369655 | Stand-off | √ | √ |
| E | | 369778 | Rear Wall Assembly | √ | √ |
| F |  | 369581 | Motor Support Assembly | √ | √ |
| G |  | 369759 | Motor, Main Fan 220/240V 50 Hz. | | √ |
| G | | 369726 | MOTOR, MAIN FAN 120V; 60Hz; 3,000 RPM | √ | |
| *G | | 11010005778 | "*Motor, Main Fan 115/230V 50/60 Hz.<br>(1631, 1632 with S/N 1809100183245 & Below Only)" | | √ |
| *G | | 11010005842 | MOTOR HIGH SPEED; 3,450 RPM (MODEL 1602/1603 ONLY) | √ | |
| H | | 1627 | Duct Cap | √ | √ |
| I |  | 369033 | Motor Clamp | √ | √ |
| J |  | 370245 | Rear Duct | √ | √ |
| K |  | 370246 | Manifold Assembly | √ | √ |
| L |  | 369724 | Fan, Clockwise Rotation CW | √ | √ |
| M |  | 369695 | Bracket, Motor Strap | √ | √ |
| not shown | | 370350 | 12 PIN CONNECTOR KIT | √ | √ |
| not shown | | 369697 | SCREW #8-32x3/8" (for rear cover) | √ | √ |

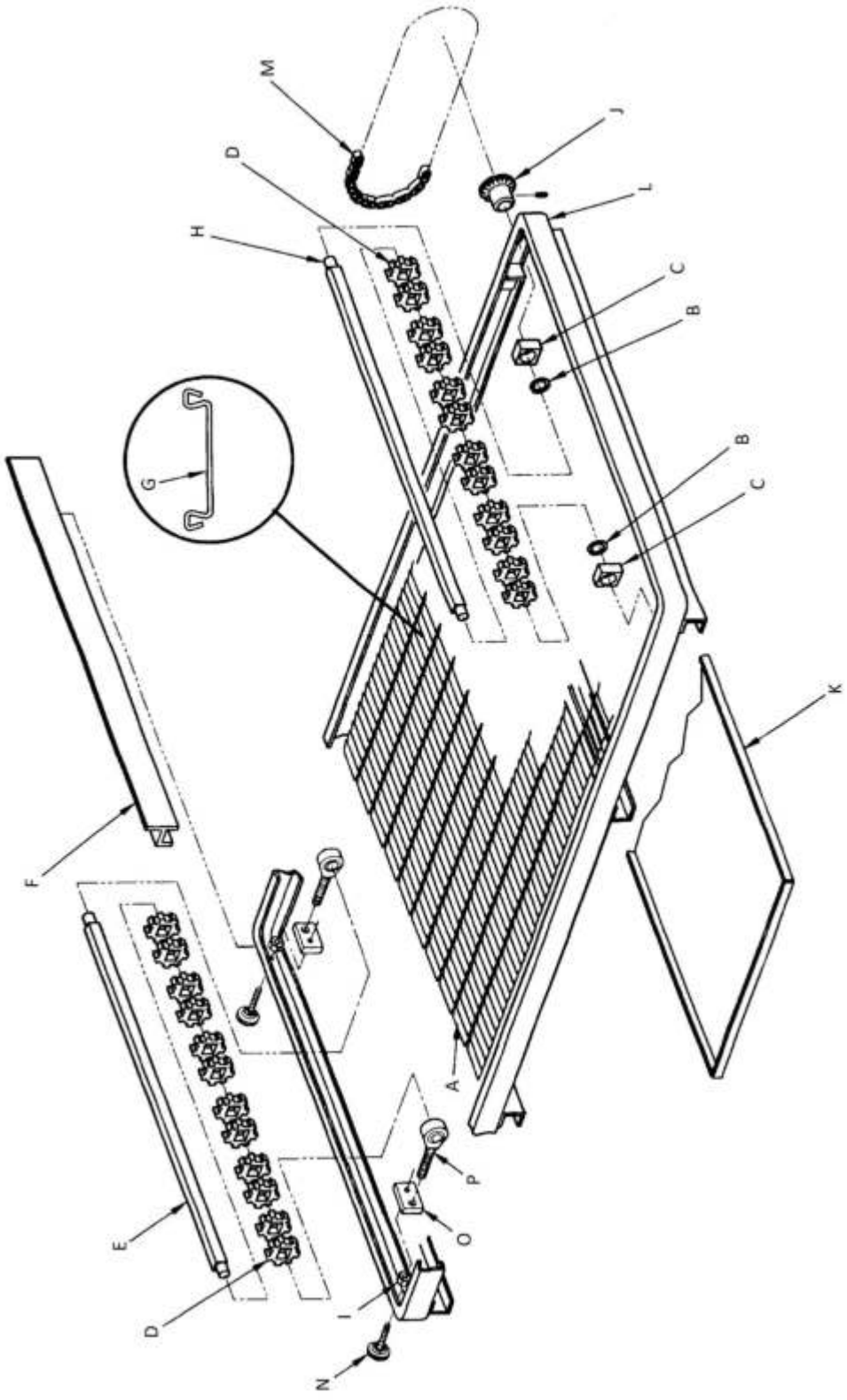
# Conveyor - Full Belt - Non-Adjustable
# (-000-)



# Conveyor - Full Belt - Non-Adjustable
# (-000-)

| LETTER | PHOTO | PART NUMBER | DESCRIPTION | DOM | INTL |
|---|---|---|---|---|---|
| | | 369830 | Complete conveyor | √ | √ |
| A |  | 369816<br>369163 | Conveyor belt, complete (30" wide belt)<br>Conveyor belt, complete (32" wide belt) | √ | √ |
| *A |  | 370092<br>369362 | *Belt, 1ft. section (30" wide belt)<br>*Belt, 1ft. section (32" wide belt) | √ | √ |
| B |  | 369825 | Retaining ring | √ | √ |
| C |  | 369813 | Conveyor bearing block | √ | √ |
| D |  | 369314 | Roll, conveyor, notched | √ | √ |
| E |  | 369812 | Conveyor idler shaft | √ | √ |
| F |  | 369160 | Conveyor pan stop | √ | √ |
| G |  | 369814<br>369005 | Connecting link (30" wide belt)<br>Connecting link (32" wide belt) | √ | √ |
| H |  | 369811 | Conveyor drive shaft | √ | √ |
| J |  | 369161<br>371204 | Roller chain sprocket #35 S/N1007210001096 & Below<br>Roller chain sprocket #25 S/N10072110001097 & Above | √ | √ |
| *J |  | 369413 | *Drive Key | √ | √ |
| K |  | 369806 | Crumb pan | √ | √ |
| L | | 370050 | Conveyor frame | √ | √ |
| M |  | 370247<br>371208 | Drive chain #35 S/N1007210001096 & Below<br>Drive chain #25 S/N1007210001097 & Above | √ | √ |
| Not shown | | 370115 | Crumb Pan Bracket | √ | √ |
| Not shown | | 371525 | Crumb Tray Vented | √ | √ |

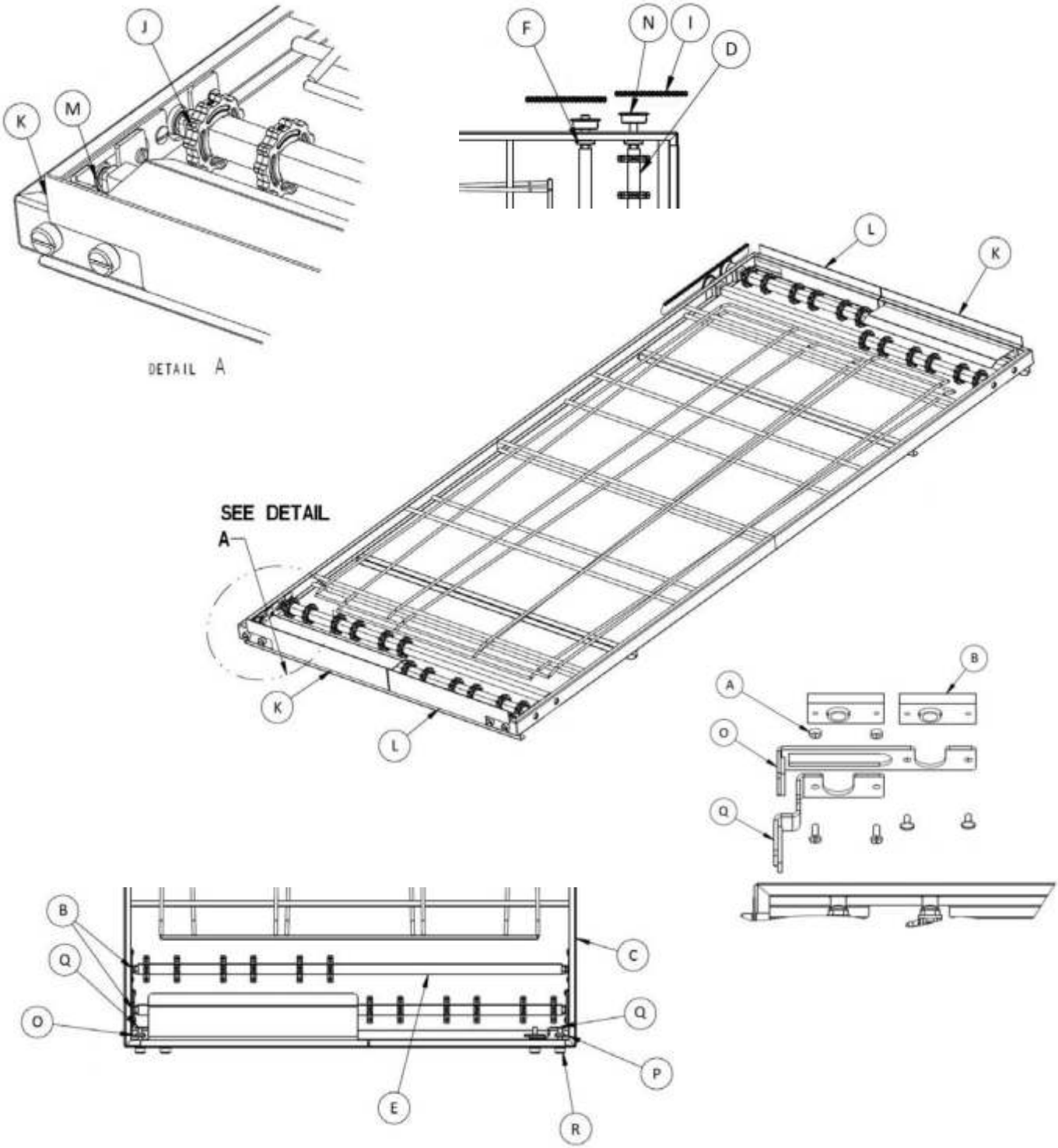
# Conveyor - Full Belt - Adjustable
# (-H01-)



# Conveyor - Full Belt - Adjustable
# (-H01-)

| LETTER | PHOTO | PART NUMBER | DESCRIPTION | DOM | INTL |
|---|---|---|---|---|---|
| | | 369117 | Complete Conveyor Assembly | √ | √ |
| A |  | 369163 | Conveyor belt, complete (32" wide belt) | √ | √ |
| *A |  | 369362 | *Belt, 1ft. section (32" wide belt) | √ | √ |
| B |  | 369825 | Retaining Ring Ext | √ | √ |
| C |  | 369813 | Conveyor Bearing Block | √ | √ |
| D |  | 369314 | Roller - Notched | √ | √ |
| E |  | 369812 | Shaft, Idler | √ | √ |
| F |  | 369160 | Conveyor Pan Stop | √ | √ |
| G |  | 369005 | Conveyor Belt Connecting Links | √ | √ |
| H |  | 369811 | Drive Shaft | √ | √ |
| I |  | 371502 | Jam Nut | √ | √ |
| J |  | 369161<br>371204 | Roller Chain Sprocket #35 (S/N 1007210001096 & Below)<br>Roller Chain Sprocket #25 (S/N1007210001097 & Above) | √ | √ |
| *J |  | 369413 | *Drive Key | √ | √ |
| K |  | 369806 | Crumb Pan | √ | √ |
| L | | 9002011 | Conveyor Frame Assembly | √ | √ |
| M |  | 370247<br>371208 | Drive Chain #35 (S/N 1007210001096 & Below)<br>Drive Chain #25(S/N 10072100010964 & Above) | √ | √ |
| N |  | 369002 | Tension Knob, Conveyor | √ | √ |
| O |  | 369641 | Idle Bearing Bracket | √ | √ |
| P |  | 369220 | Rod End, Male | √ | √ |

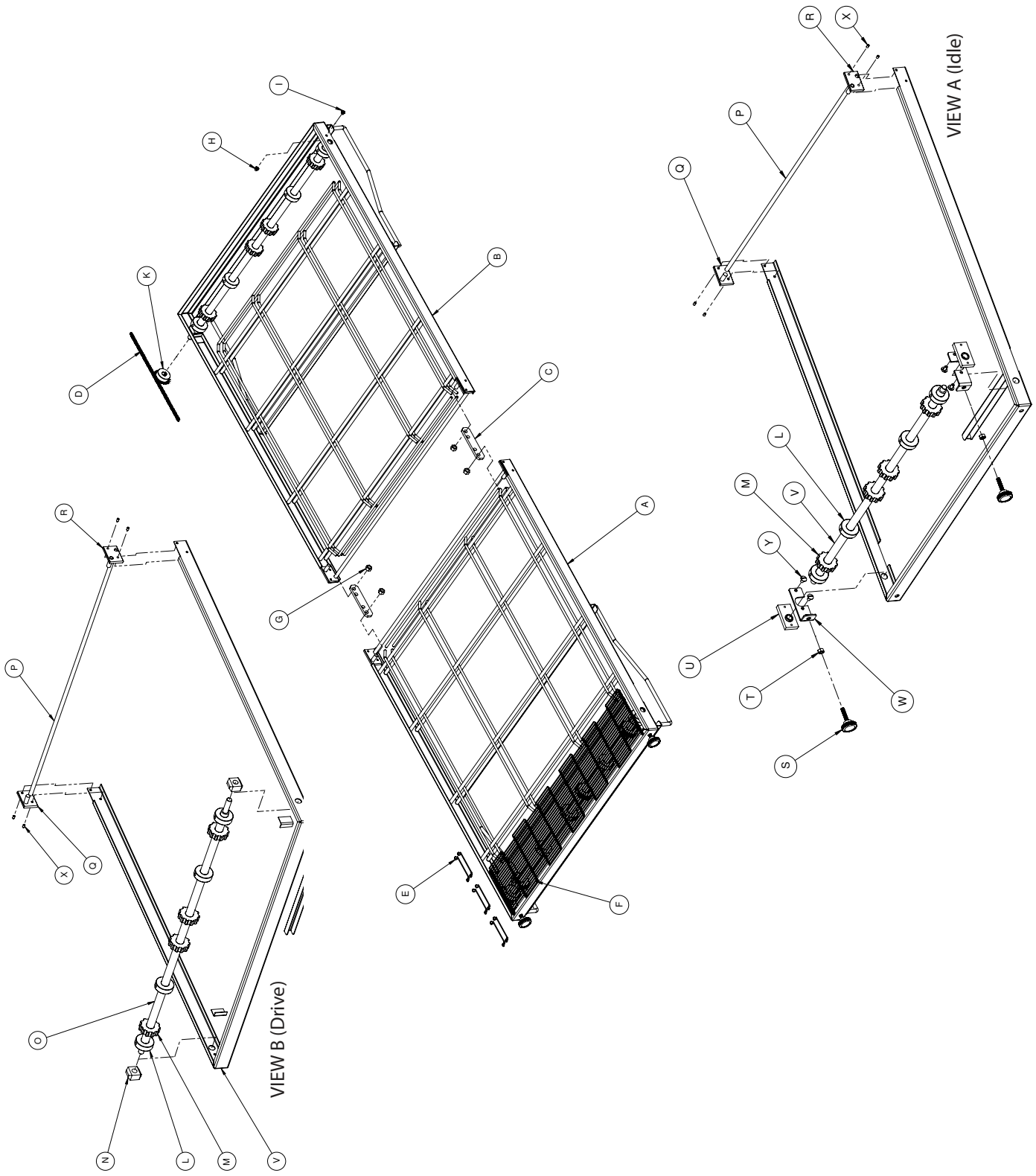
# Conveyor - Split Belt - Adjustable
# (-050-) (-H51-)



# Conveyor - Split Belt - Adjustable
# (-050-) (-H51-)

| LETTER | PHOTO | PART NUMBER | DESCRIPTION | DOM | INTL |
|---|---|---|---|---|---|
| | | 371517 | Complete Conveyor Assembly | √ | √ |
| A | | 70001344 | Spacer, SB | √ | √ |
| B |  | 390145 | Assembly, Conveyor Bushing | √ | √ |
| C | | 371518 | Assembly, Conveyor Frame | √ | √ |
| D |  | 369811 | Assembly, Drive Shaft | √ | √ |
| E |  | 369812 | Assembly, Idle Shaft | √ | √ |
| F |  | 369813 | Bearing Block | √ | √ |
| G |  | 369273 | Conveyor Belt with Clips | √ | √ |
| H |  | 369005 | Connecting Link | √ | √ |
| I |  | 371208 | Drive Chain #25 | √ | √ |
| J |  | 369314 | Drive Sprocket with Screw | √ | √ |
| K | | 371521 | Pan Stop | √ | √ |
| L | | 371496 | Pan Stop, SB Entry | √ | √ |
| M |  | 369825 | Retaining Ring | √ | √ |
| N |  | 371204 | Roller Chain Sprocket #25 | √ | √ |
| O | | S90000633 | Tensioner RH Assembly | √ | √ |
| P | | S90000634 | Tensioner LH Assembly | √ | √ |
| Q |  | 371202 | Tensioner Assembly | √ | √ |
| R | | 10004242 | Screw, Thumb | √ | √ |
| Not shown | | 370115 | Crumb Pan Bracket | √ | √ |
| Not shown | | 371525 | Crumb Tray Vented | √ | √ |
| Not shown | | 369806 | Crumb Pan | √ | √ |

# Folding Conveyor



# Folding Conveyor

| LETTER | PHOTO | PART NUMBER | DESCRIPTION | DOM | INTL |
|---|---|---|---|---|---|
| | | 90000270 | COMPLETE, FOLDING CONVEYOR ASSY | √ | √ |
| A | | 371201 | ASSY CONVEYOR FRAME LH, (Idle) includes Shelf & Sprockets | √ | √ |
| B | | 371200 | ASSY CONVEYOR FRAME RH, (Drive) includes Shelf & Sprockets | √ | √ |
| C | | 371198 | BAR, CONNECTOR PIVOT | √ | √ |
| D | | 371208 | CHAIN, ROLLER #25 | √ | √ |
| E | | 369005 | CONNECTING LINK | √ | √ |
| F | | 369163 | CONVEYOR BELT | √ | √ |
| G | | 371199 | NUT 3/8-16 LOCKING | √ | √ |
| H | | 10004047 | NUT ACORN 10-32 SS | √ | √ |
| I | | 11010005767 | MACH. SCREW PAN HD, PH, #10-32X3/16 | √ | √ |
| K | | 371204 | SPROCKET | √ | √ |
| L | | 369039 | BLANK DRIVE GEAR, (Idle Sprocket) | √ | √ |
| M | | 369038 | ROLL, CONVEYOR, NOTCHED (Drive Sprocket) | √ | √ |
| N | | 369813 | BEARING BLOCK | √ | √ |
| O | | 10004280 | DRIVE SHAFT | √ | √ |
| P | | 7005567 | BED SLAT ROD | √ | √ |
| Q | | 90000248 | WLDMNT. PIVOT BAR, L.H. | √ | √ |
| R | | 90000247 | WLDMNT. PIVOT BAR, R.H. | √ | √ |
| S | | 369002 | TENSION KNOB | √ | √ |
| T | | 371502 | NUT 5/16 - 18 | √ | √ |
| U | | 390145 | CONVEYOR BUSHING | √ | √ |
| V | | 10004281 | IDLE SHAFT | √ | √ |
| W | | 371001 | TENSIONER ASSY. | √ | √ |
| X | | 10004316 | PIN, SS DOWEL | √ | √ |
| Y | | 2011063 | THMSS 1/4-20 X 1/2 | √ | √ |

# Miscellaneous Items
# (-000-) (-050-) (-H01-) (-H51-)

| LETTER | PHOTO | PART NUMBER | DESCRIPTION | DOM | INTL |
|---|---|---|---|---|---|
| |  | 369668 | Label, Caution Hot | √ | √ |
| |  | 370016 | Impinger Nameplate | √ | √ |
| |  | 369865 | Tube, Air Switch, SI 3/16X3/8X332 | | √ |
| |  | 371218 | Beaded Ferrule | | √ |
| | | 370309 | Conversion Kit, NAT to LP | | √ |
| | | 370310 | Conversion Kit, LP to NAT | | √ |
| | | FK11090003530 | Conversion Kit, Honeywell Module to Techrite Module | | √ |
| | | 11010005861 | Harness, Main LH (H01, H51) | | √ |
| | | 11010005862 | Harness, Main RH (H01) | | √ |
| | | 4604219 | Harness, Main RH (H51 1636) | | √ |
| | | 4604218 | Harness, Conveyor RH (H51 1636) | | √ |
| | | 11010005839 | Harness, Ignition Control LH (H01, H51) | | √ |
| | | 11010005838 | Harness, Ignition Control RH (H01, H51) | | √ |
| |  | 11010005852 | Harness, Techrite Module to Honeywell Valve (H01, H51) | | √ |
| | | 369878 | Conv. Kit NAT. to L.P. | √ | |
| | | 369879 | Conv. Kit L.P. to NAT. | √ | |

# Notes

# Notes

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